

Montageanleitung/Assembly Instruction

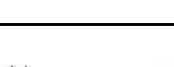
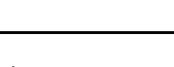
Art. Nr./Item No. 81150

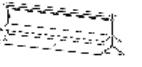
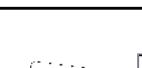
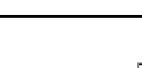
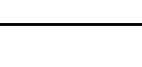
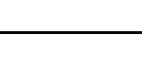
DE: WICHTIG: BITTE SORGFÄLTIG LESEN UND FÜR KÜNFTIGE RÜCKFRAGEN AUFBEWAHREN.

EN IMPORTANT; KEEP FOR FUTURE REFERENCE: READ CAREFULLY



Teil/Part 1

Code		Qty
L1.6BH6		4
L2R.6B6		1
L2L.6B6		1
L3L.6B6		1
L3R.6B6		1
L4.6BH6		10
L5L.6BH6		1
L5R.6BH6		1
L6.6B6		10
L7.612B		2
L8.612B		2

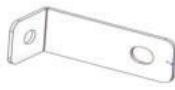
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L9.612B		1
L10.612B		1
L11.6BH6		2
L12.6B		1
L13.6B		1
L14.6B		1
L15L.6BH6		1
L15R.6BH6		1
L16.6B6		1
L17.6B6		1
L18.6B6		1

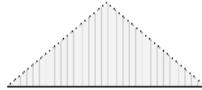
Teil/Part 2

Code		Qty
L19.6B		1
L20L.6B6		2
L20R.6B6		2
L21.6B6		2
L22.6B6		2
L23.6B6		2
L24.6B6		2
L25.6B6		3
1.6B		1
3.6B		1
6.62B		2

Code		Qty
5.62B		2
B1.B		2
B2.B		4
B3.B		1
B4.B		2
B5.B		3
B6.B		4
B7R.B		2
B7L.B		2
B8.B		2
B9R.6B		1

Teil/Part 3

Code		Qty
B9L.6B		1
B10.B		2
B11.B		4
B12L.B		2
B12R.B		2
B13.B		4
8.62B6		2
9.62B6		2
10.62B6		2
L26.6B		1
L27.6B		2
L28.6B		1

Code		Qty
L29.6BH		4
L30.6BH		4
T1.6B		2
R1		2
R2		2
R3		2
R4		1
R7		29
P1.6BH6		3
P2.6BH6		12
P3.6B6		10
P4.6B6		1

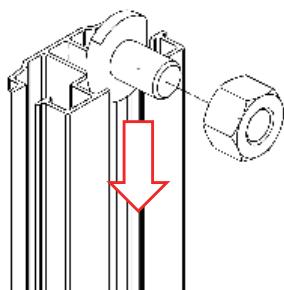
Teil/Part 4

Code		Qty
P5.6B6		2
P6.6B6		1
P7.6B6		2
P8.6BH6		2
P9.6B6		2
P10.6B6		2
P11.6BH6		2
J1		2
J2		2
J3		1
J4		2

Code		Qty
J5		4
Y1		212
Y2		6
Y3		9
Y4		4
Y5		12
Y6		20
Y7		26
Y8		5
Z1		4
Z2		8

Teil/Part 5

Code		Qty
Z3		212
Z4		4
Z5		2
K1		4
K2		4
K3		4
K4		2



Attention:

**Screws are not tightened first to facilitate adjustment.
It should be tightened at final step.**

Anmerkung:

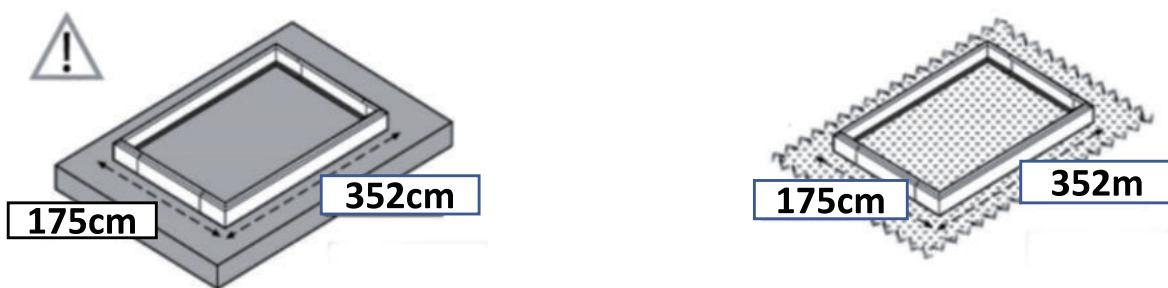
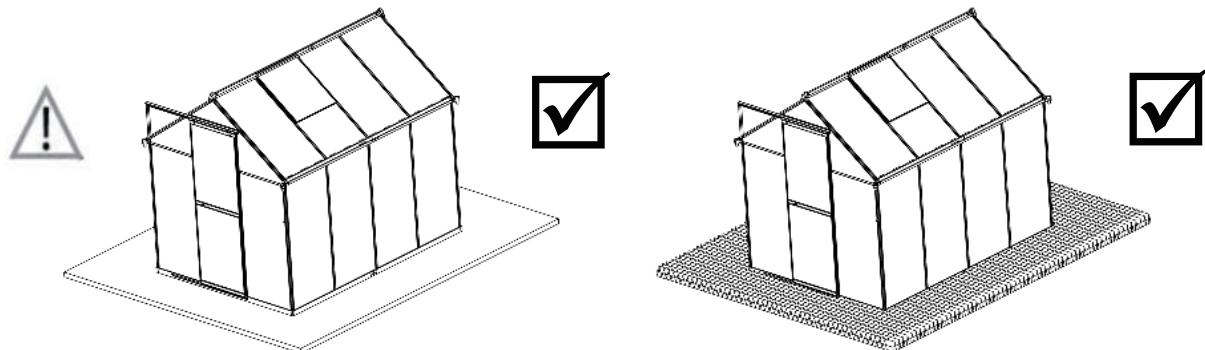
Die Schrauben nicht komplett festziehen. Lassen Sie sie locker bis zum letzten Schritt und ziehen Sie sie dann fest

Base Installation:

The base can be constructed from bricks, blocks or mounted on a concrete pad by yourself.

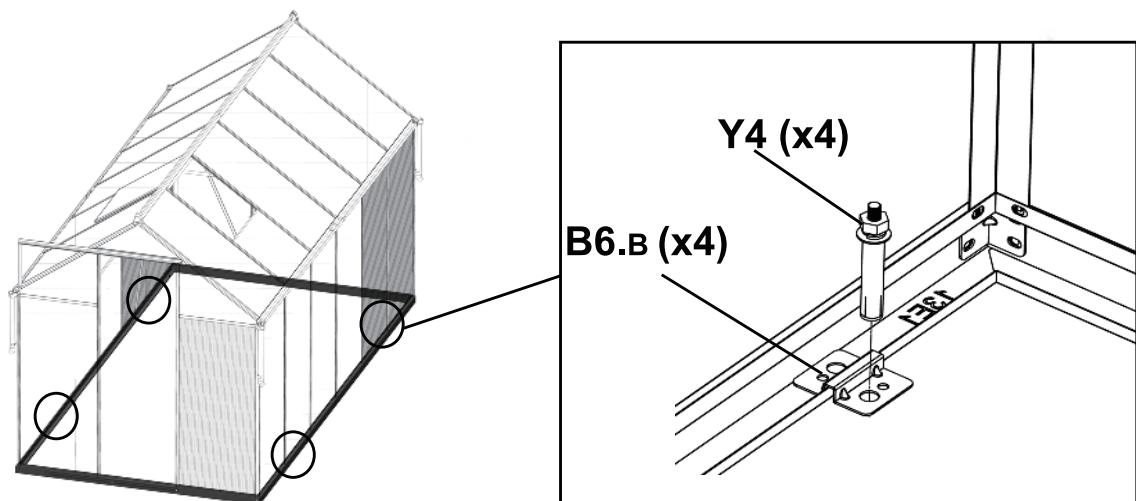
Installation Fundament:

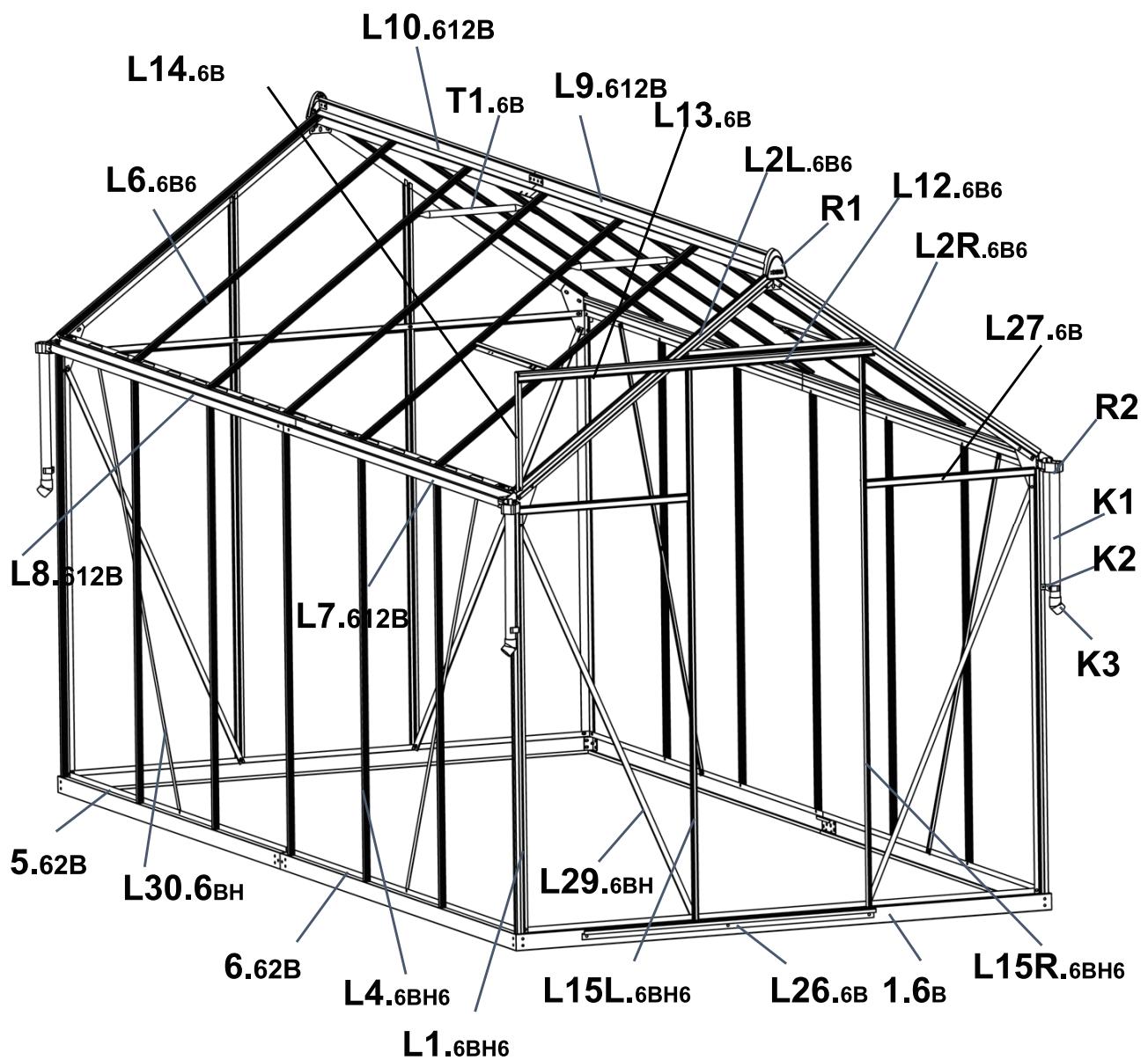
Das Fundament kann aus Beton o.ä. Material bestehen und muss von Ihnen selbst vorbereitet werden



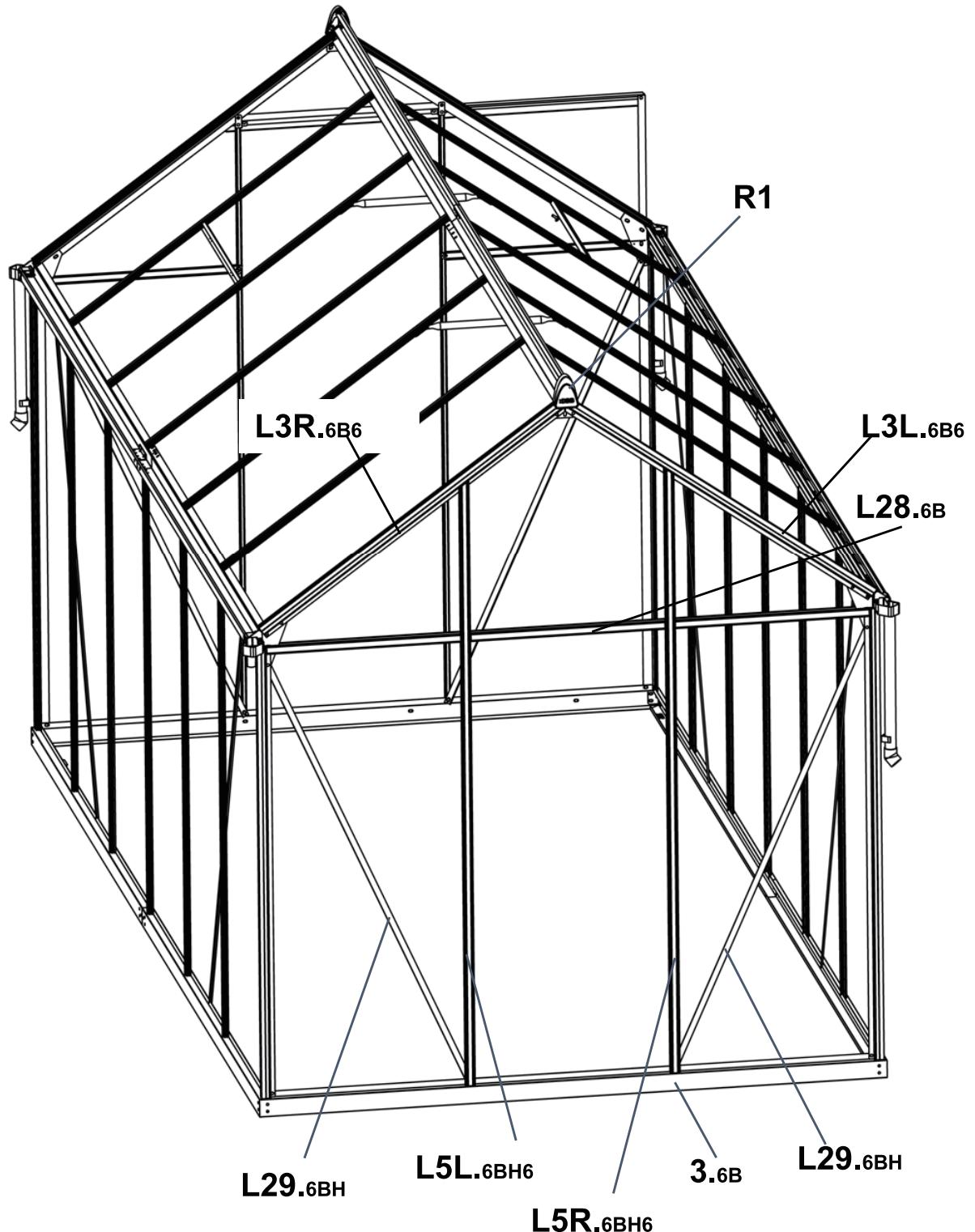
175cm 352cm

175cm 352m





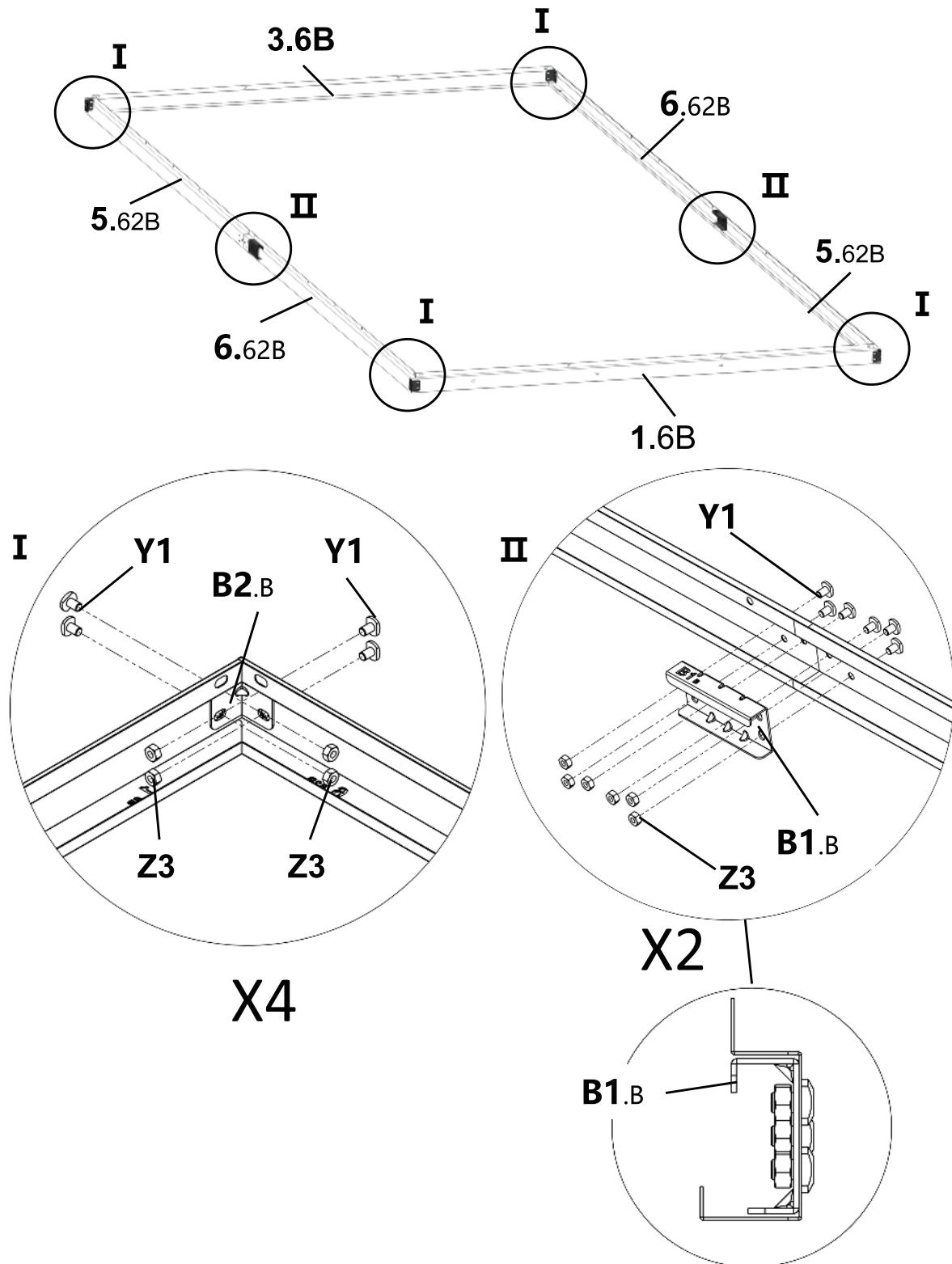
Front



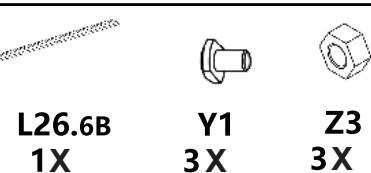
Back

1

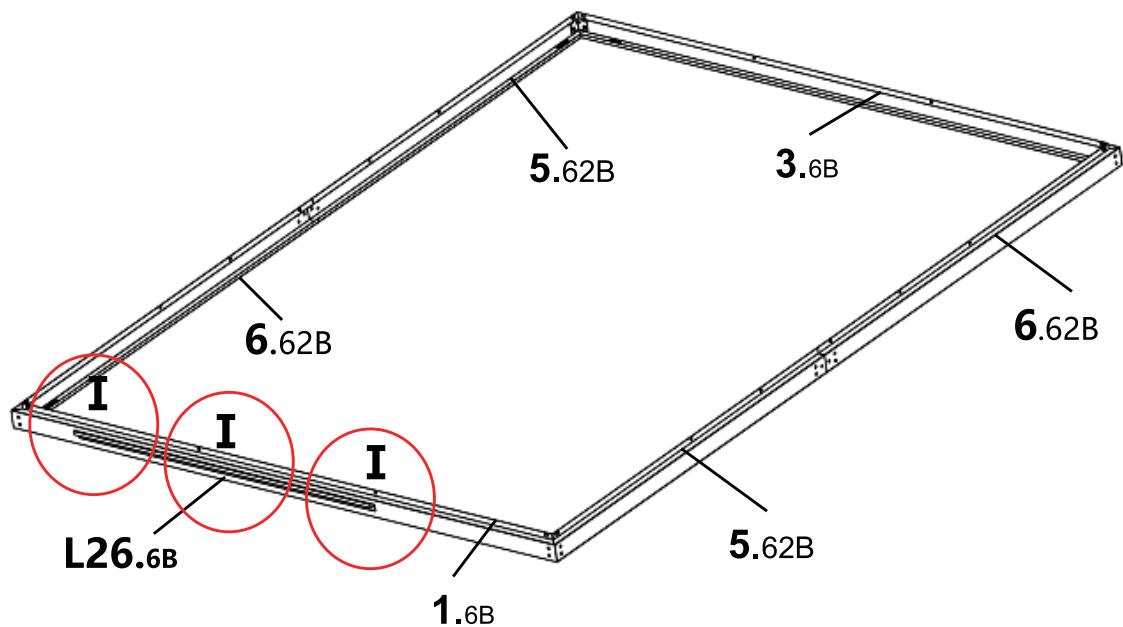
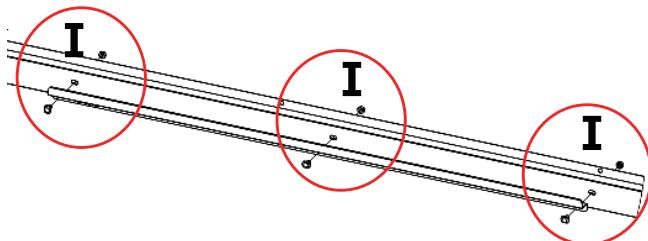
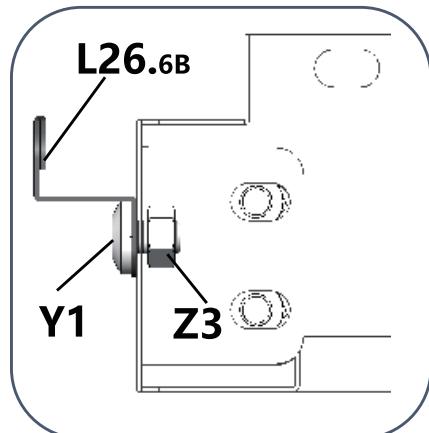
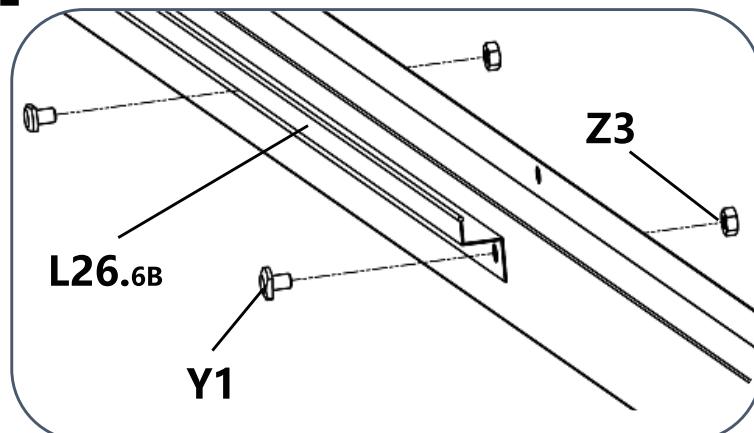
	1.6B 1X	3.6B 1X	5.62B 2X	6.62B 2X	Y1 28 X	Z3 28 X	B1.B 2X	B2.B 4X
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2



I

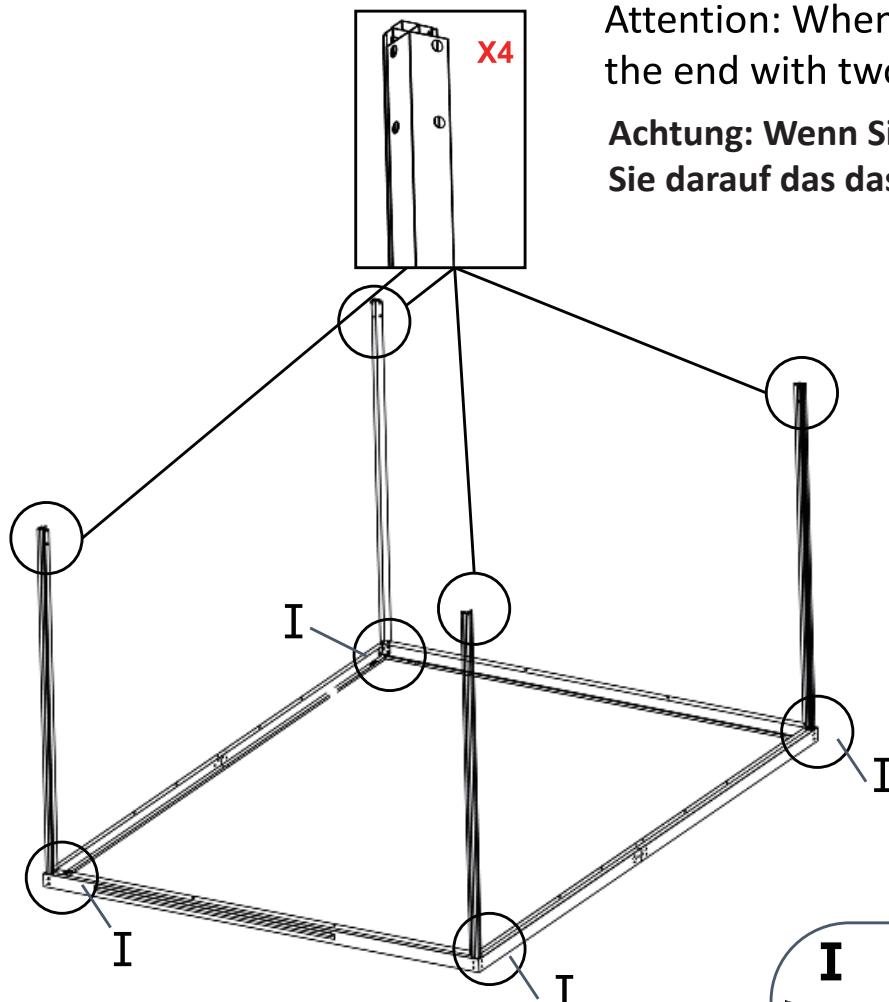


3

L1.6BH6
4X

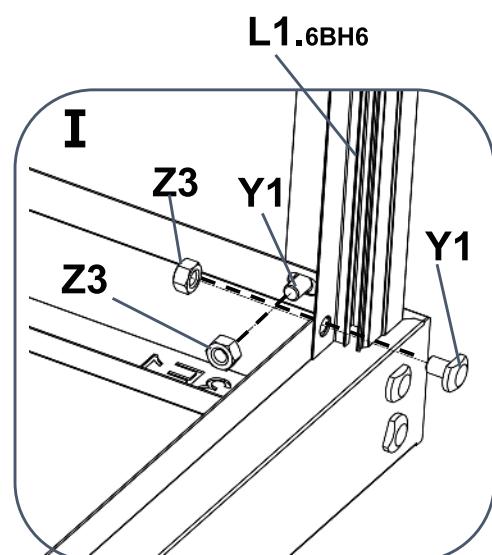
Y1
8X

Z3
8X



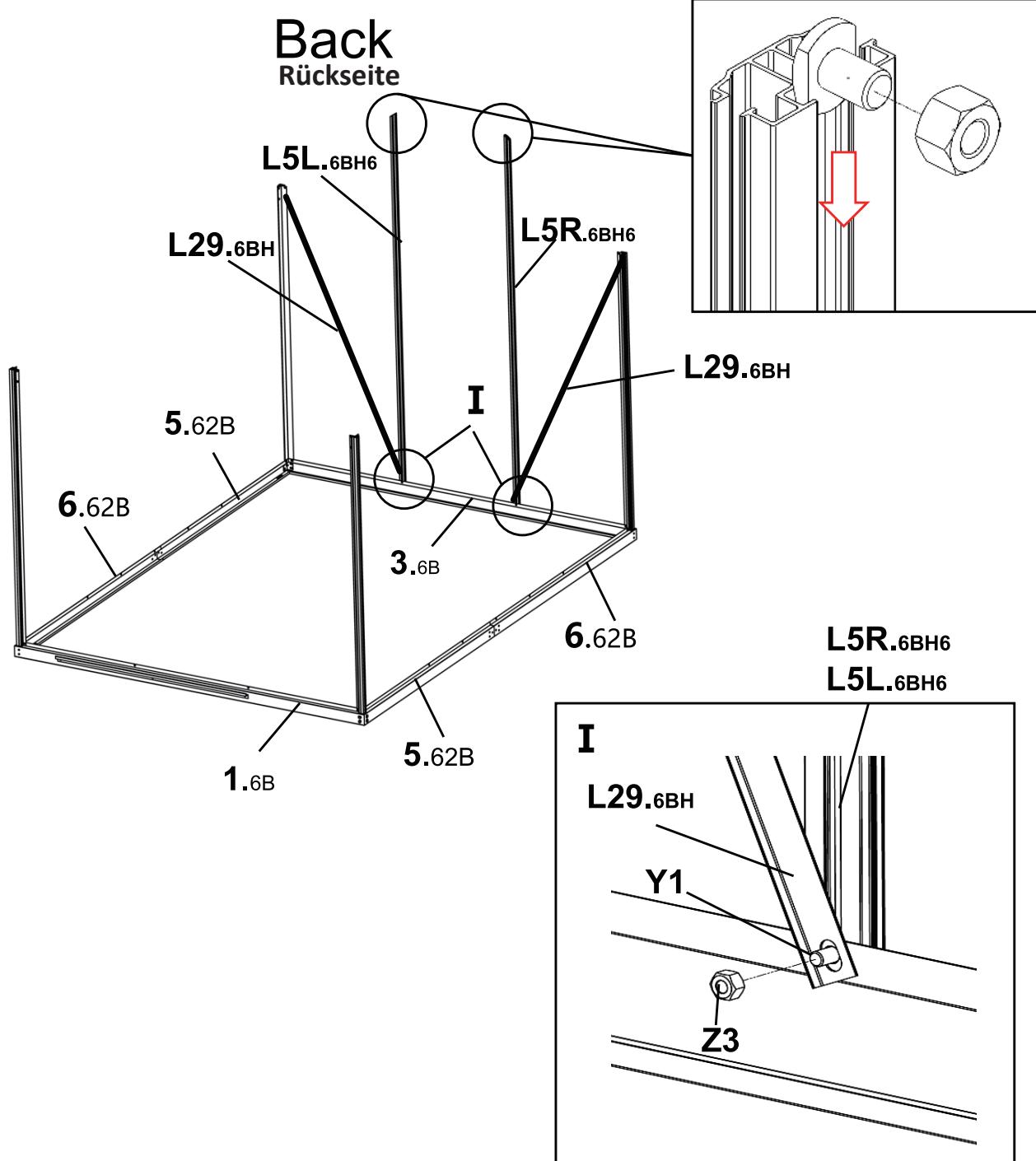
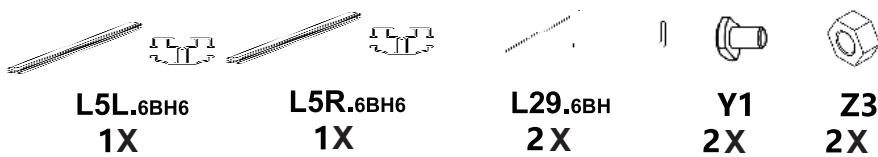
Attention: When assemble **L1.6BH6**,
the end with two holes is on top.

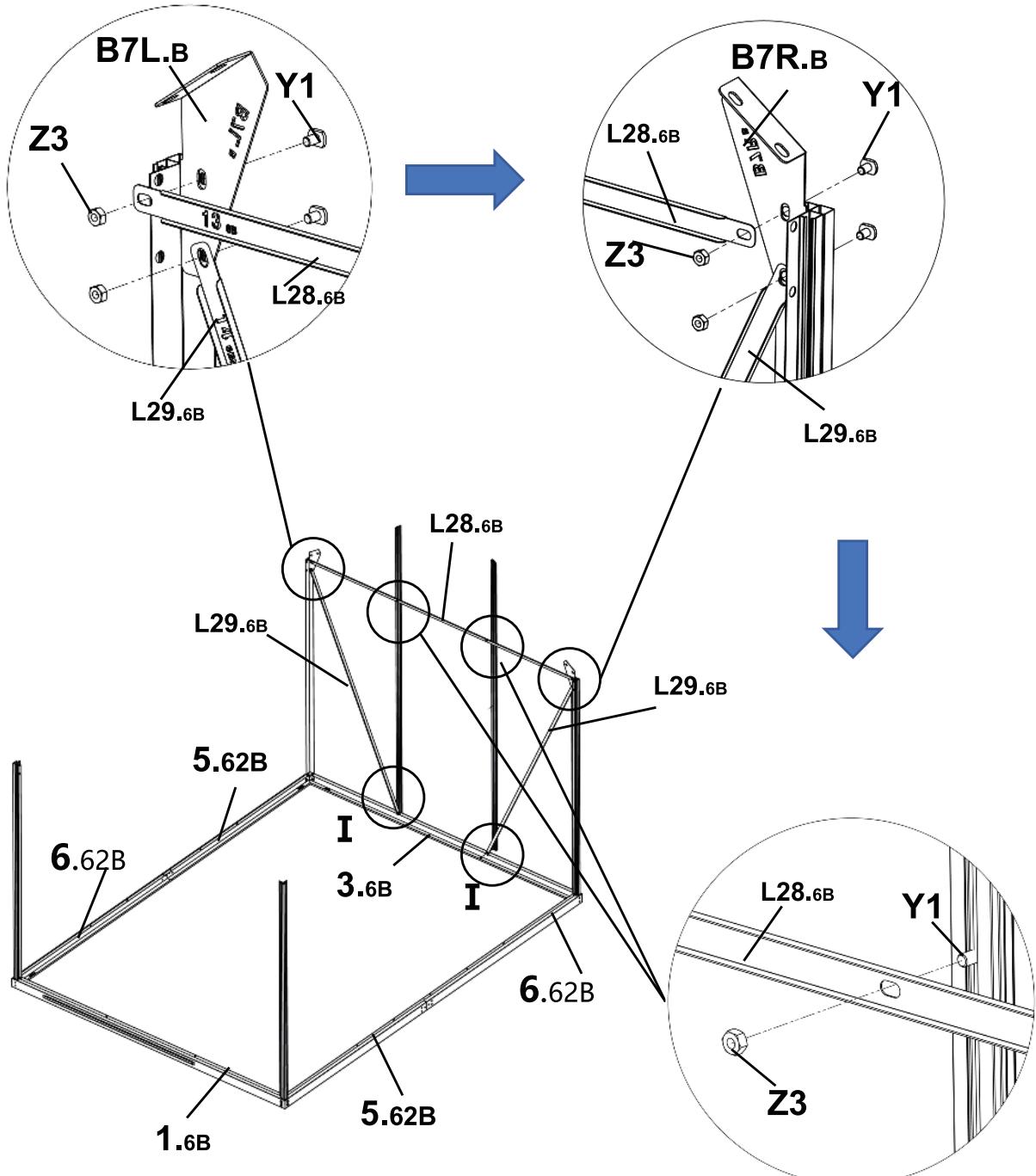
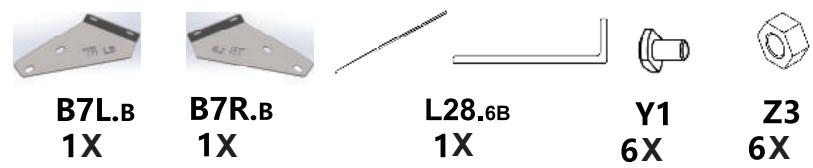
Achtung: Wenn Sie **L1.6BH6** montieren, achten
Sie darauf das das Ende mit 2 Löchern oben ist



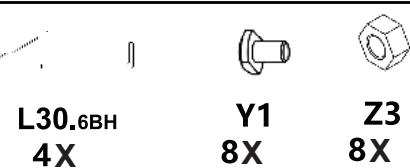
X4

4

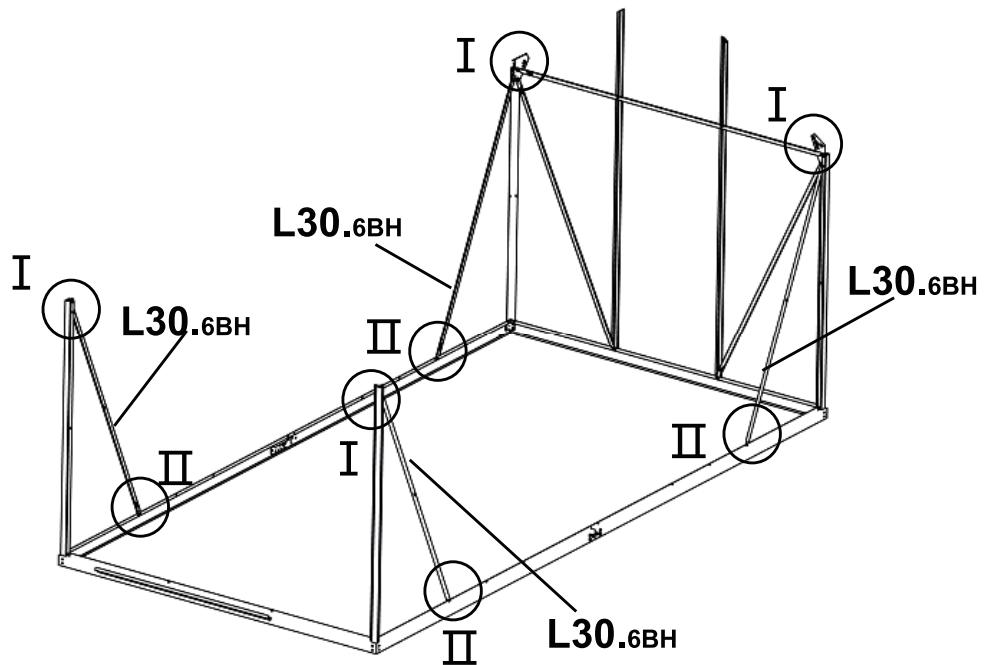
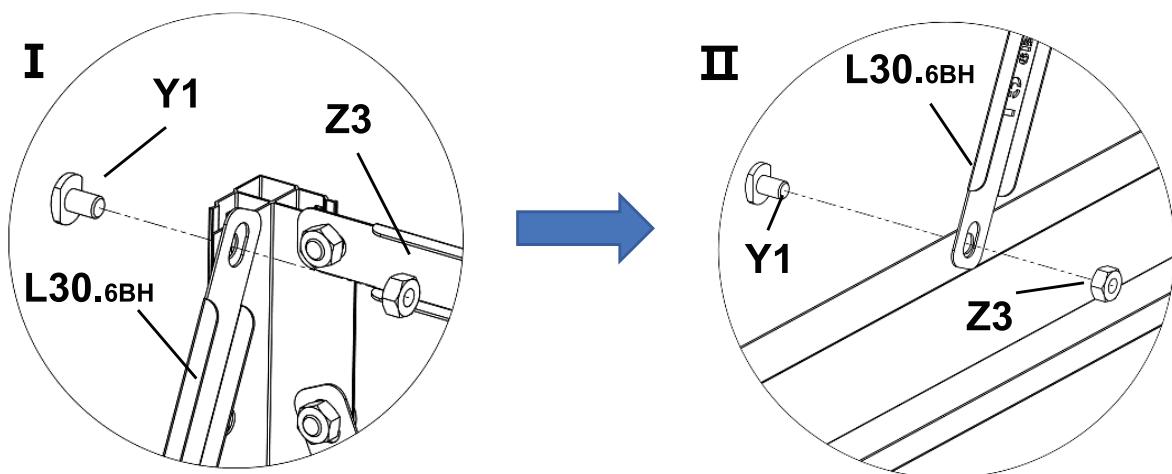


5

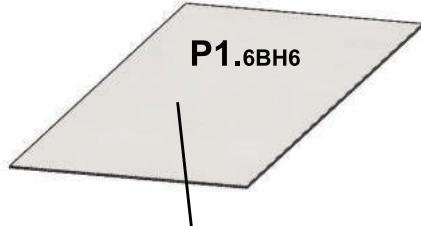
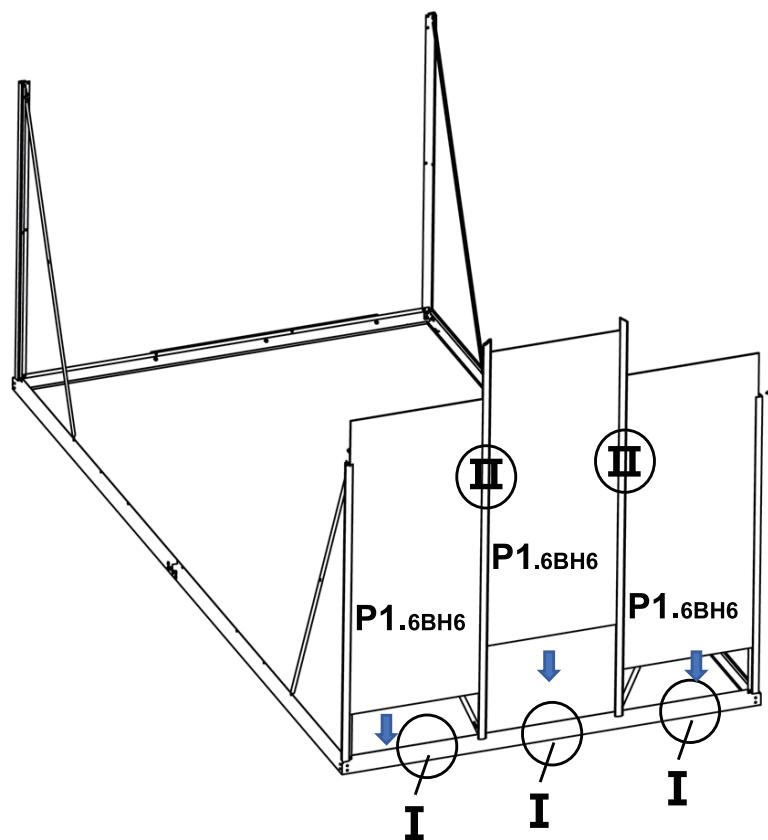
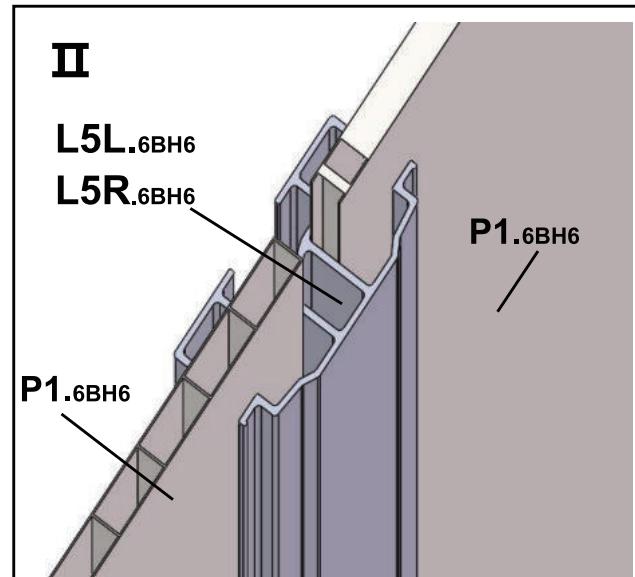
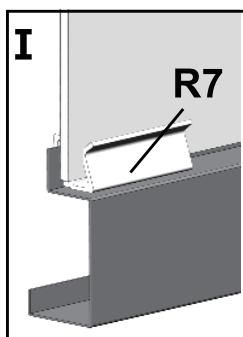
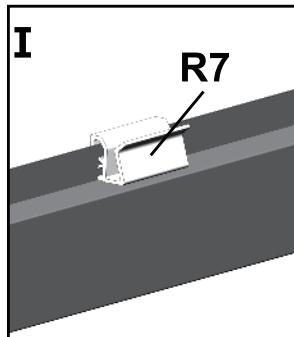
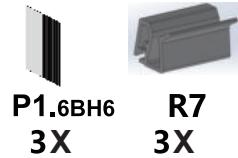
6



Install the temporary support rods **L30.6BH**
Montieren Sie die vorübergehenden Stützstangen **L30.6BH**

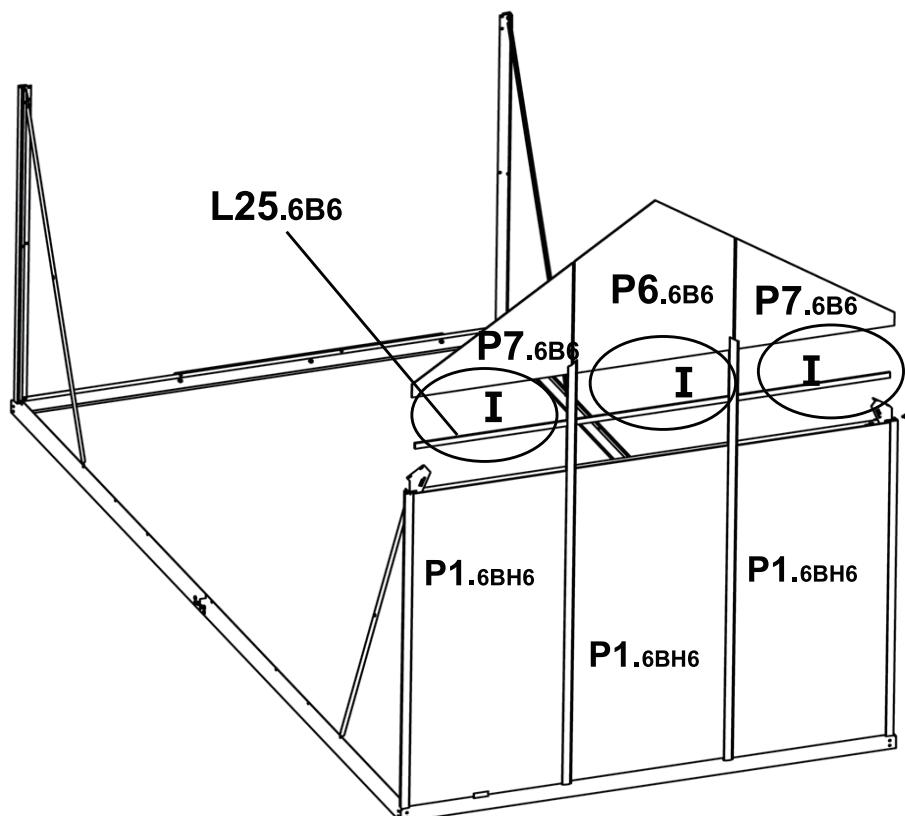
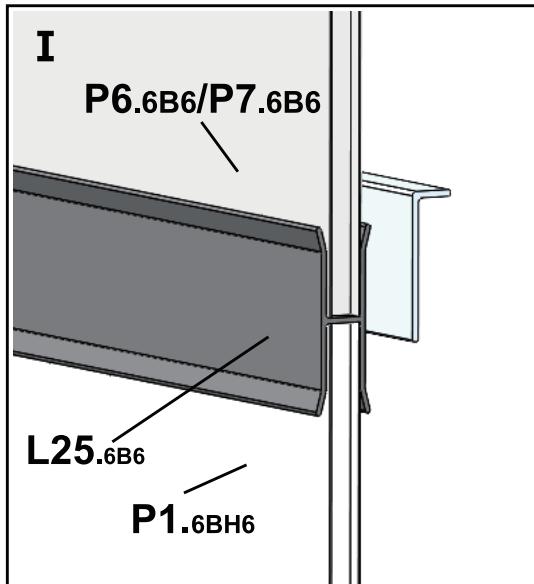
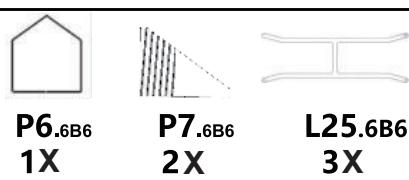


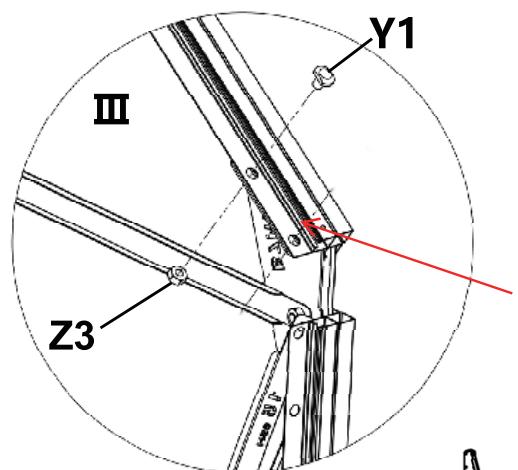
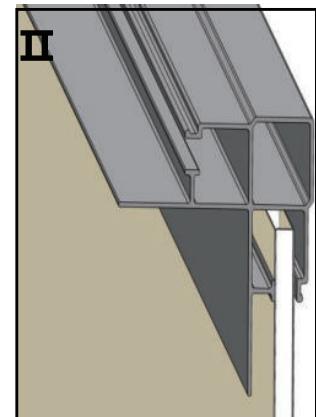
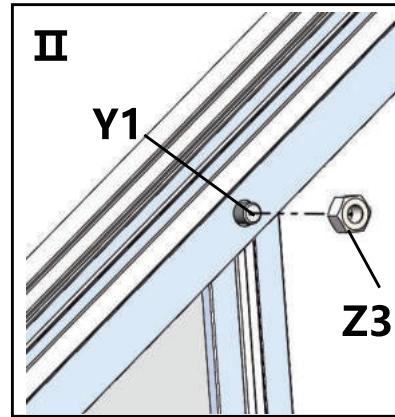
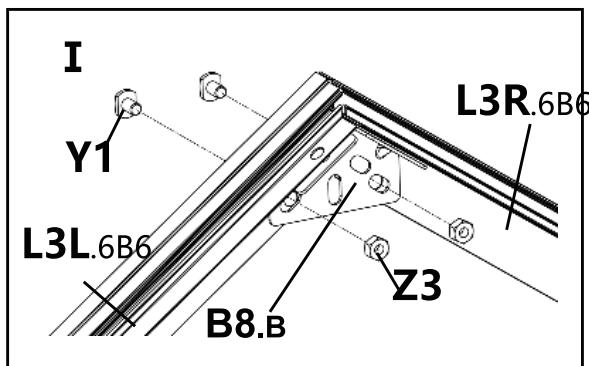
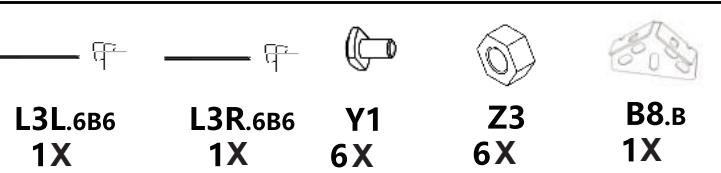
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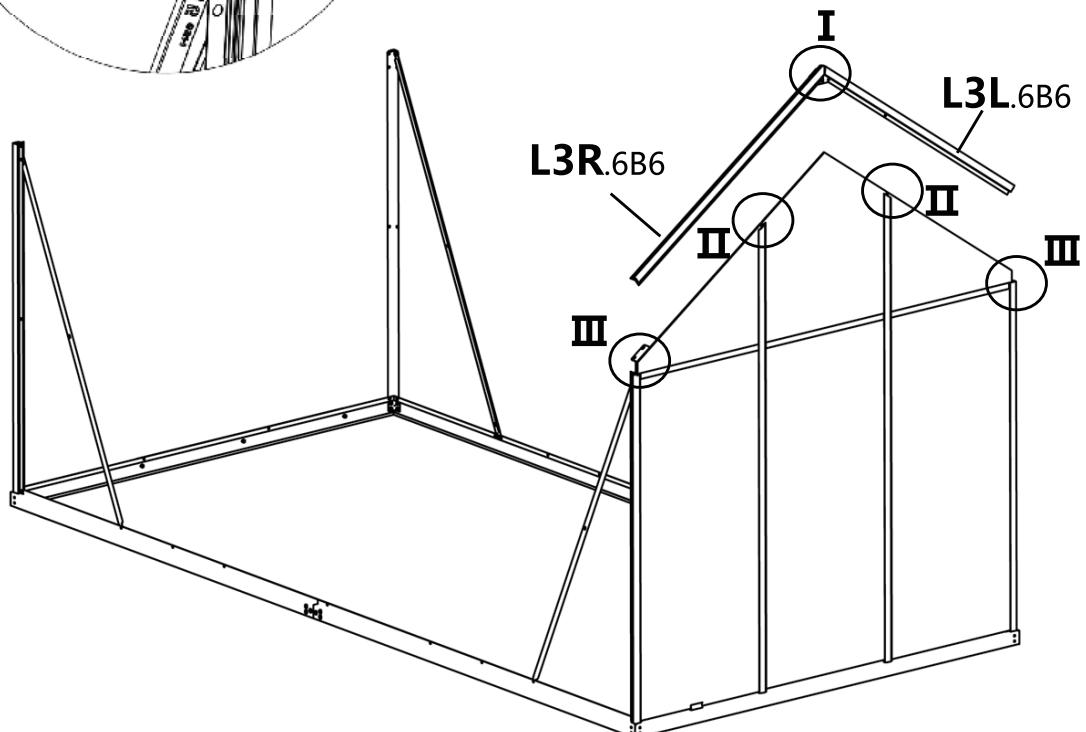
Tear off the protection film before installation.
Entfernen Sie die Schutzschicht
vor der Installation

8



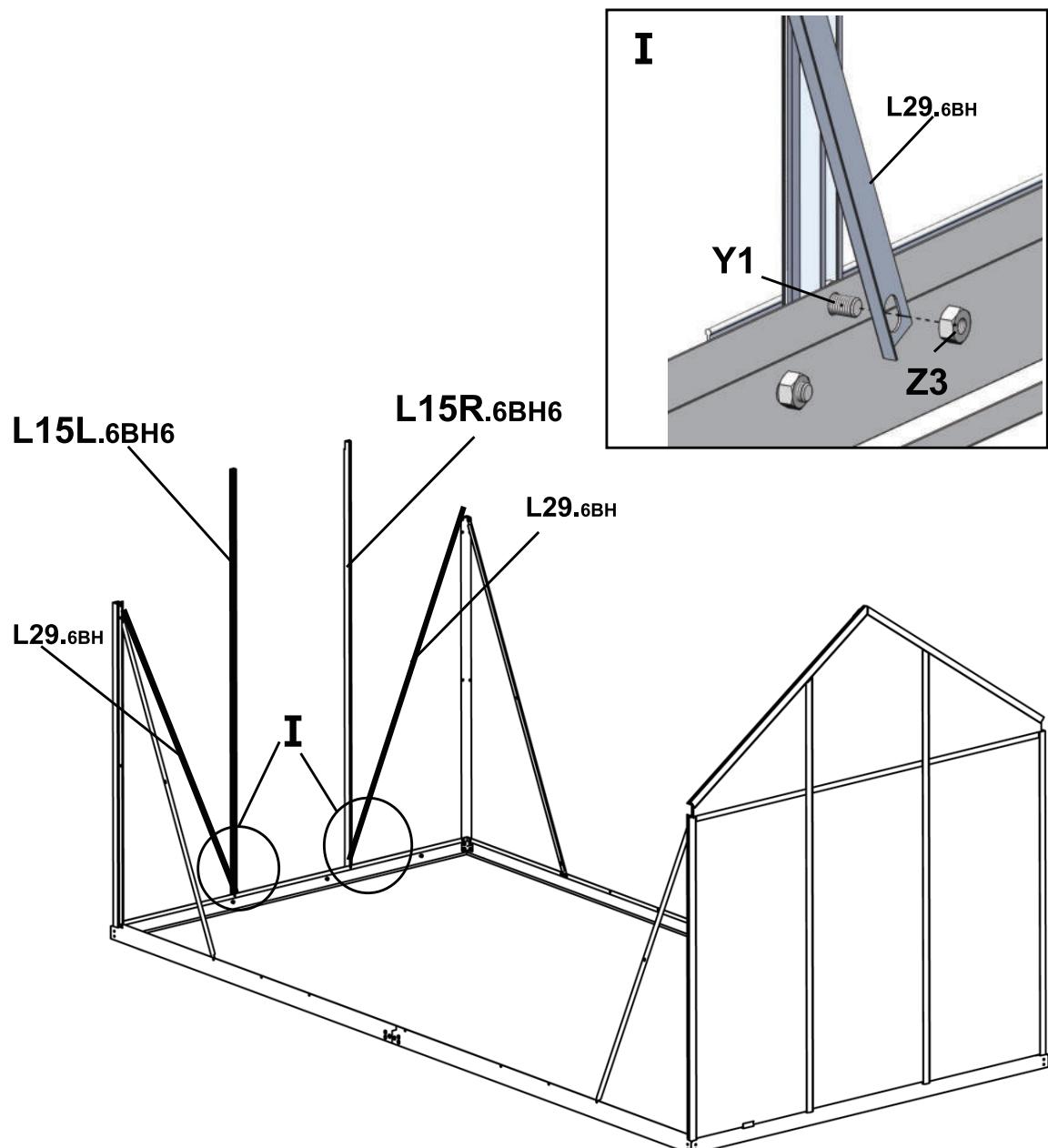
9

Note: Don't screw the lower hole.
Anmerkung: Lassen Sie das untere Loch frei

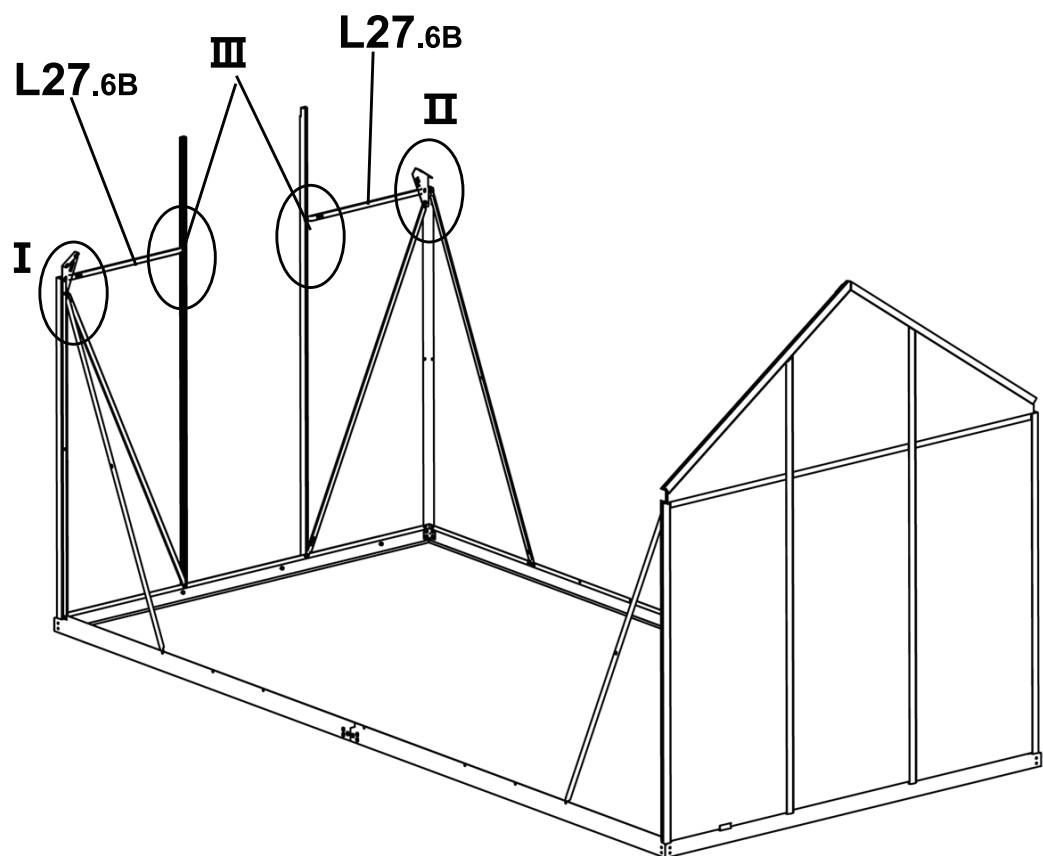
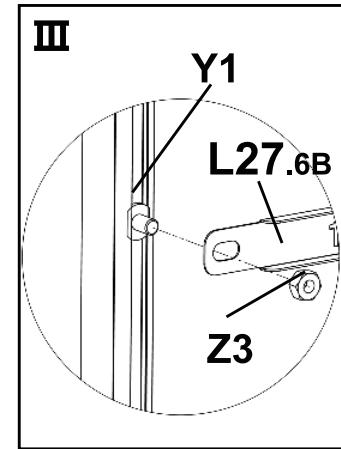
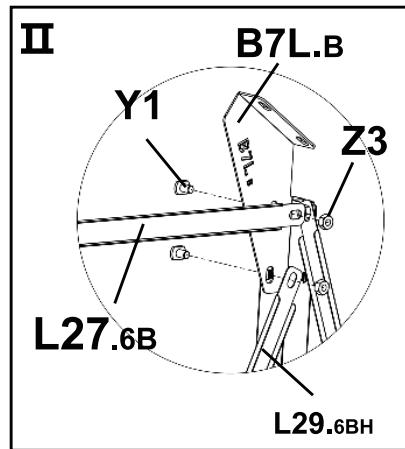
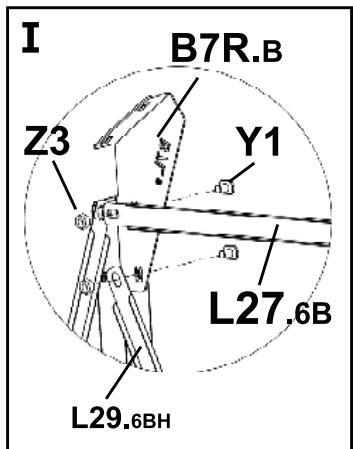
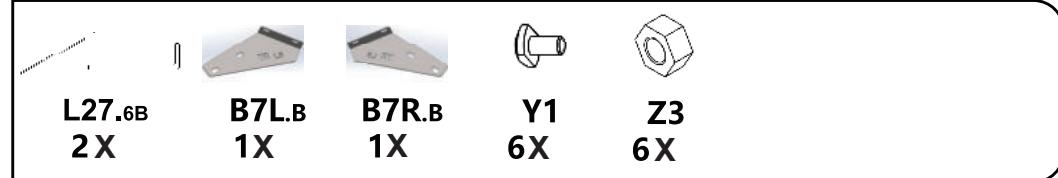


10

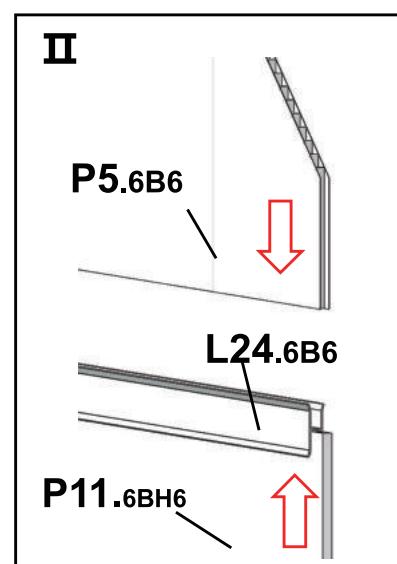
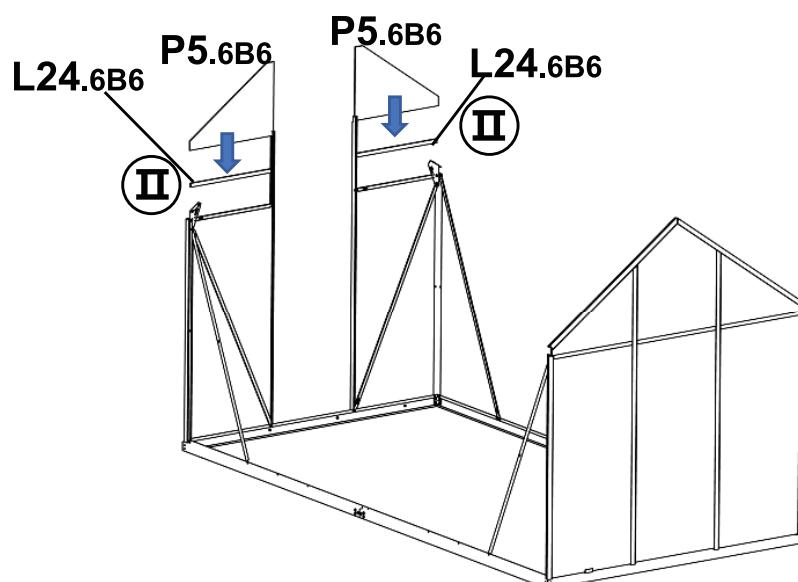
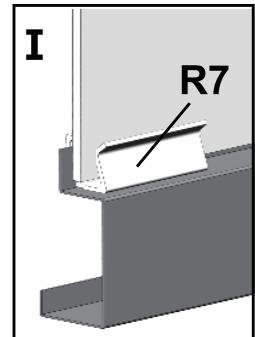
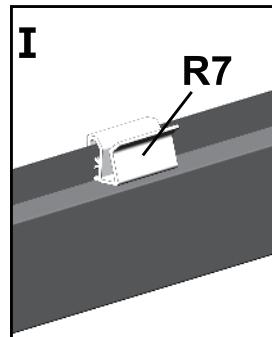
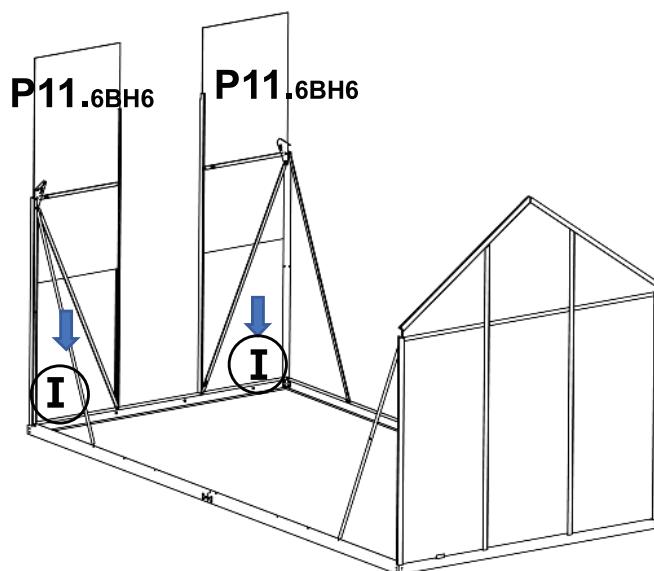
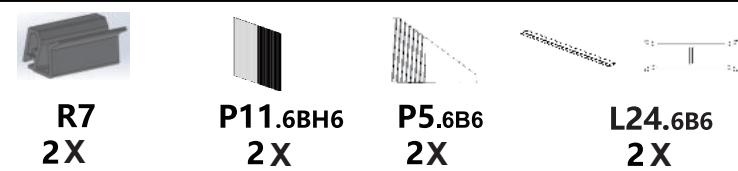
	L15L.6BH6 1X		L15R.6BH6 1X		L29.6BH 2X		Y1 2X		Z3 2X
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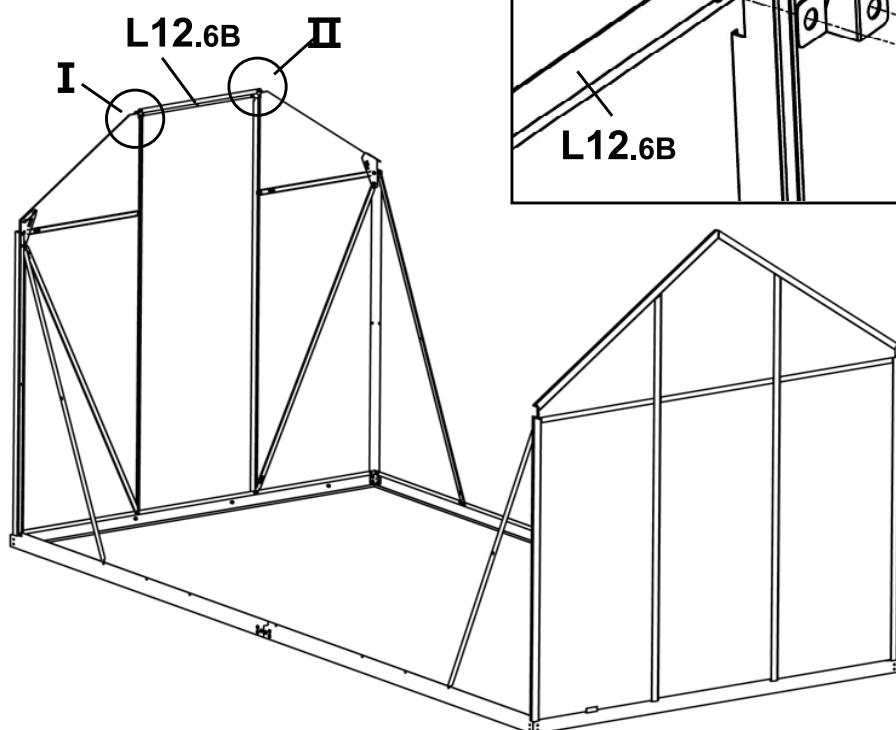
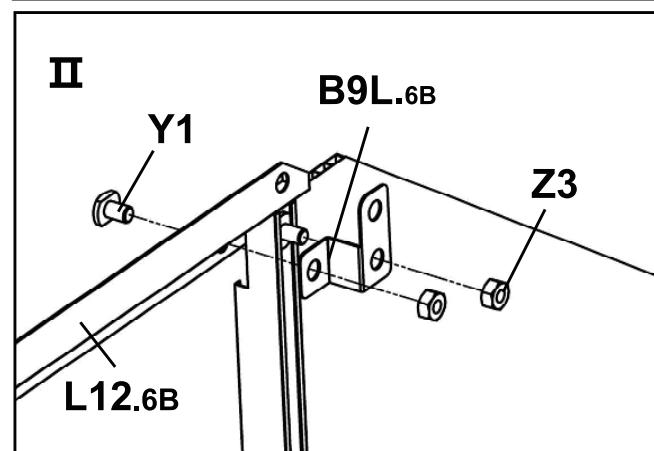
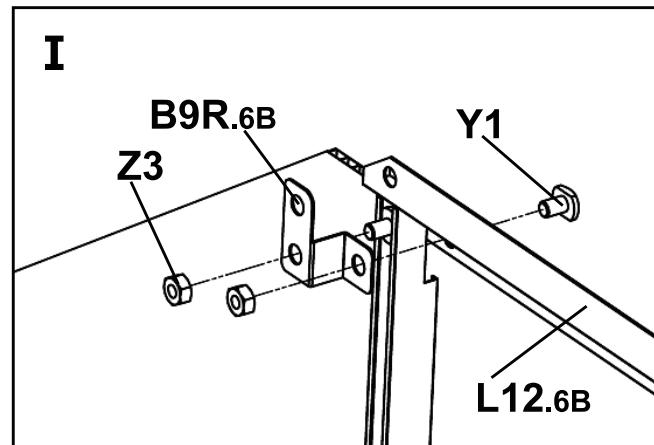
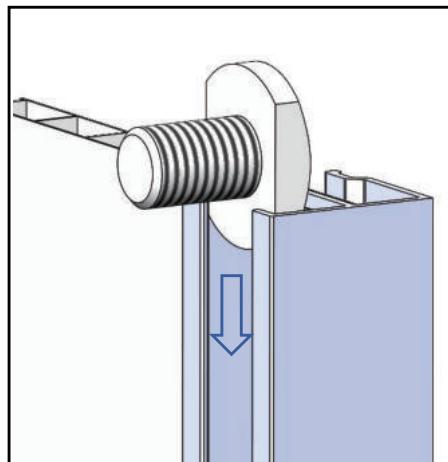
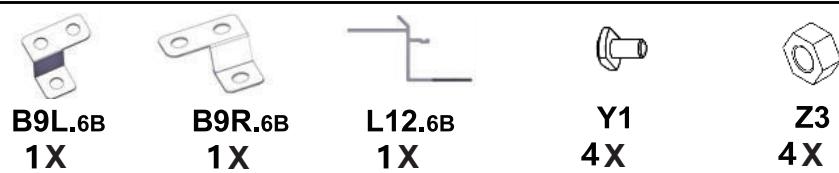
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12



13



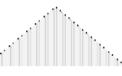
14

L2L.6B6
1X

L2R.6B6
1X



B8.B
1X



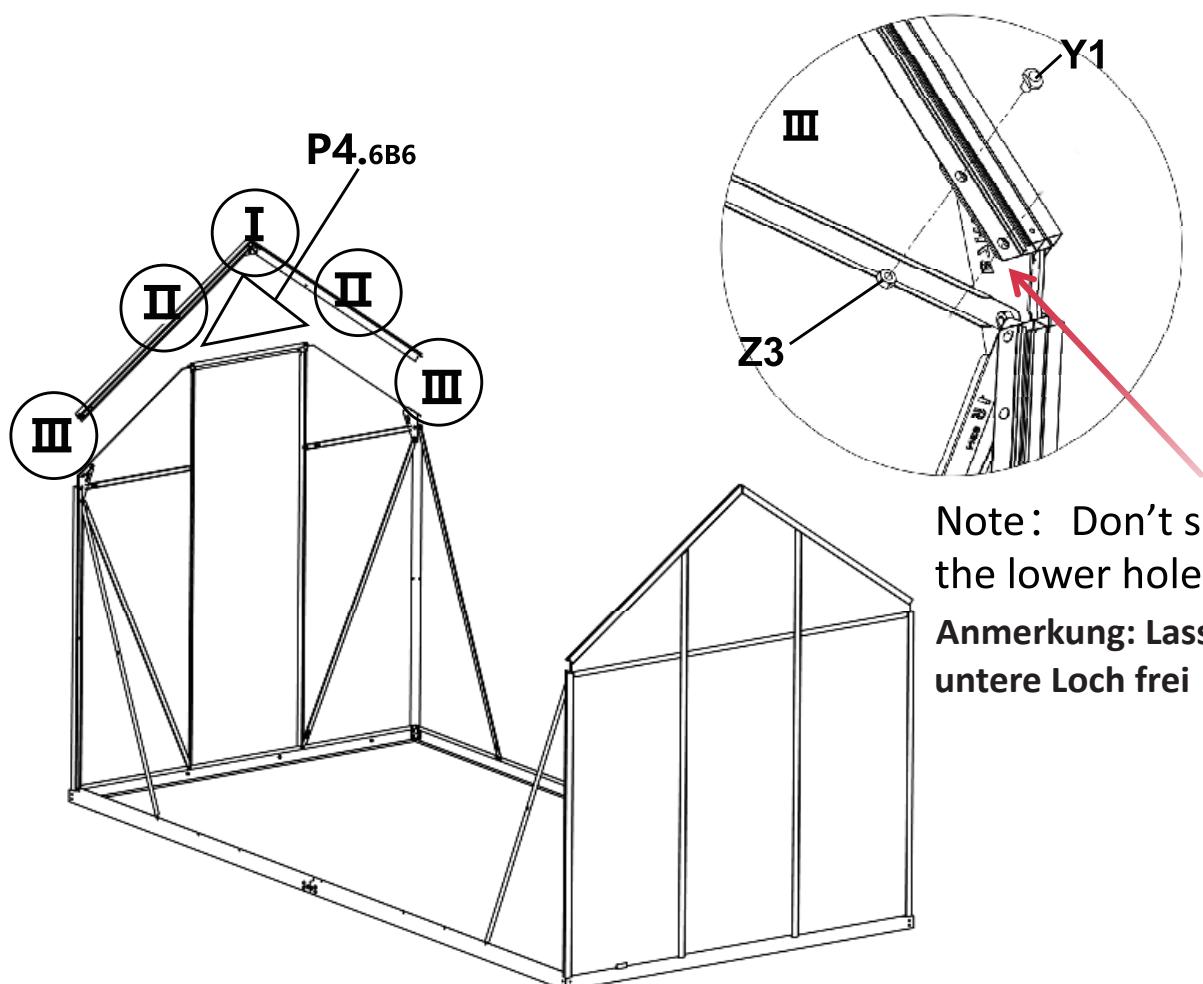
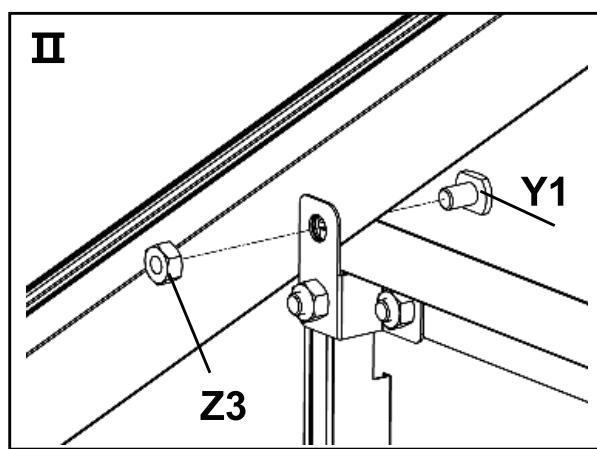
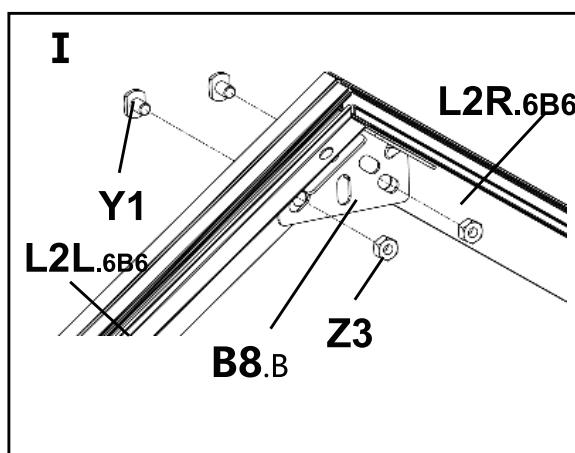
P4.6B6
1X



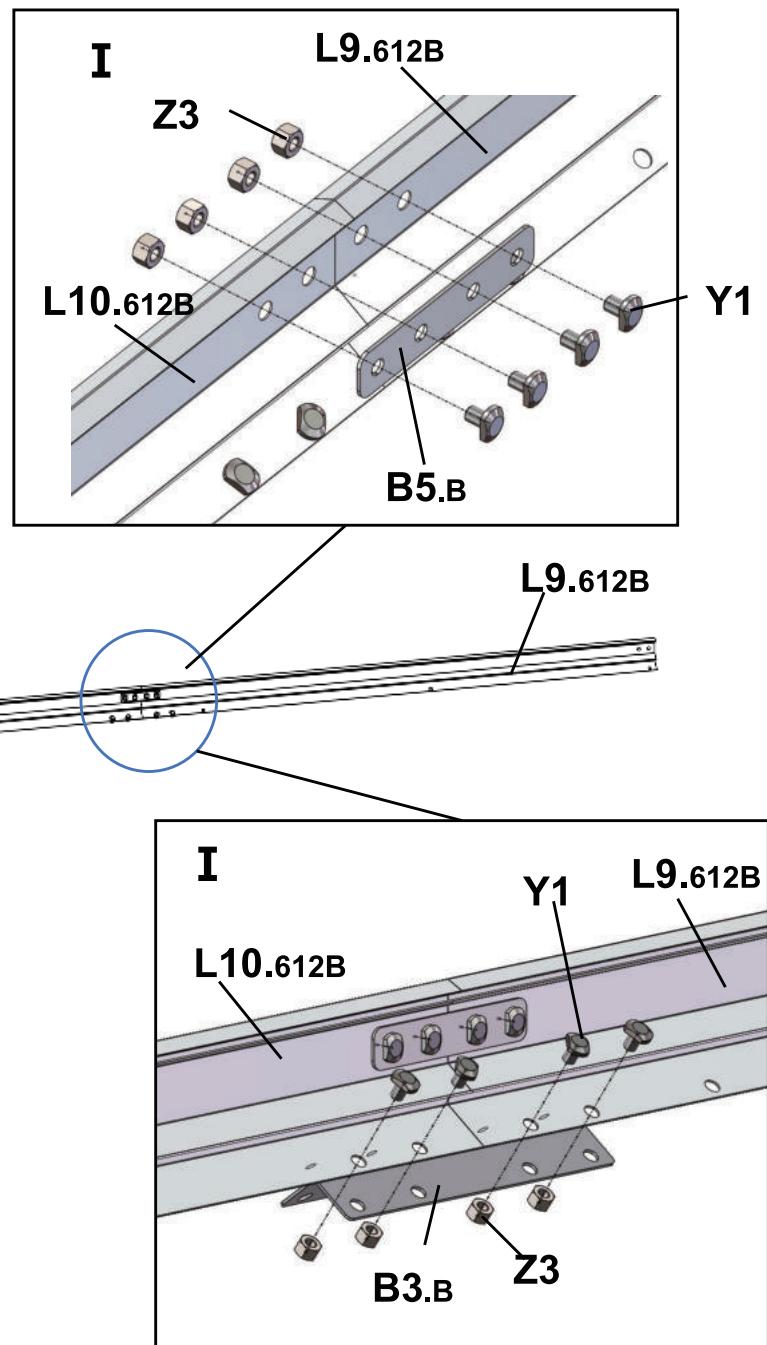
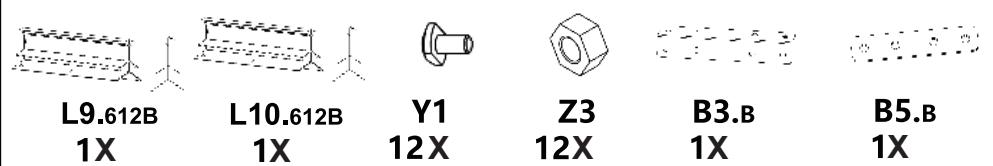
Y1
6X



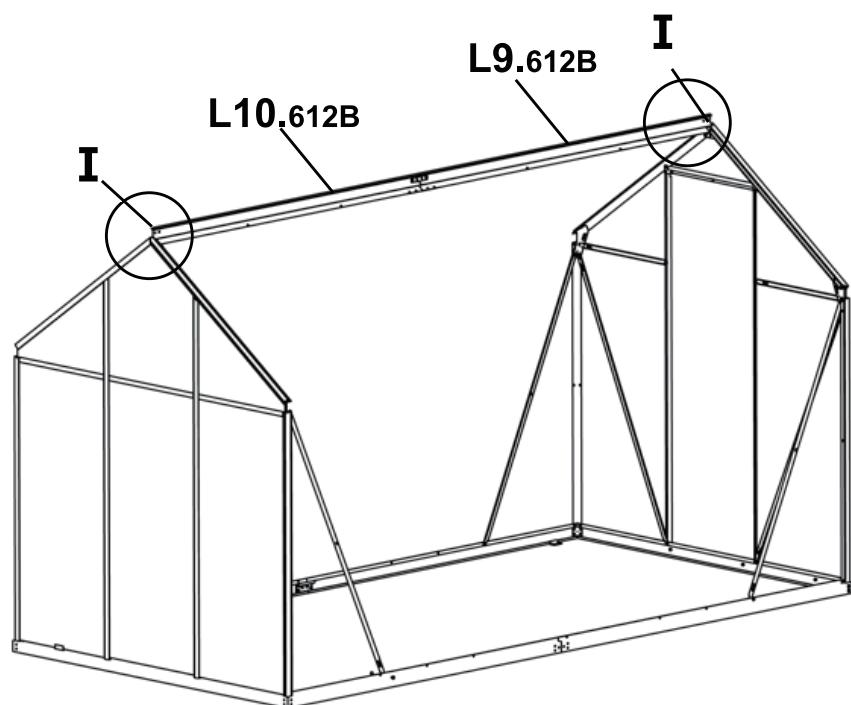
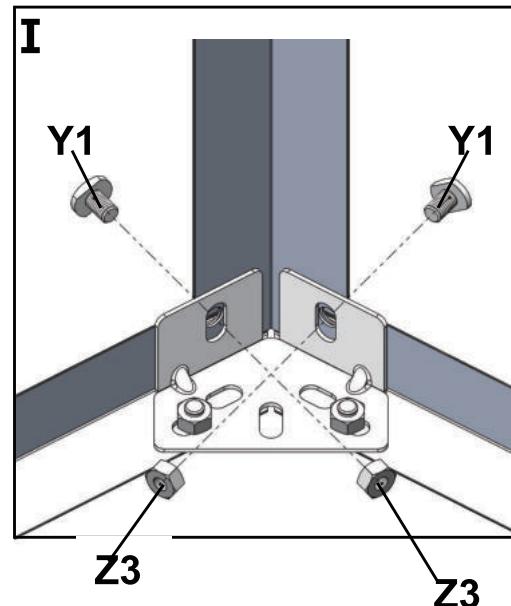
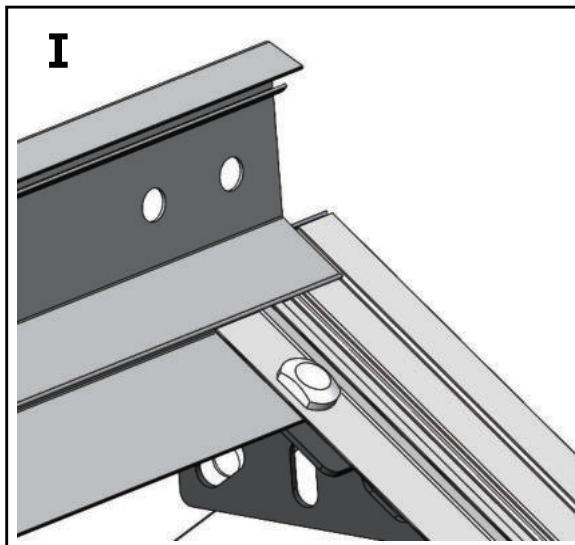
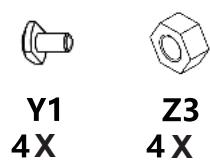
Z3
6X



15



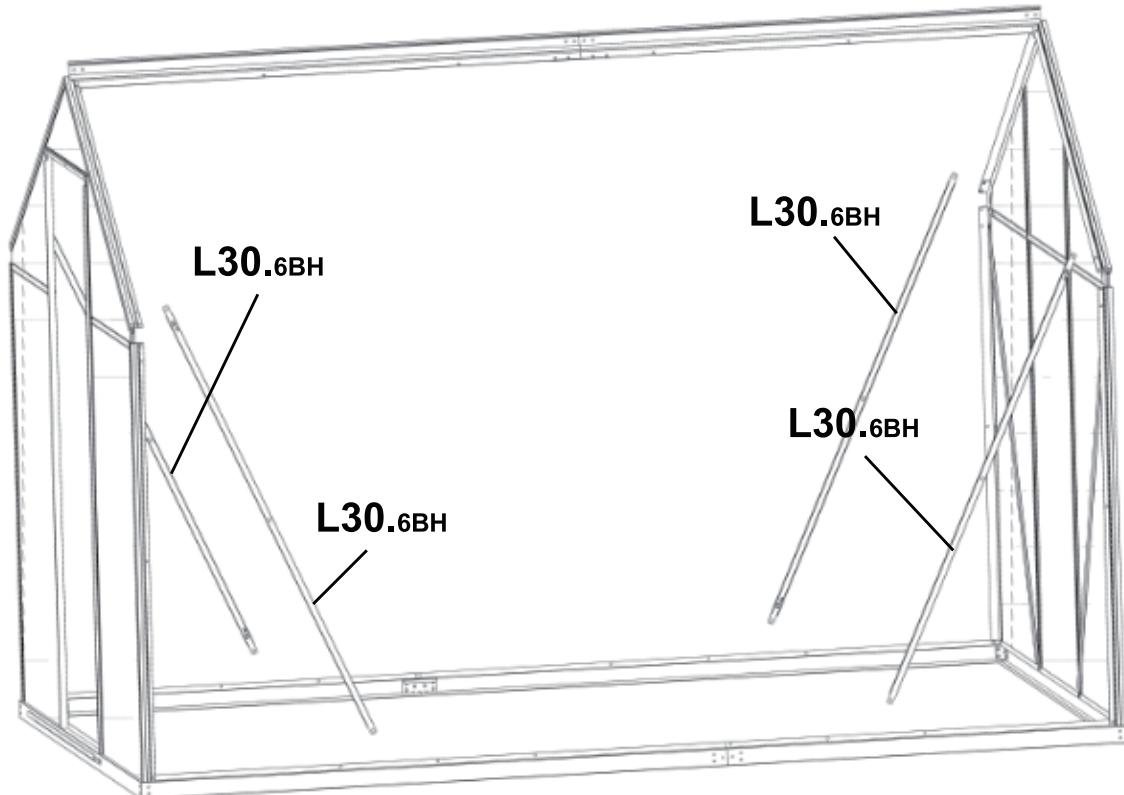
16



17



Dismantle the temporary support rods **L30.6BH**
Demontieren Sie die vorübergehenden Stützstangen L30.6BH



18



I X10

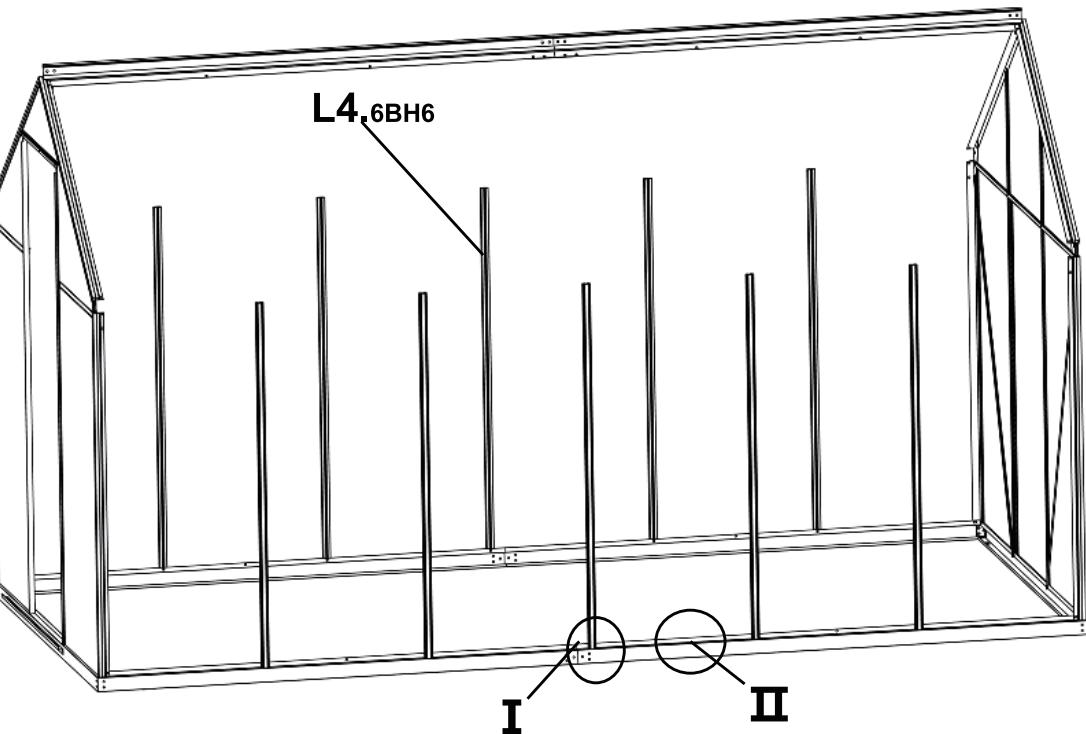
L4.6BH6

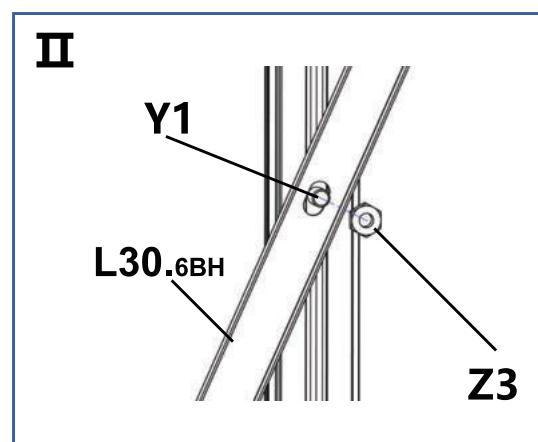
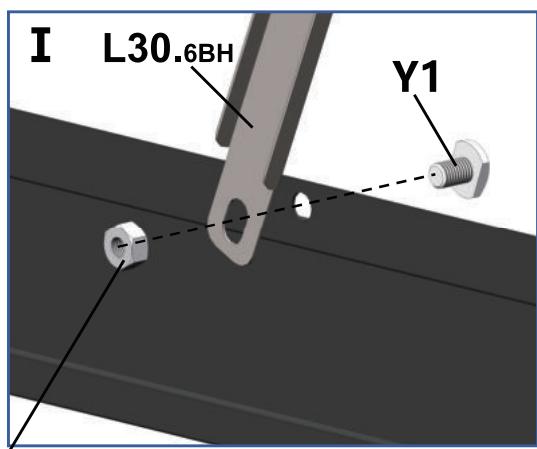
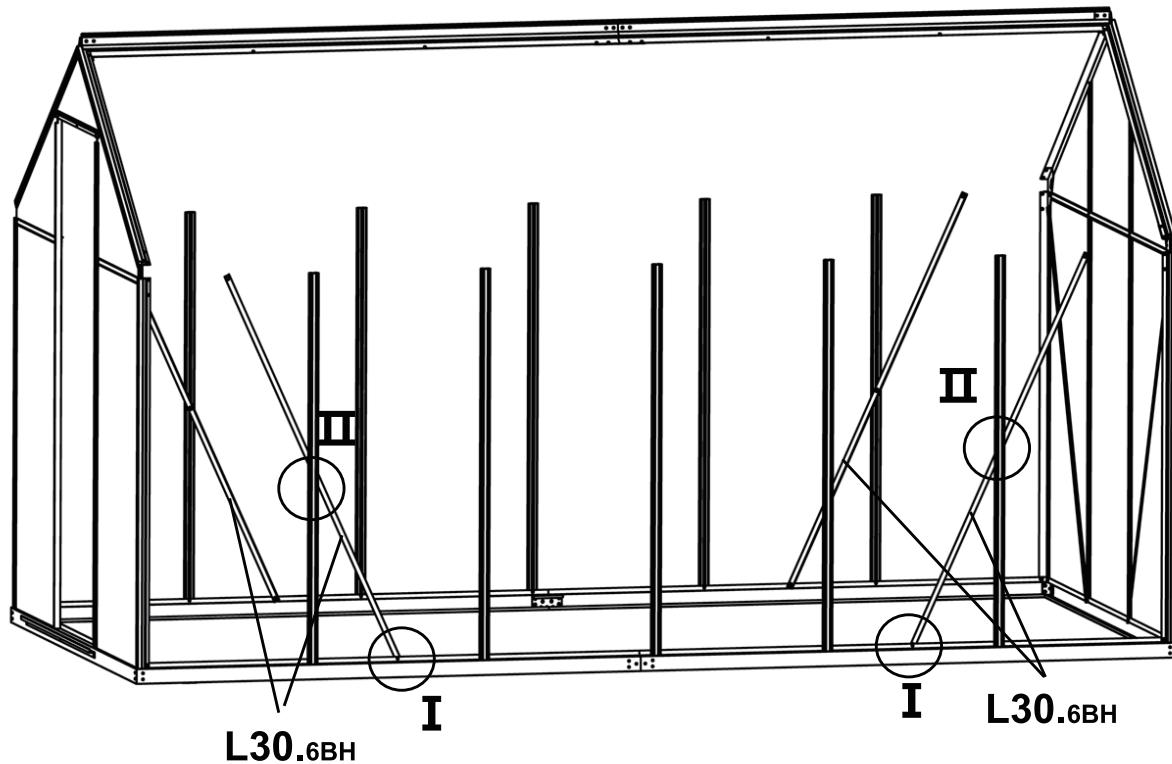
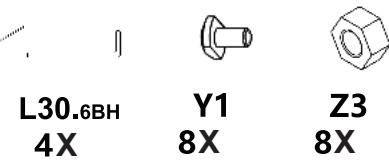
Y1

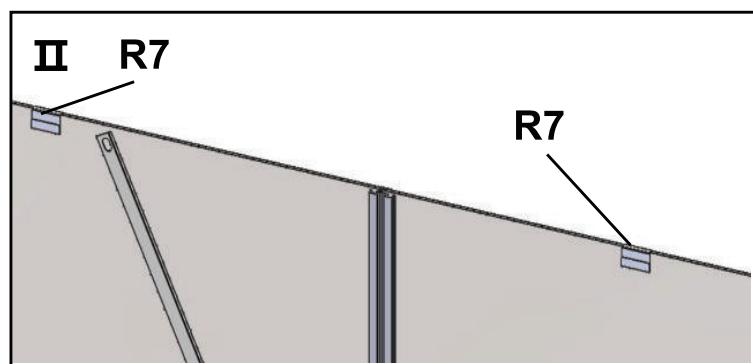
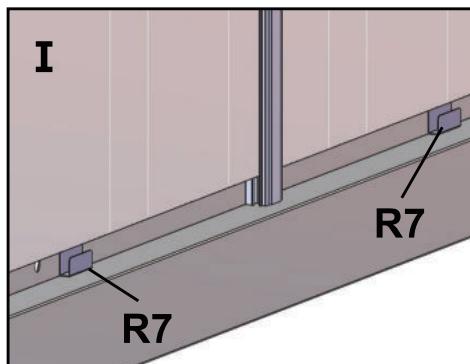
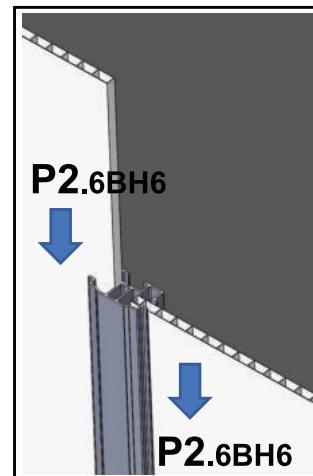
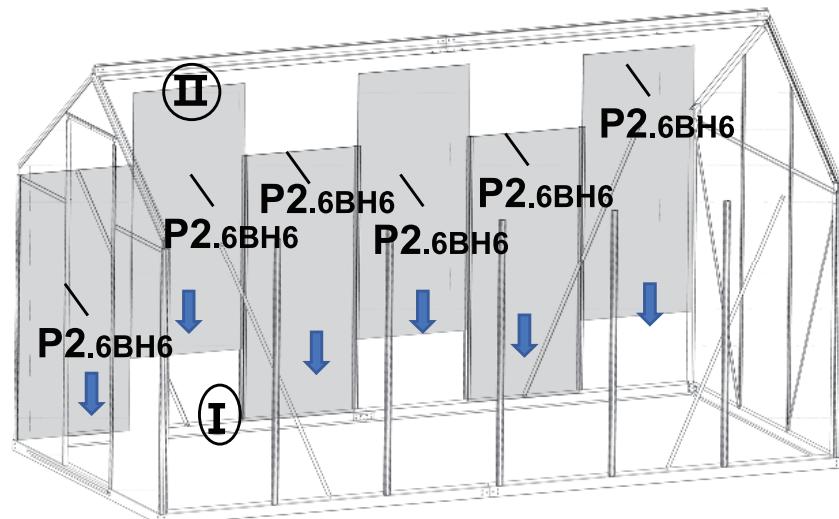
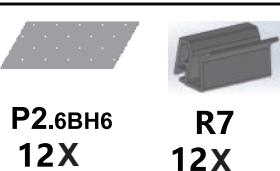
Z3

II X12

R7

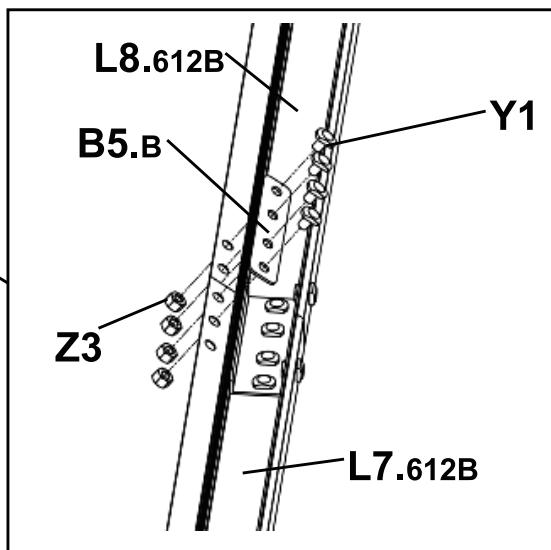
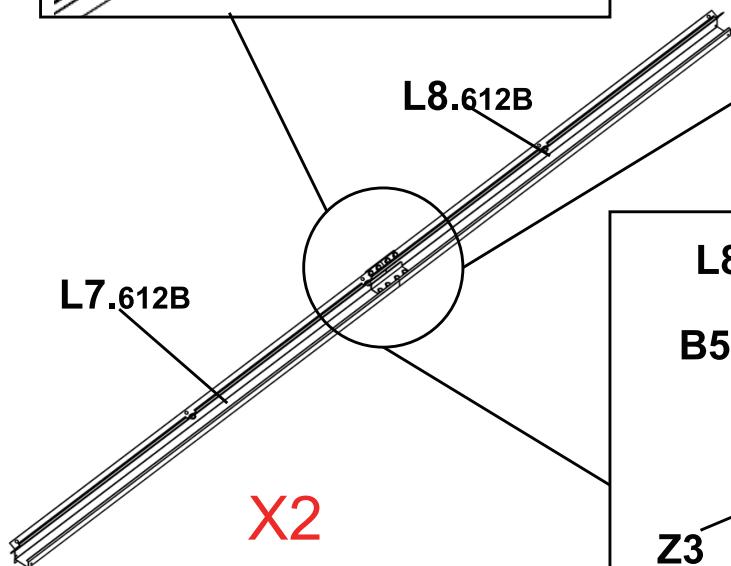
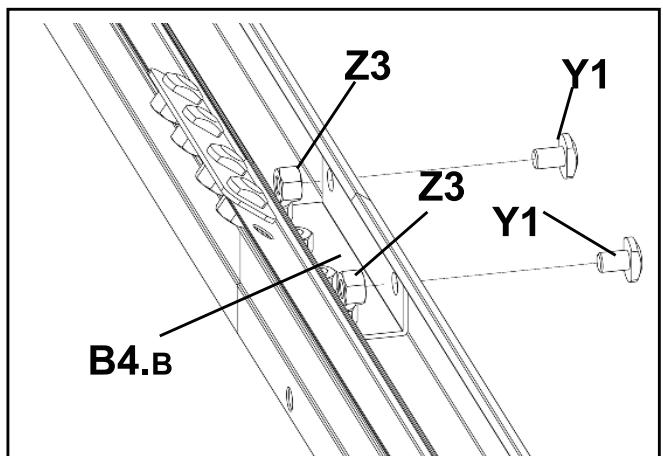
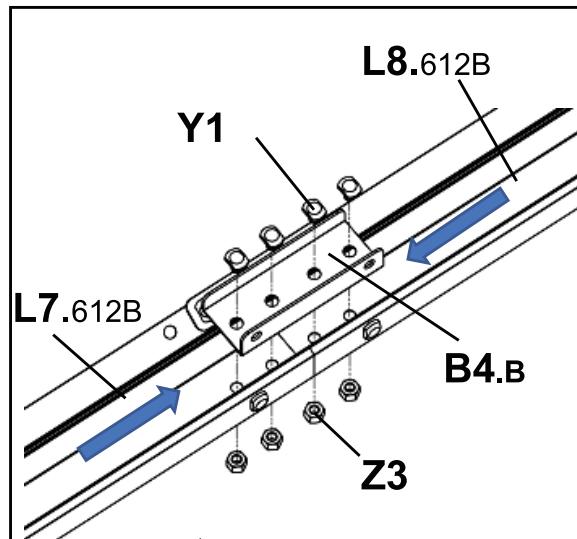


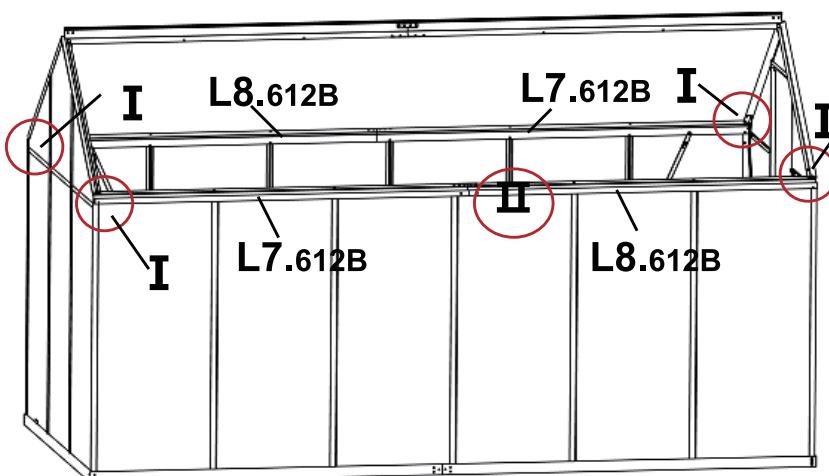
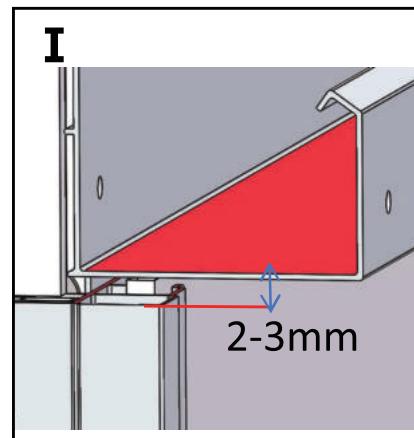
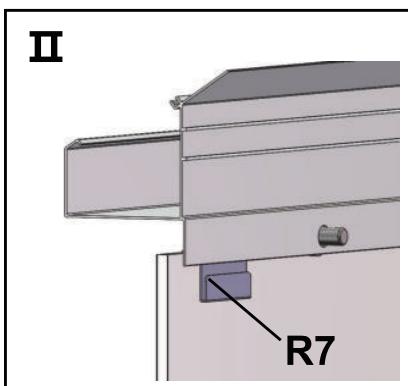
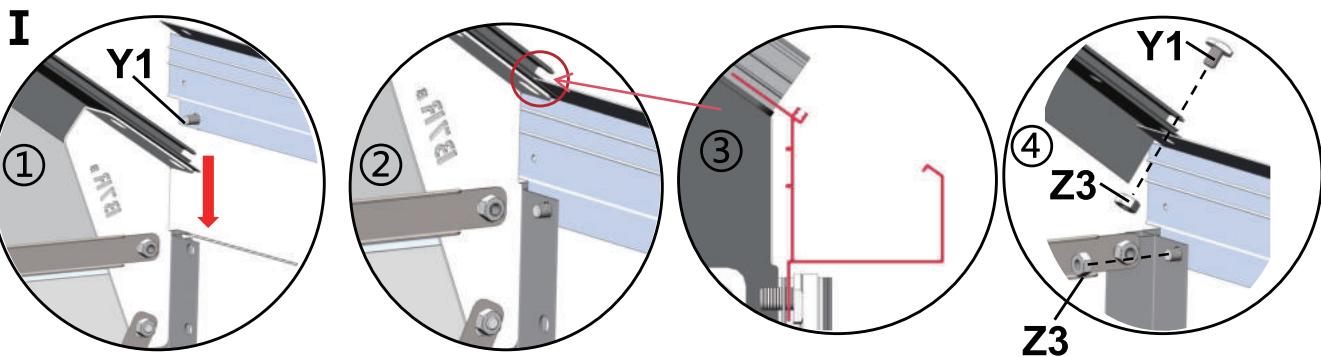
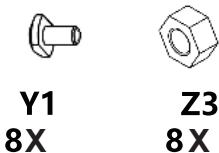
19

20

21

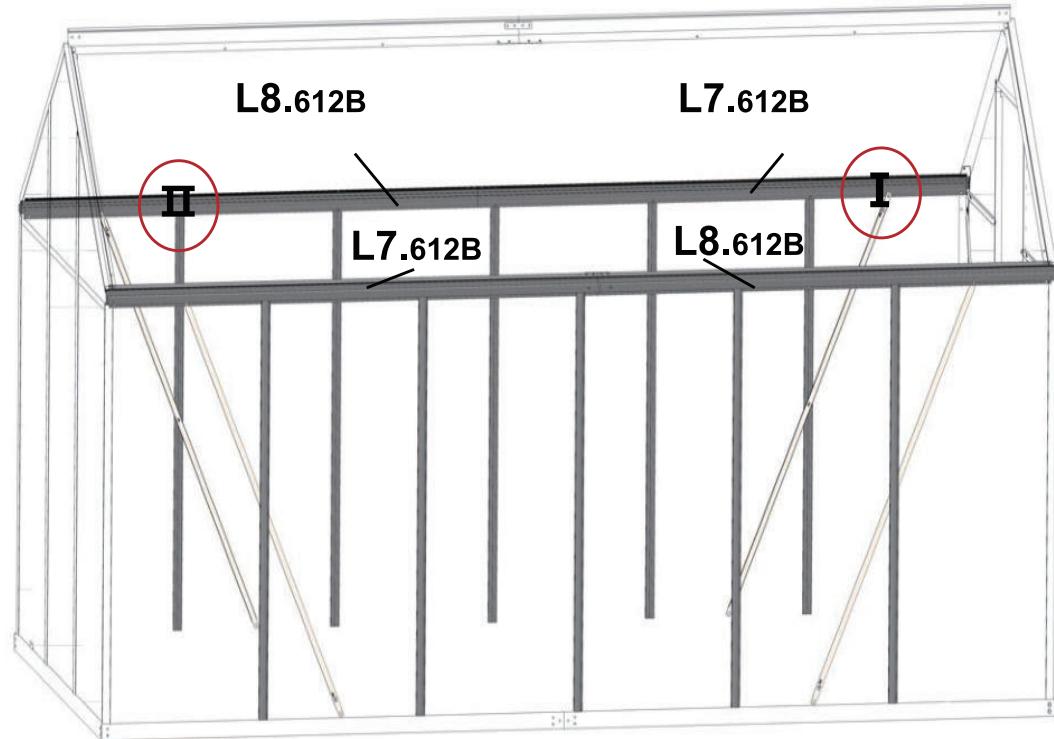
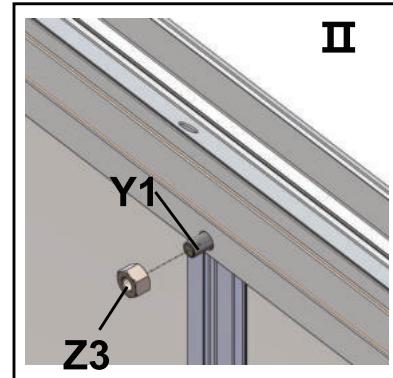
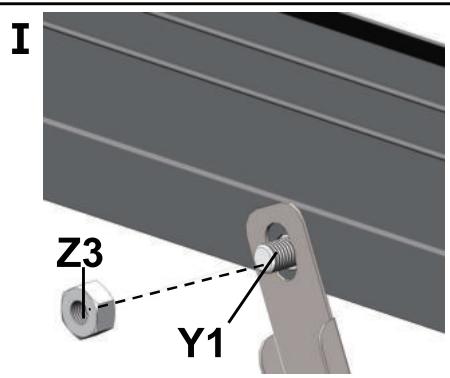
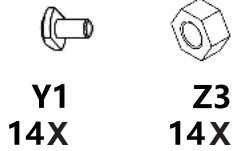
Y1 16X	Z3 16X	L7.612B 2X	L8.612B 2X	B4.B 2X	B5.B 2X



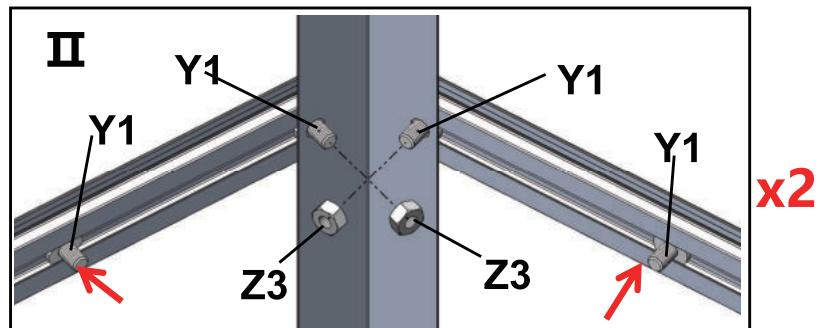
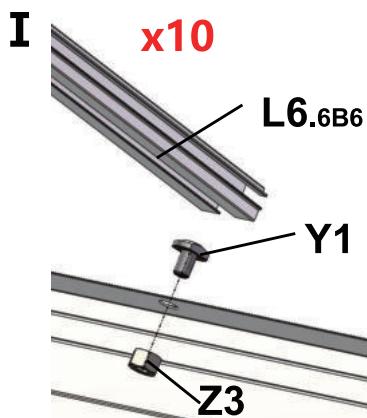
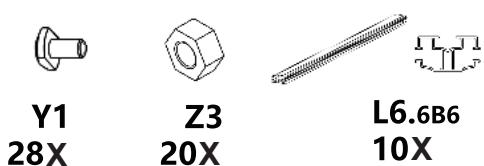
22

Note: Leave 2-3mm gap when installing L7.612B/L8.612B for installing R2 and R3 later.

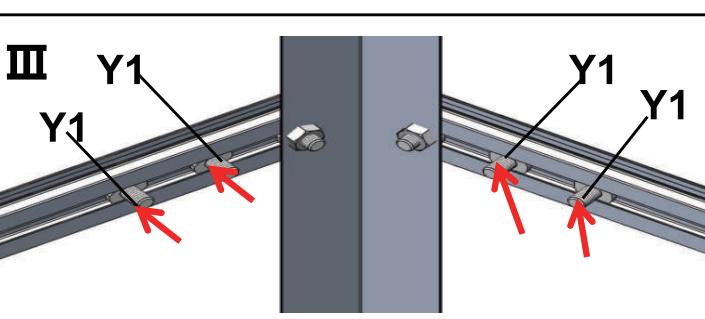
Anmerkung: Lassen Sie eine 2-3 mm große Lücke wenn Sie L7.612B/ L8.612B um später R2 und R3 zu montieren

23

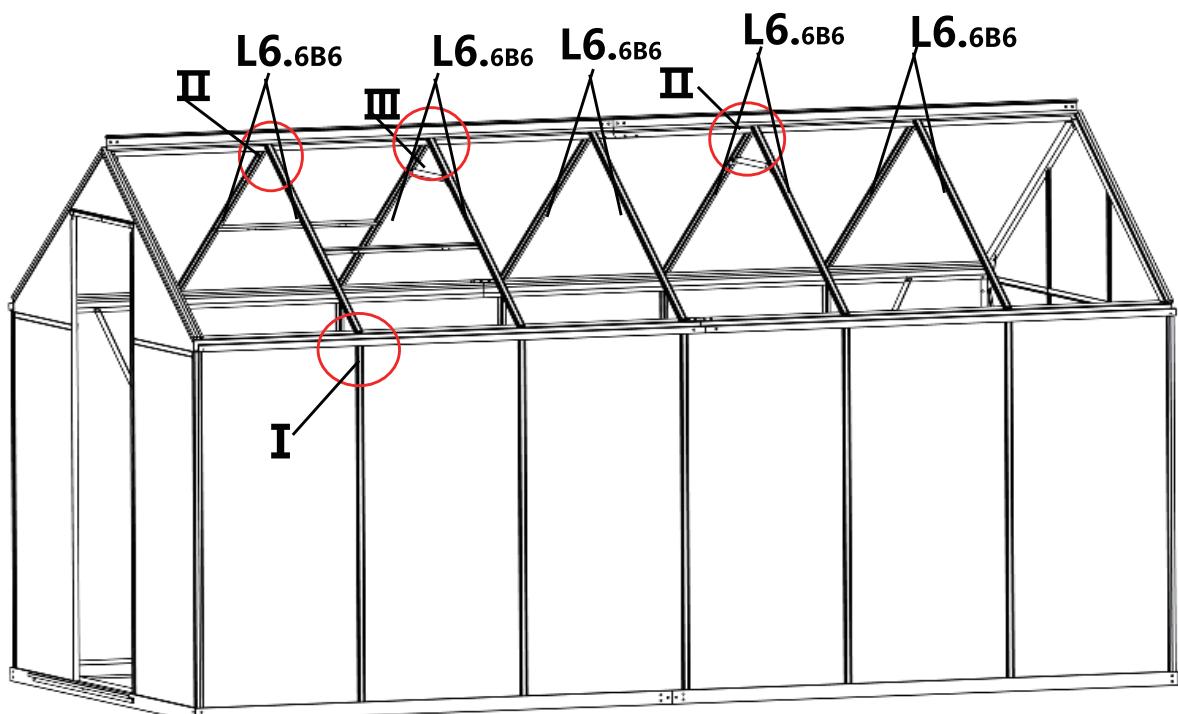
24

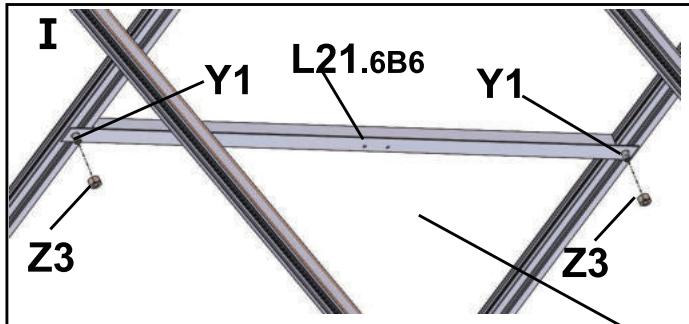


Note: In position **II** insert one extra **Y1** in both side of **L6.6B6**.
Anmerkung: Führen Sie 1x **Y1** bei Schritt **II** in beide Seiten von **L6.6B6** ein



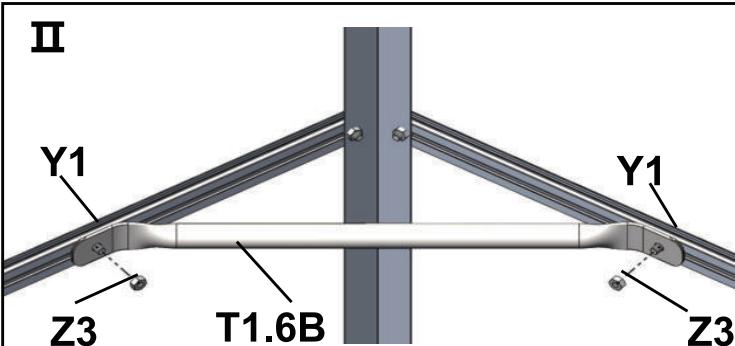
Note: In position **III** insert two extra **Y1** in both side of **L6.6B6**.
Anmerkung: Führen Sie bei Schritt **III** 2x **Y1** in beide Seiten von **L6.6B6** ein



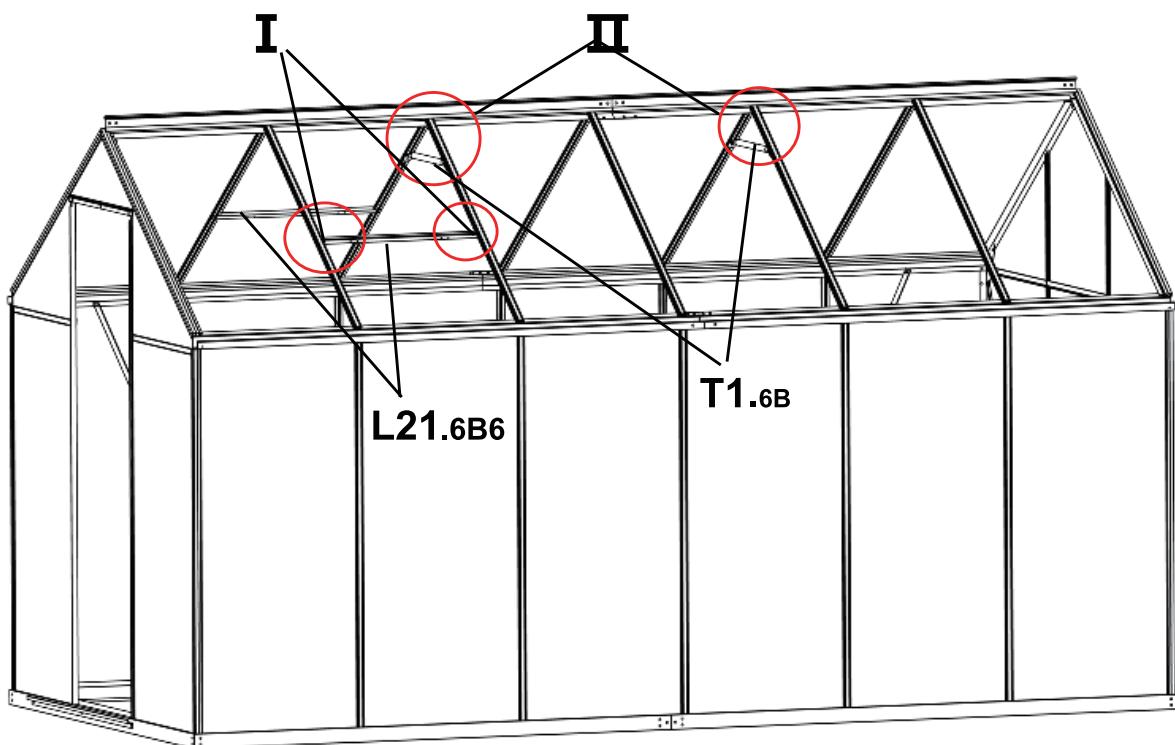
25Z3
8XL21.6B6
2XT1.6B
2X**x2**

Note: The screw place will be adjusted according to the window position.

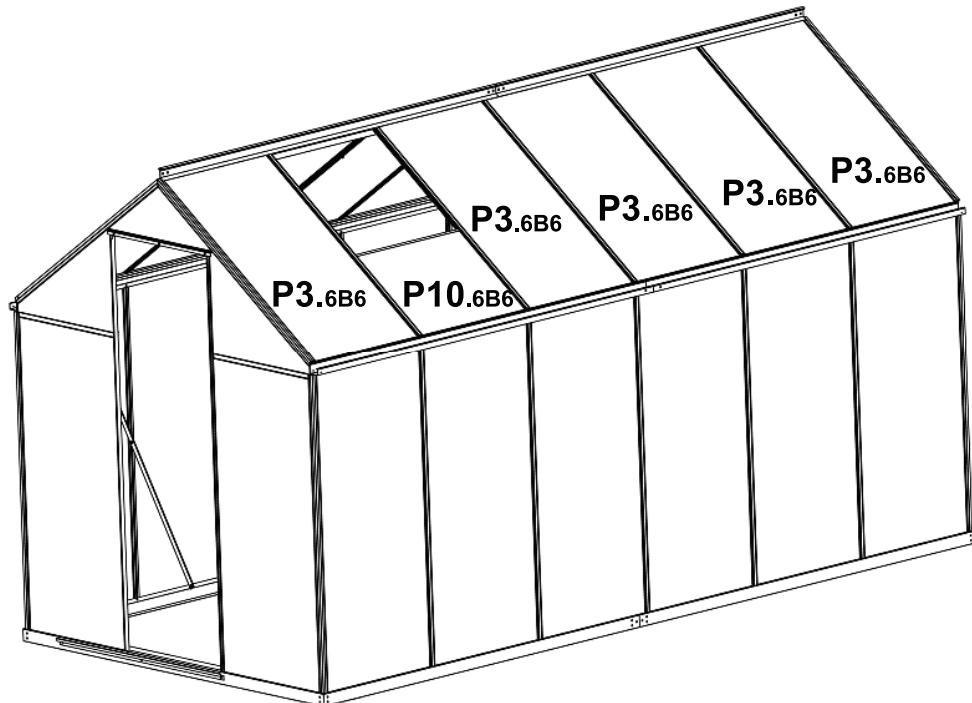
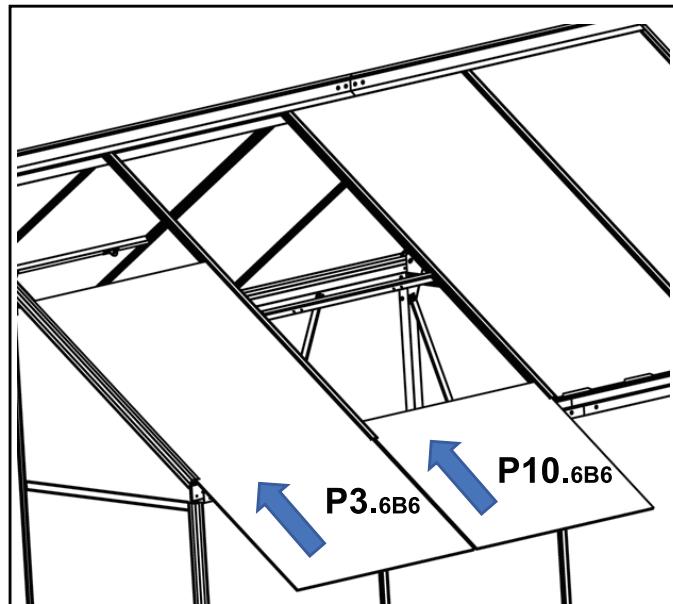
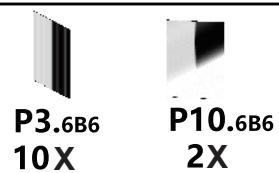
Anmerkung: Die Schraubenposition wird in Relation zum Fenster verschoben

**x2**

Face down
Nach unten ausgerichtet



26



27

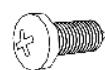
8.62B
2X



9.62B
2X



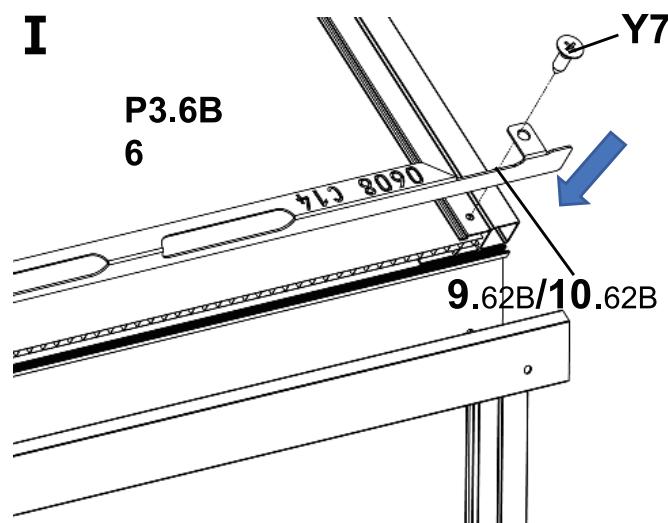
10.62B
2X



Y7
14X

I

P3.6B
6



II

8.62B

Y7

III

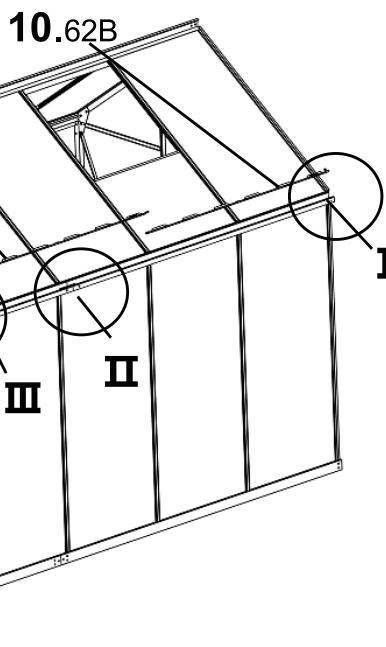
8.62B

9.62B

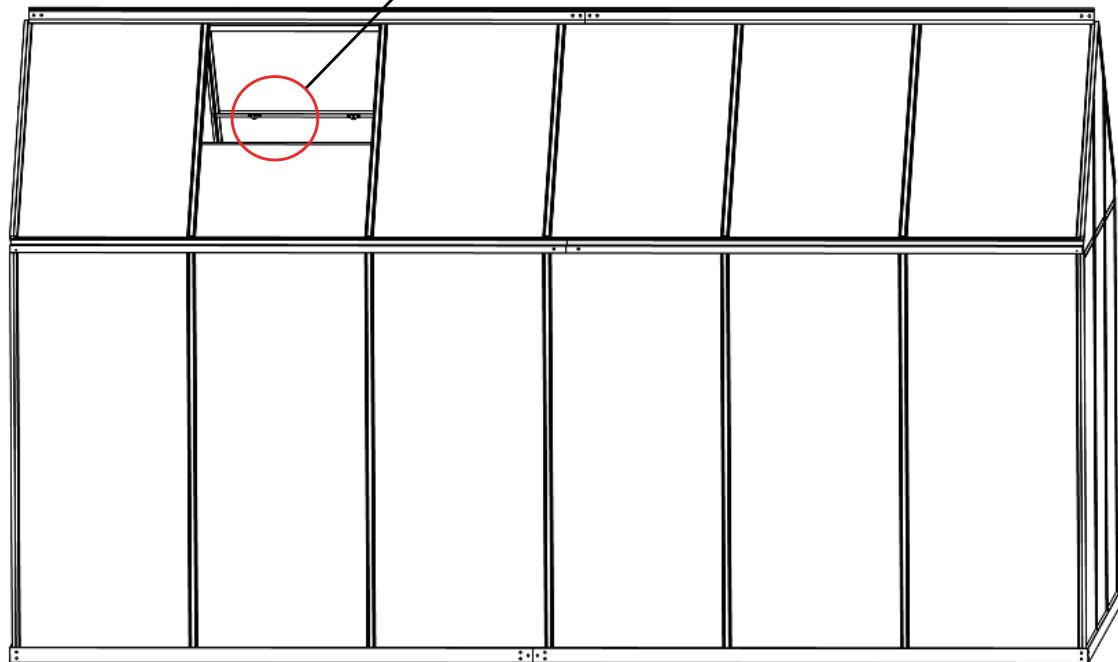
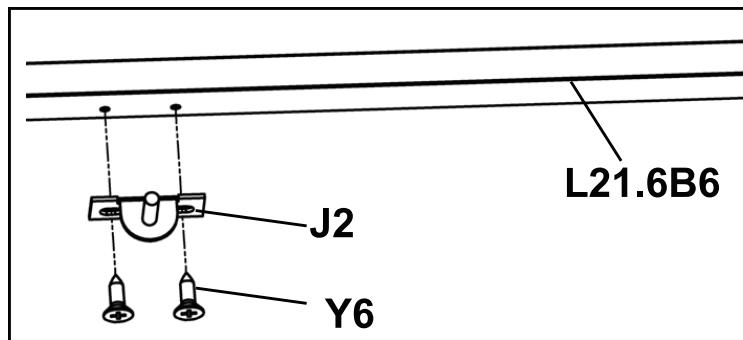
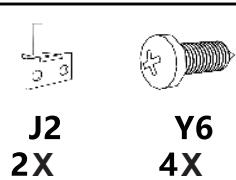
Y7

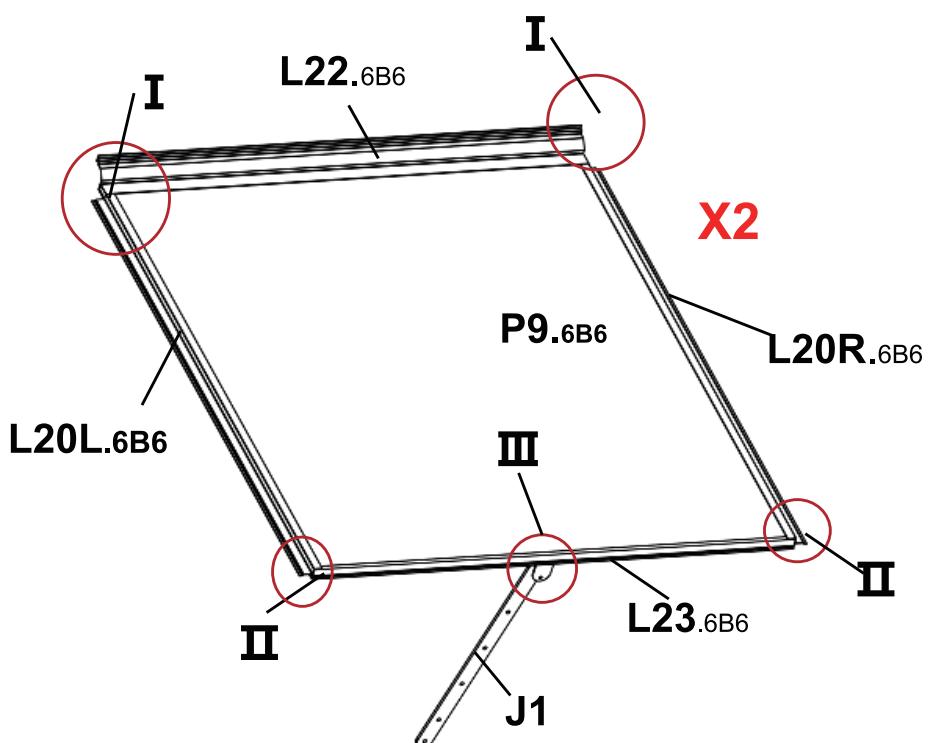
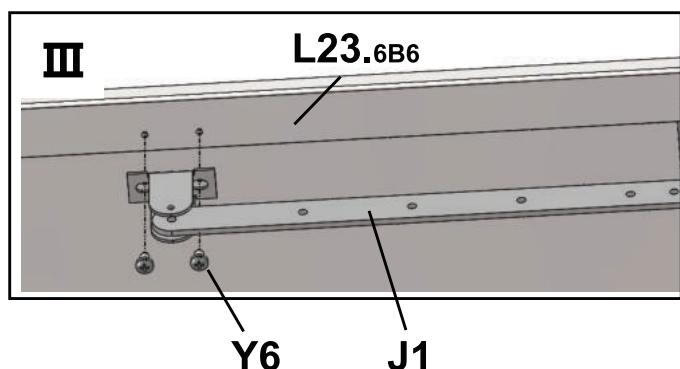
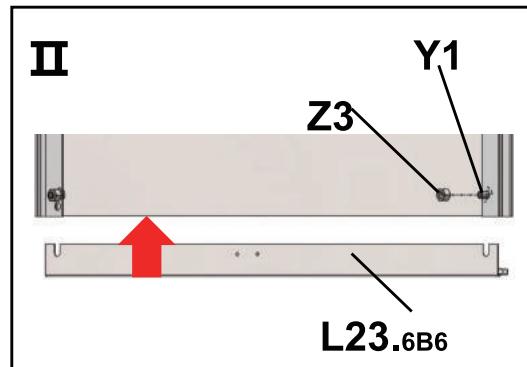
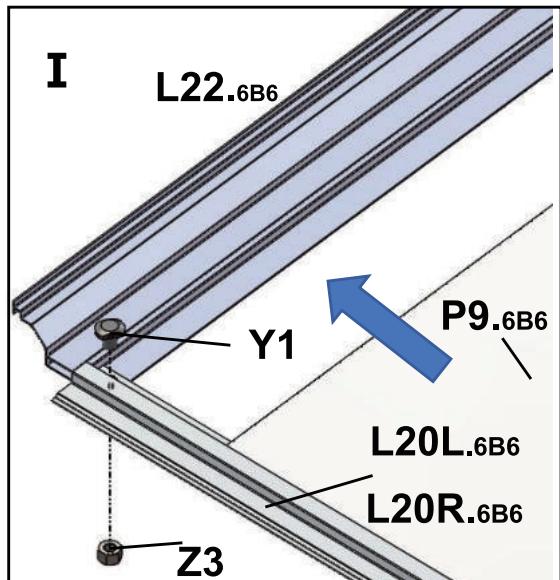
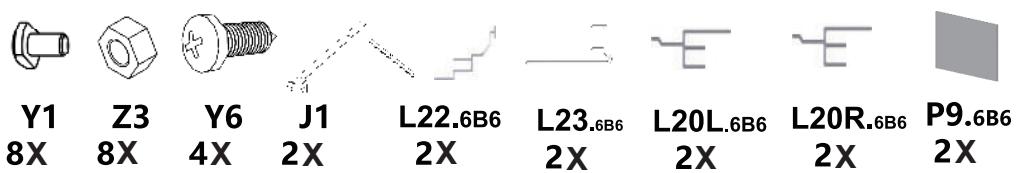
Note: Insert **8.62B/9.62B/10.62B** into the slot.

Anmerkung: Führen Sie **8.62B/9.62B/10.62B** in die Lücken ein



28

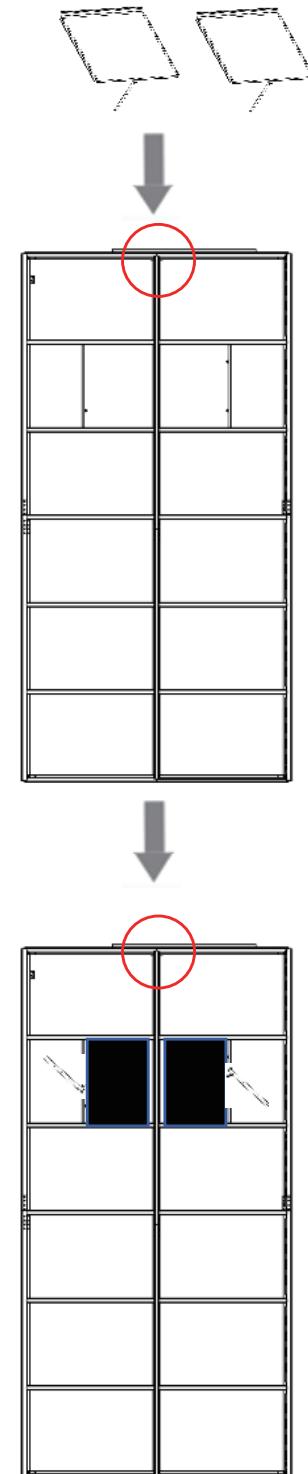
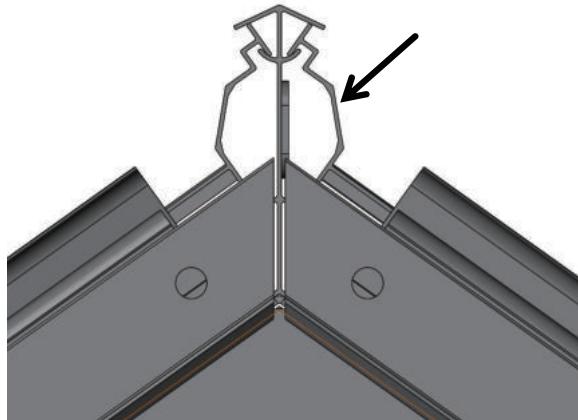


29

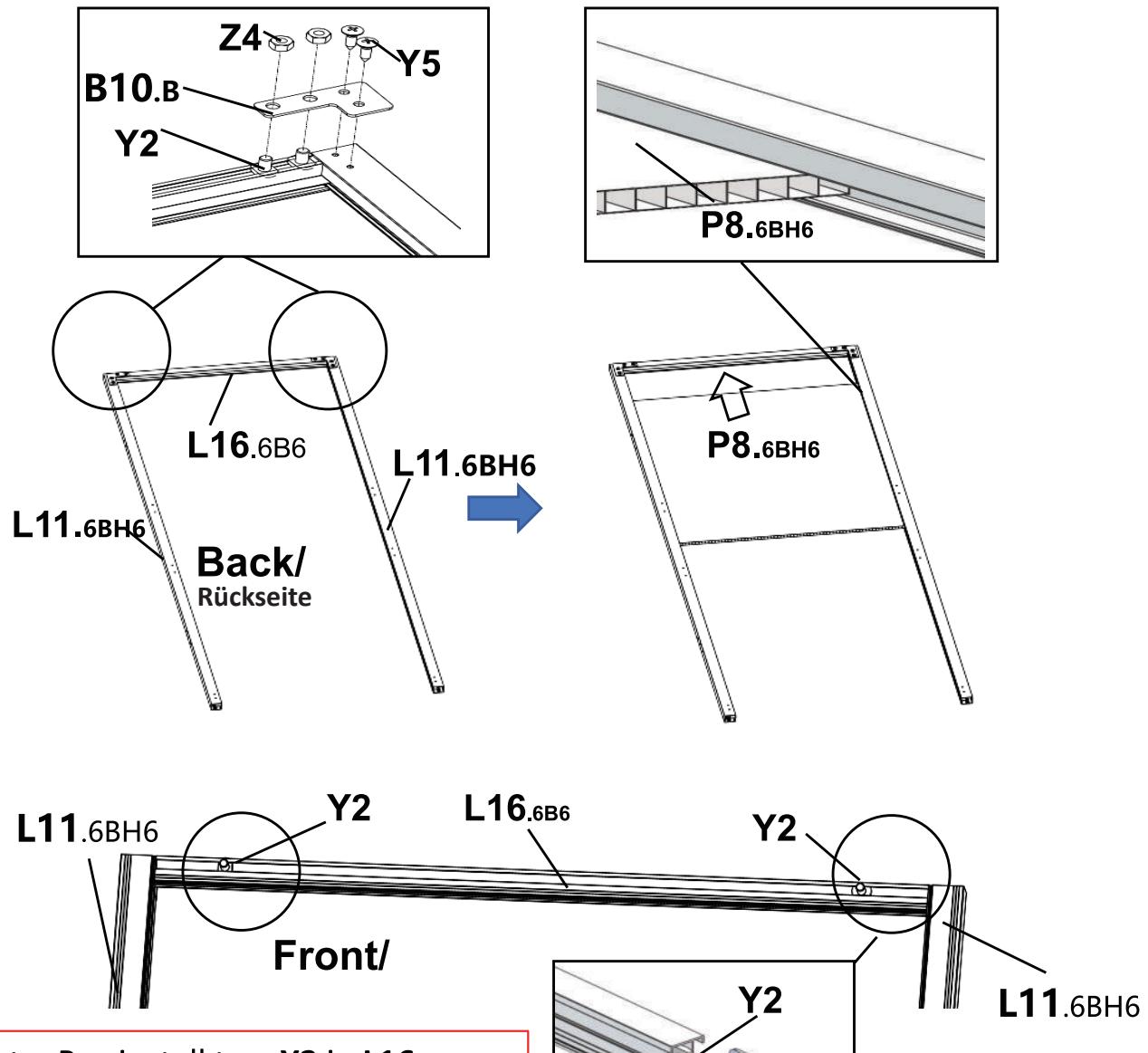
30

Insert the sunroof into the slot from the left or right end and move it to the sunroof position.

Platzieren Sie das Sonnendach von links oder rechts und bewegen Sie es dann in die Mitte

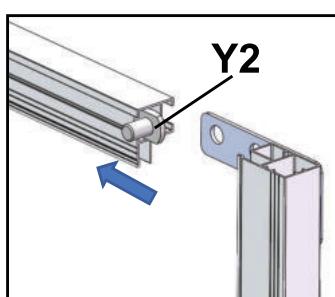


31



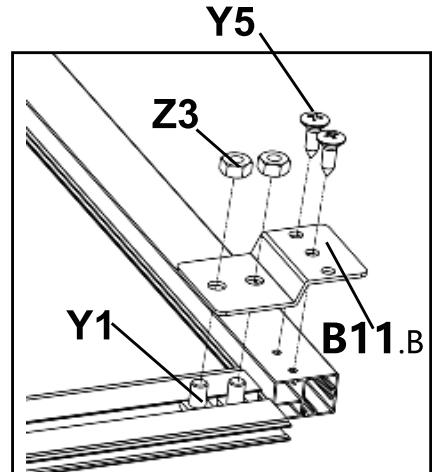
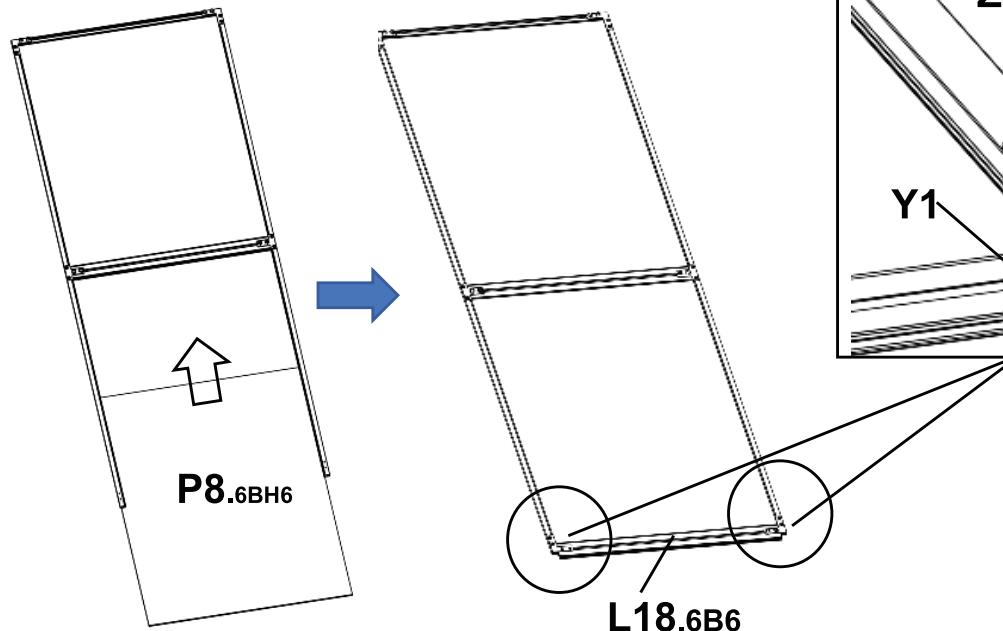
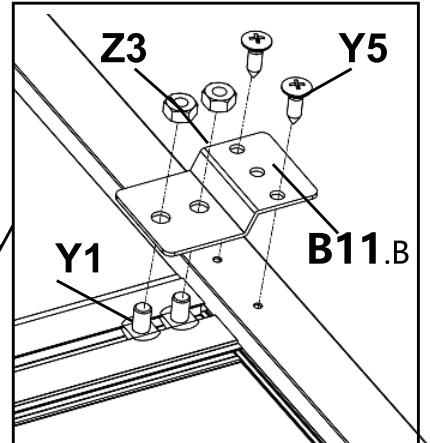
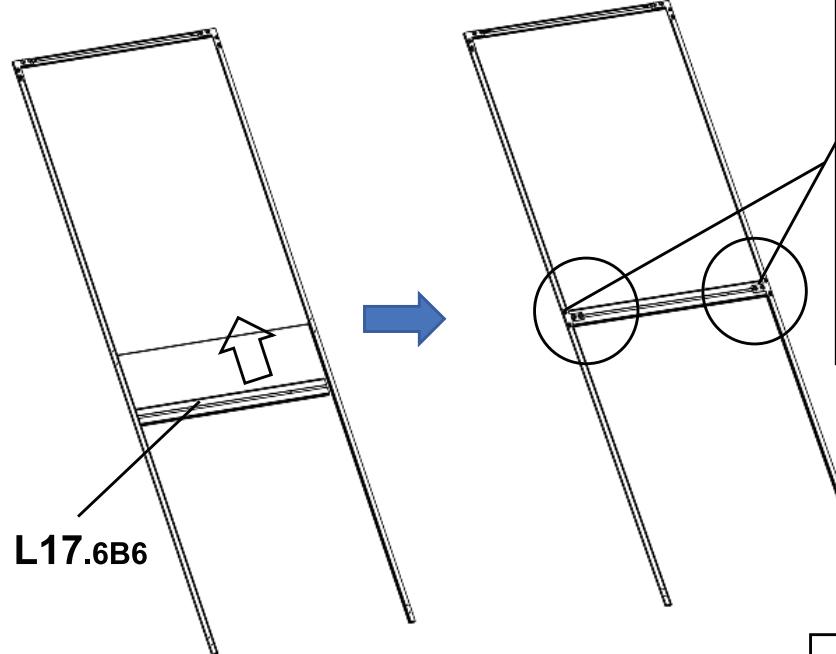
Note: Pre-install two Y2 in L16.6B6 for the connection of L19.6B6 later.

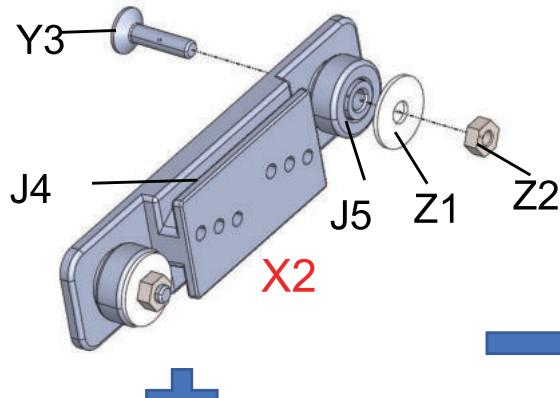
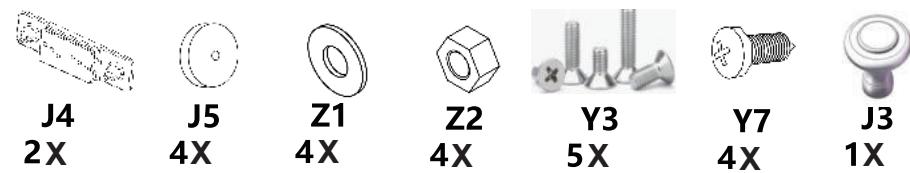
Anmerkung: Vorinstallieren Sie 2x Y2 in L16.6B6 um sie später mit L19.6B6 zu verbinden



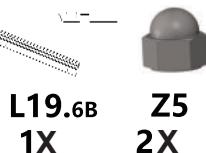
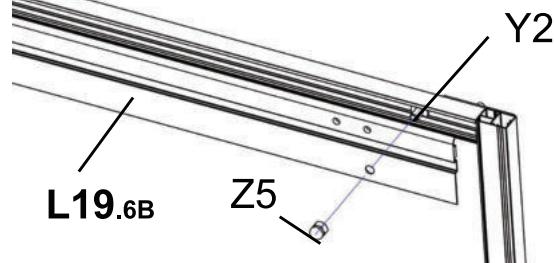
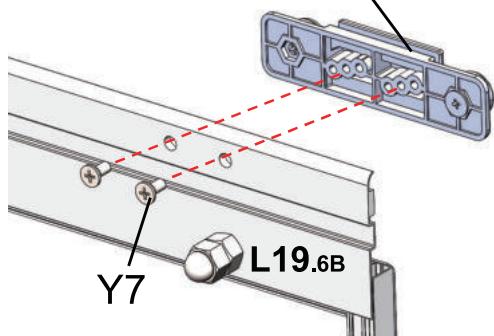
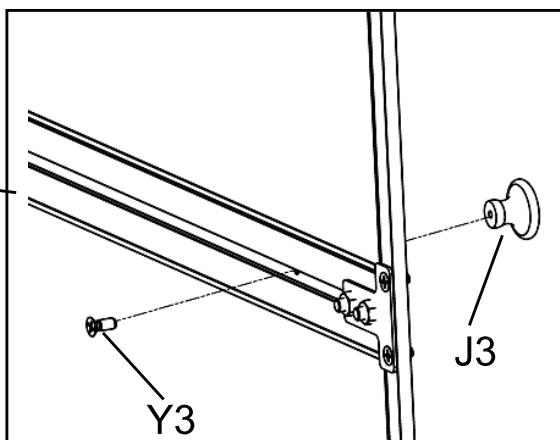
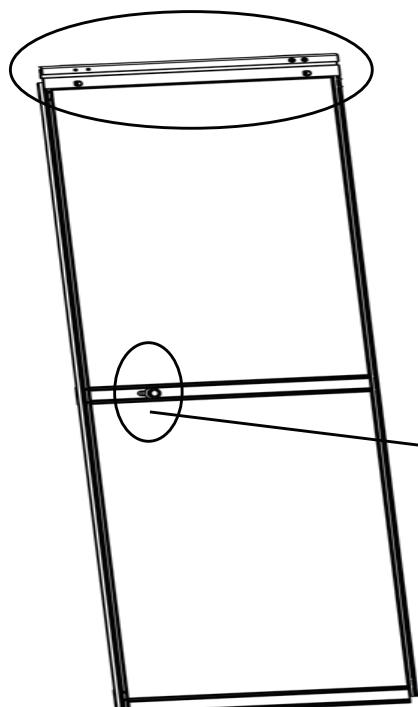
32

Y1 8X	Z3 8X	Y5 8X	P8.6BH6 1X	B11.B 4X	L17.6B6 1X	L18.6B6 1X

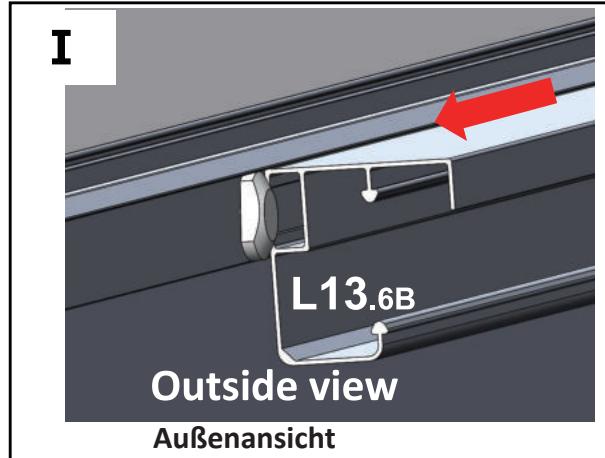
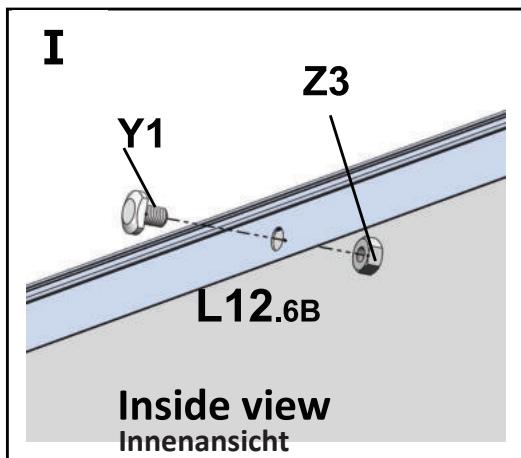


33

This 3 holes are used to adjust the height of the door.
Diese 3 Löcher sind zum verstellen der Türhöhe

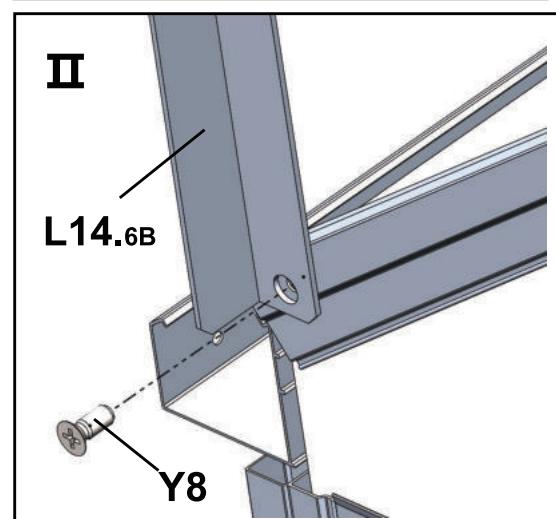
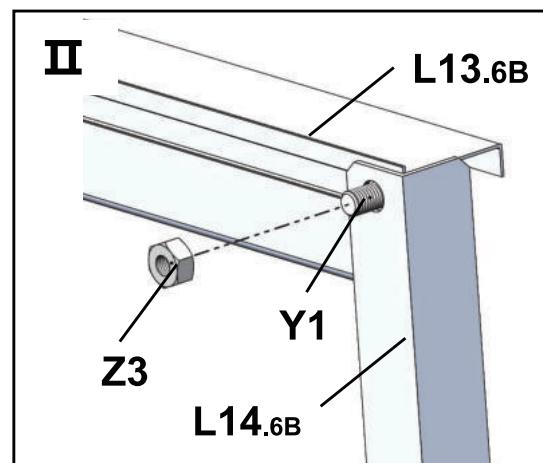
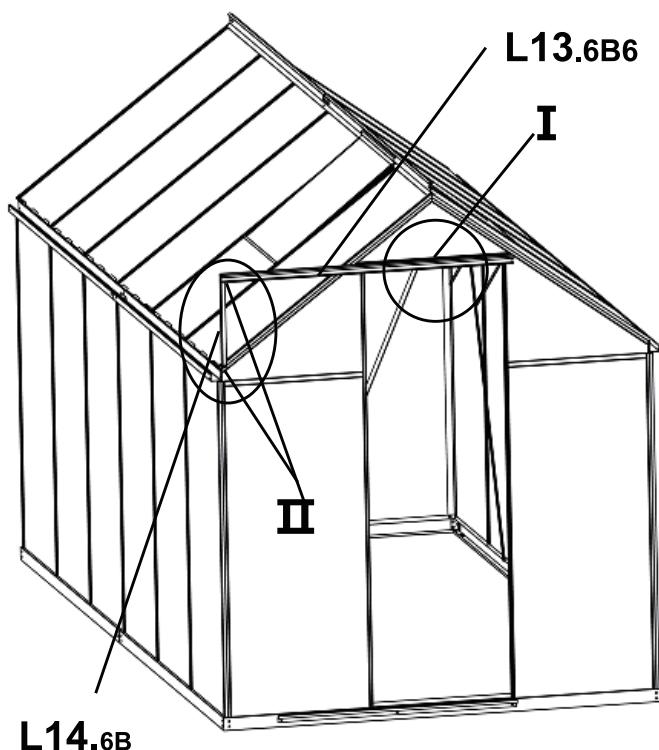
**33**

34

Y1
2XZ3
2XL13.6B
1XL14.6B
1XY8
1X

Note: Don't fix Y1 & Z3 tightly, then slide Y1 into L13.6B.

Anmerkung: Fixieren Sie Y1 und Z3 nicht fest, schieben Sie sie Y1 dann L13.6B



35

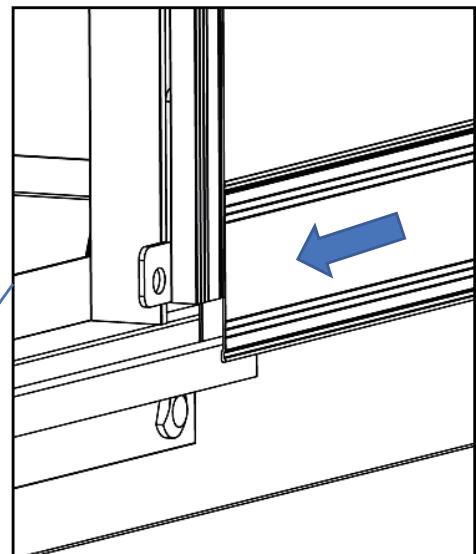
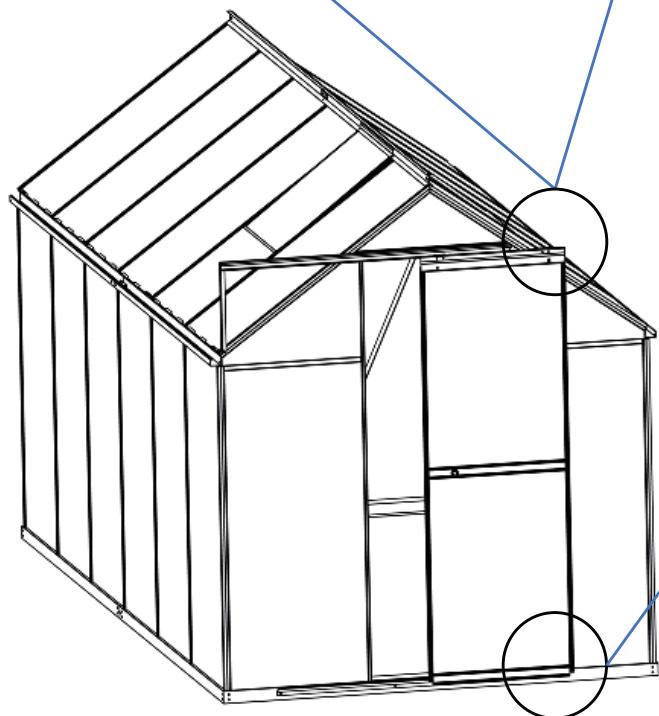
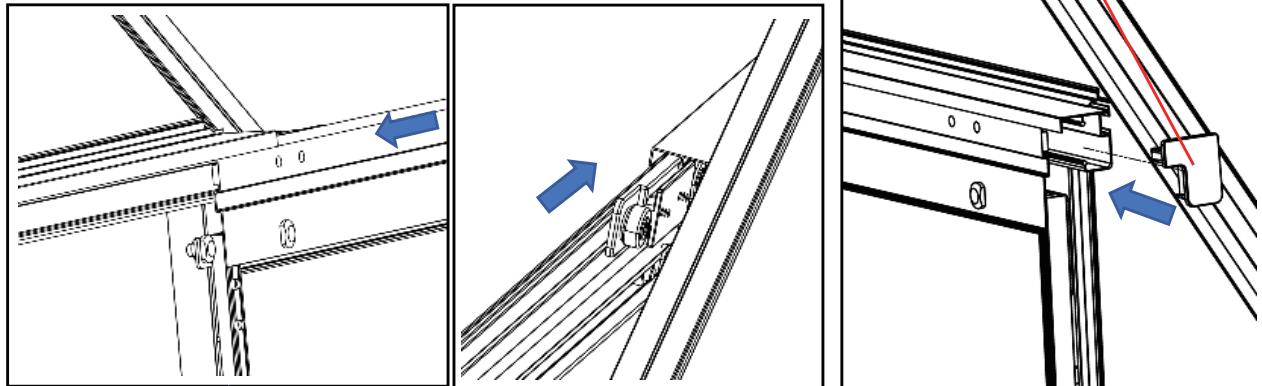


R4
1X

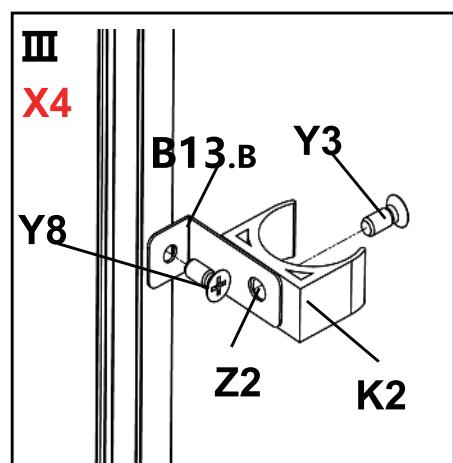
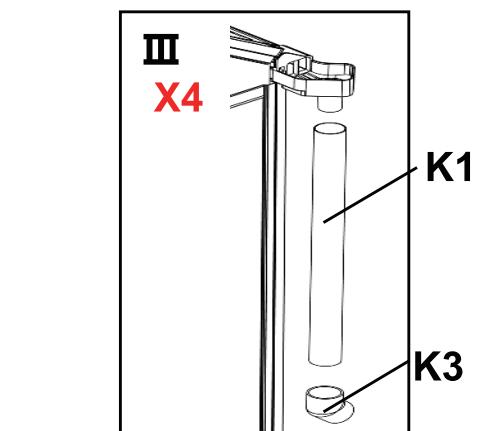
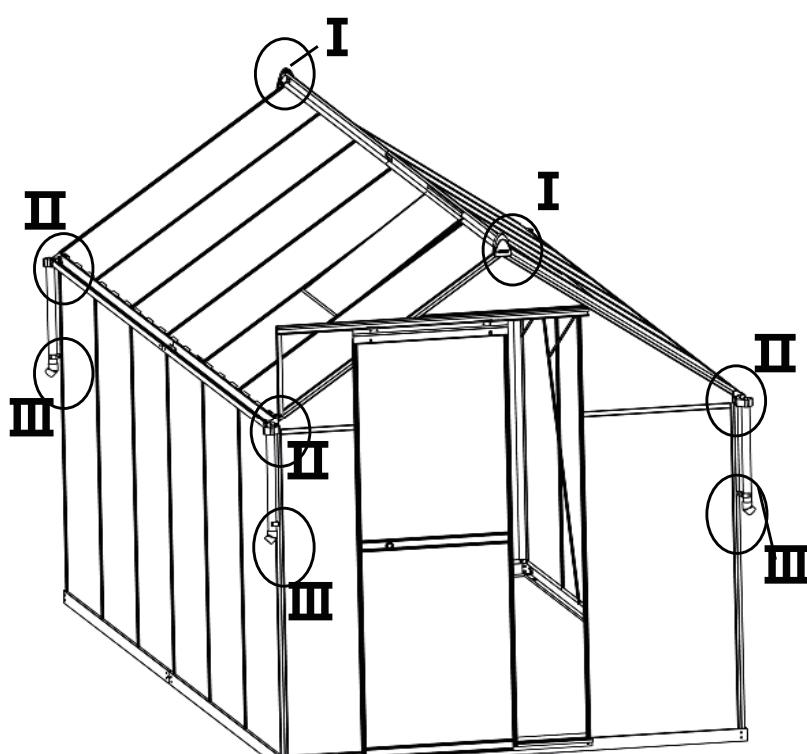
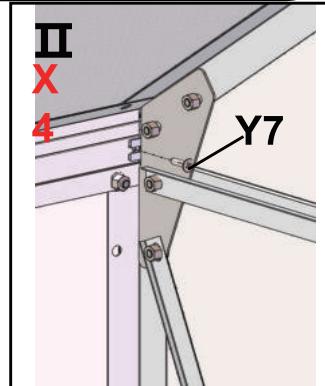
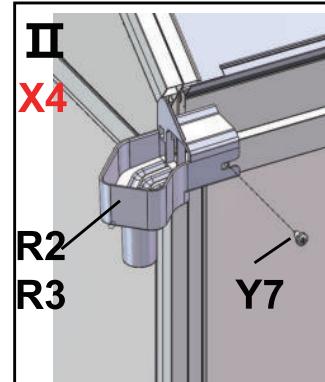
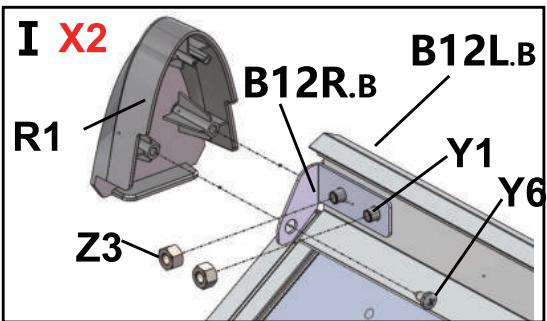
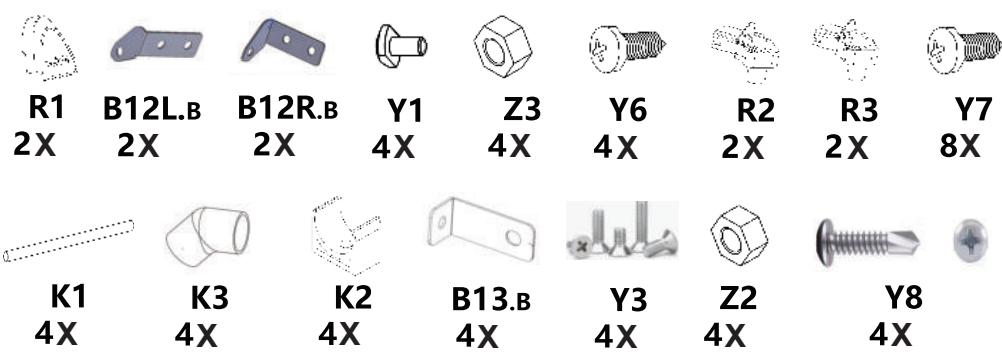
Note: sliding the door into the rails. Then put in R4 to protect.

Anmerkung: Schieben Sie die Tür in die Schienen. Schließen Sie dann mit R4 ab

R4



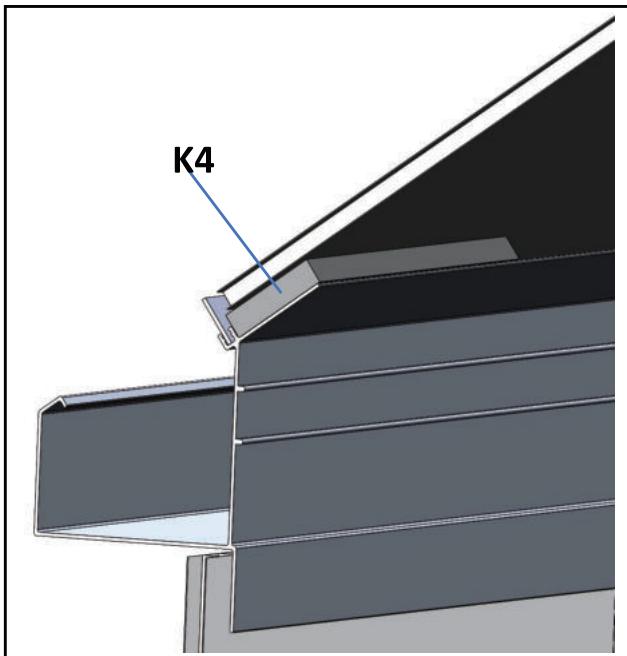
36



37



K4



Note: Use sealing strip at the inside of the PC board & Aluminum slot.

Anmerkung: Nutzen Sie das Dichtungsband auf der Innenseite der Plastikpaneele und des Aluminiumrahmens

