

# Montageanleitung/Assembly Instruction

Art. Nr./Item No. 81150









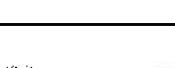
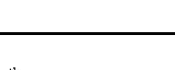
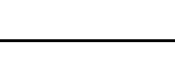
DE: WICHTIG: BITTE SORGFÄLTIG LESEN UND FÜR KÜNFTIGE RÜCKFRAGEN AUFBEWAHREN.  
EN IMPORTANT; KEEP FOR FUTURE REFERENCE: READ CAREFULLY





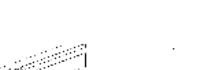

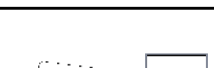
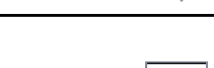
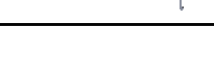
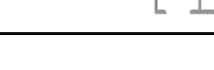



Außenmöbel für die Verwendung im Wohnbereich. Outdoor furniture for domestic use.

MB Outdoor GmbH, Lüttinger Str. 25, DE-46509 Xanten, Germany

## Teil/Part 1

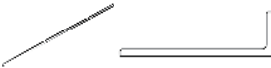






Code		Qty
L1.6BH6		4
L2R.6B6		1
L2L.6B6		1
L3L.6B6		1
L3R.6B6		1
L4.6BH6		10
L5L.6BH6		1
L5R.6BH6		1
L6.6B6		10
L7.612B		2
L8.612B		2

Code		Qty
L9.612B		1
L10.612B		1
L11.6BH6		2
L12.6B		1
L13.6B		1
L14.6B		1
L15L.6BH6		1
L15R.6BH6		1
L16.6B6		1
L17.6B6		1
L18.6B6		1





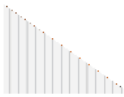





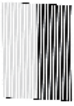




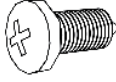






## Teil/Part 2

Code		Qty	Code		Qty
L19.6B		1	5.62B		2
L20L.6B6		2	B1.B		2
L20R.6B6		2	B2.B		4
L21.6B6		2	B3.B		1
L22.6B6		2	B4.B		2
L23.6B6		2	B5.B		3
L24.6B6		2	B6.B		4
L25.6B6		3	B7R.B		2
1.6B		1	B7L.B		2
3.6B		1	B8.B		2
6.62B		2	B9R.6B		1








## Teil/Part 3

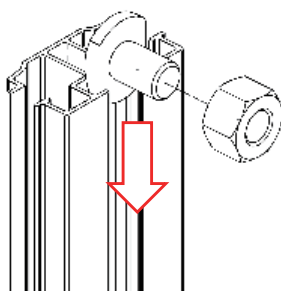
Code		Qty	Code		Qty
B9L.6B		1	L29.6BH		4
B10.B		2	L30.6BH		4
B11.B		4	T1.6B		2
B12L.B		2	R1		2
B12R.B		2	R2		2
B13.B		4	R3		2
8.62B6		2	R4		1
9.62B6		2	R7		29
10.62B6		2	P1.6BH6		3
L26.6B		1	P2.6BH6		12
L27.6B		2	P3.6B6		10
L28.6B		1	P4.6B6		1

## Teil/Part 4

Code		Qty	Code		Qty
P5.6B6		2	J5		4
P6.6B6		1	Y1		212
P7.6B6		2	Y2		6
P8.6BH6		2	Y3		9
P9.6B6		2	Y4		4
P10.6B6		2	Y5		12
P11.6BH6		2	Y6		20
J1		2	Y7		26
J2		2	Y8		5
J3		1	Z1		4
J4		2	Z2		8

## Teil/Part 5

Code		Qty
Z3		212
Z4		4
Z5		2
K1		4
K2		4
K3		4
K4		2



### Attention:

**Screws are not tightened first to facilitate adjustment.  
It should be tightened at final step.**

### Anmerkung:

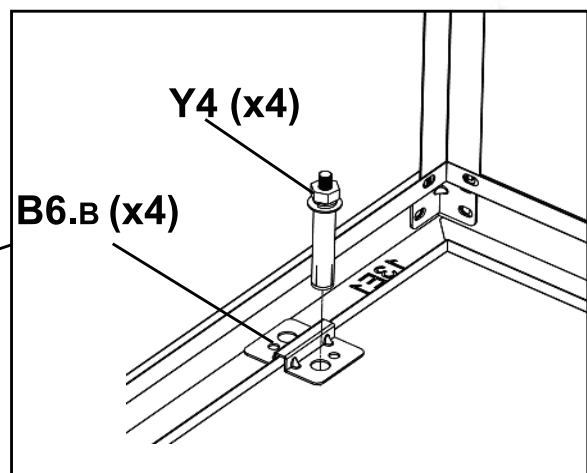
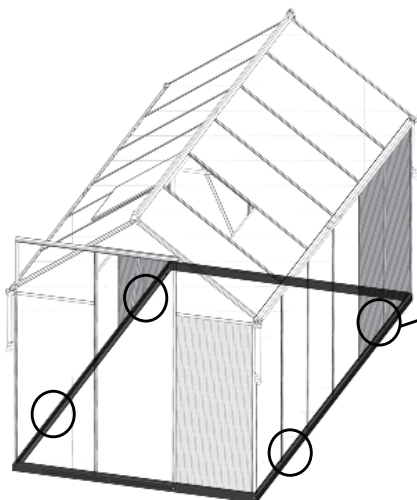
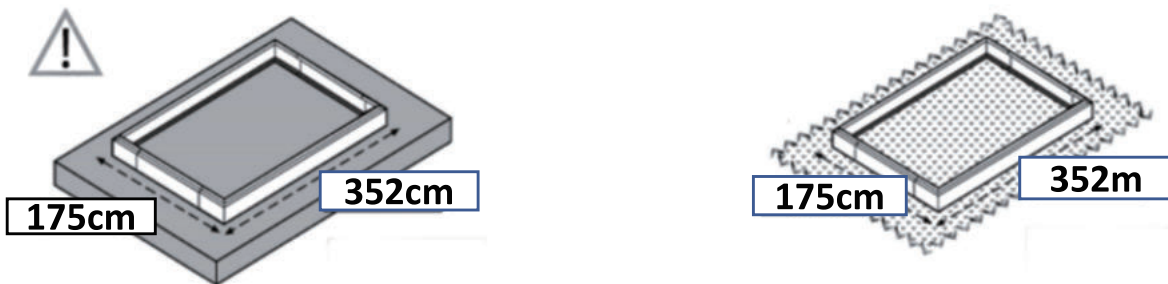
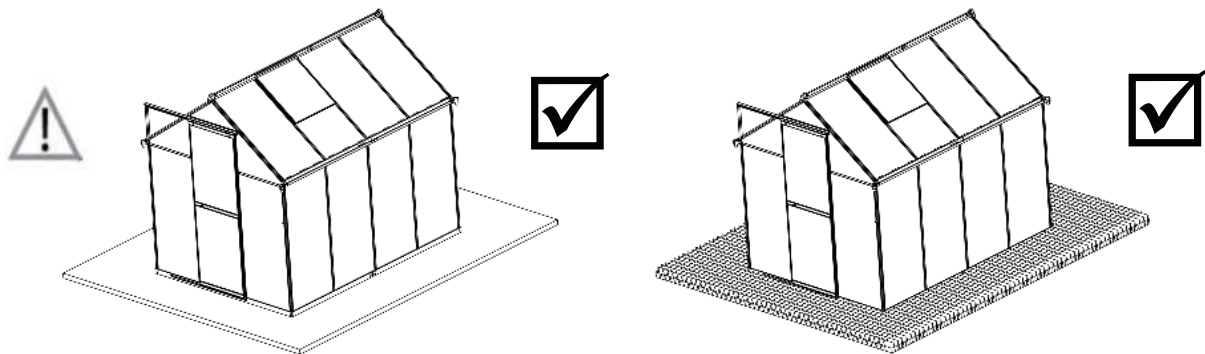
**Die Schrauben nicht komplett festziehen. Lassen Sie sie locker bis zum letzten Schritt und ziehen Sie sie dann fest**

## Base Installation:

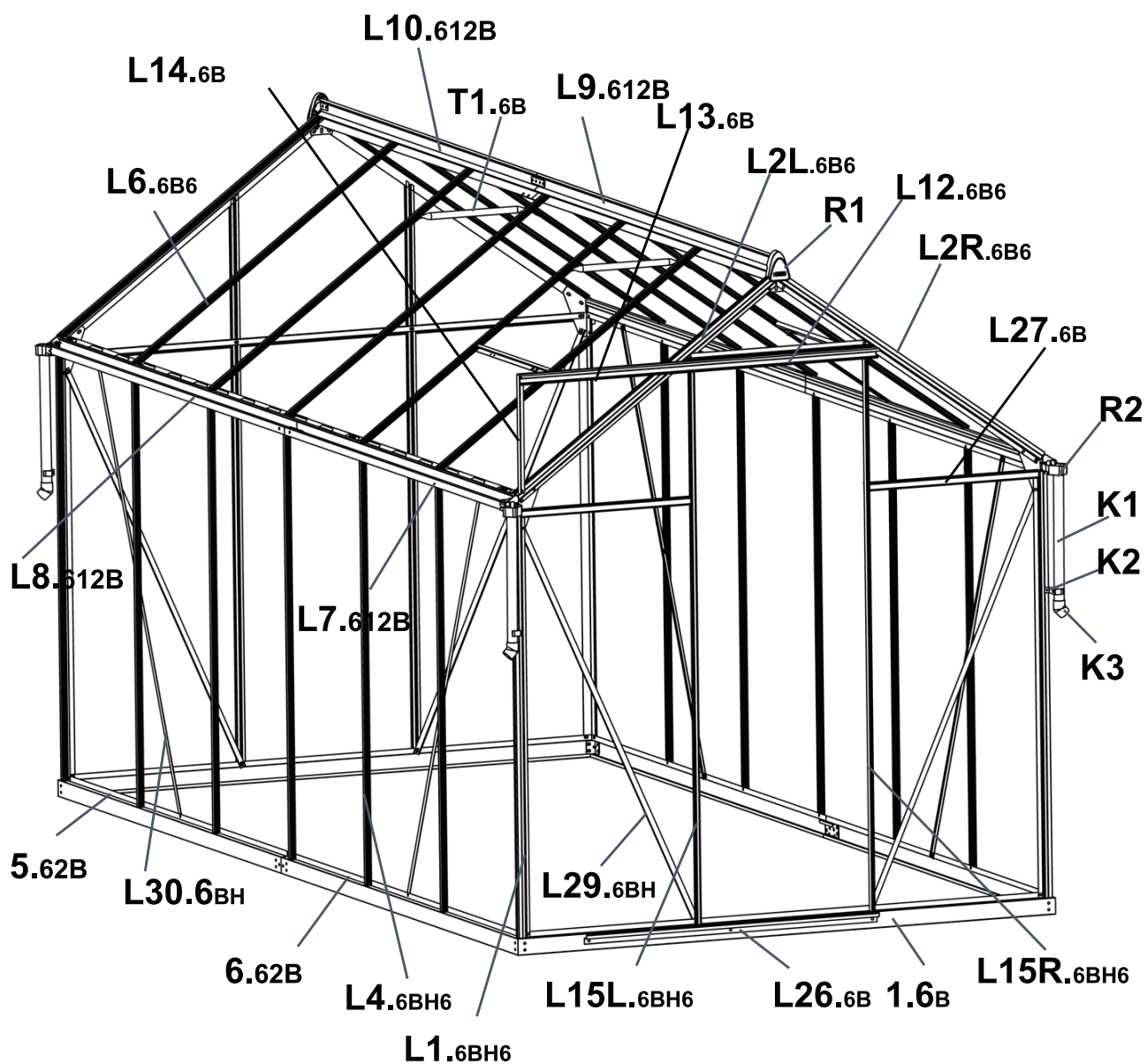
The base can be constructed from bricks, blocks or mounted on a concrete pad by yourself.

### Installation Fundament:

Das Fundament kann aus Beton o.ä. Material bestehen und muss von Ihnen selbst vorbereitet werden

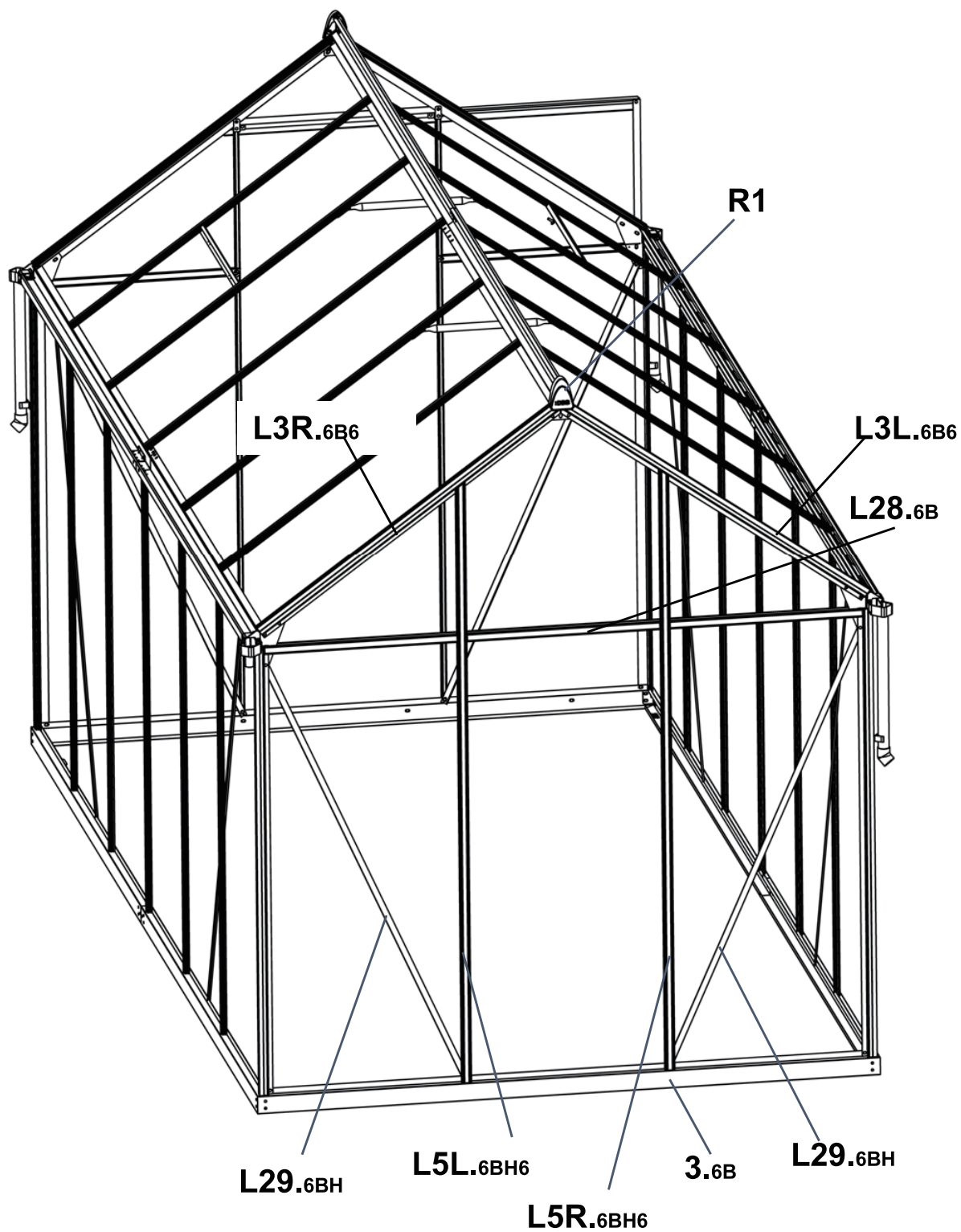






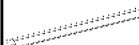







Front

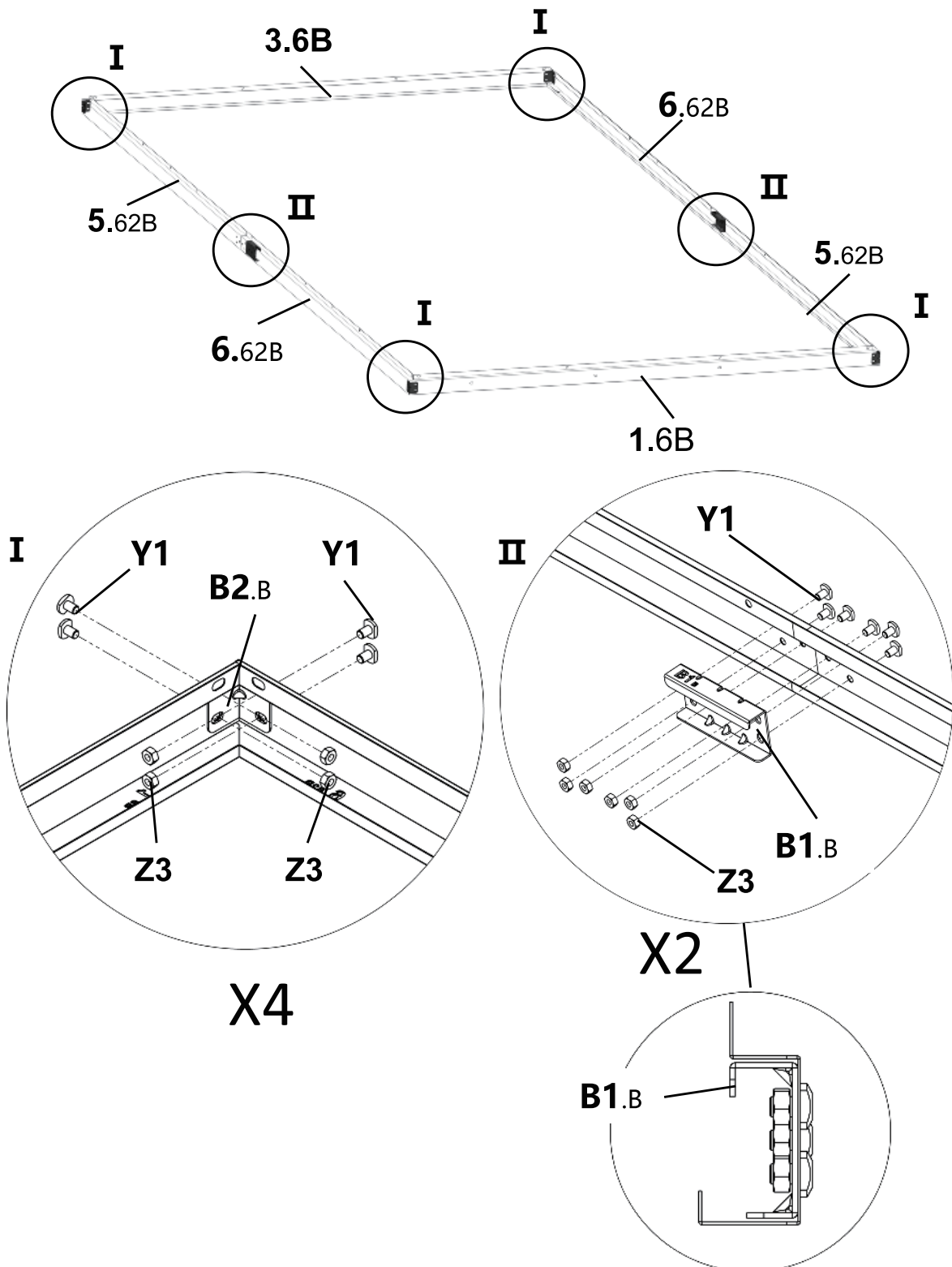




**Back**

# 1

							
<b>1.6B</b> 1X	<b>3.6B</b> 1X	<b>5.62B</b> 2X	<b>6.62B</b> 2X	<b>Y1</b> 28X	<b>Z3</b> 28X	<b>B1.B</b> 2X	<b>B2.B</b> 4X



# 2



**L26.6B**  
1X

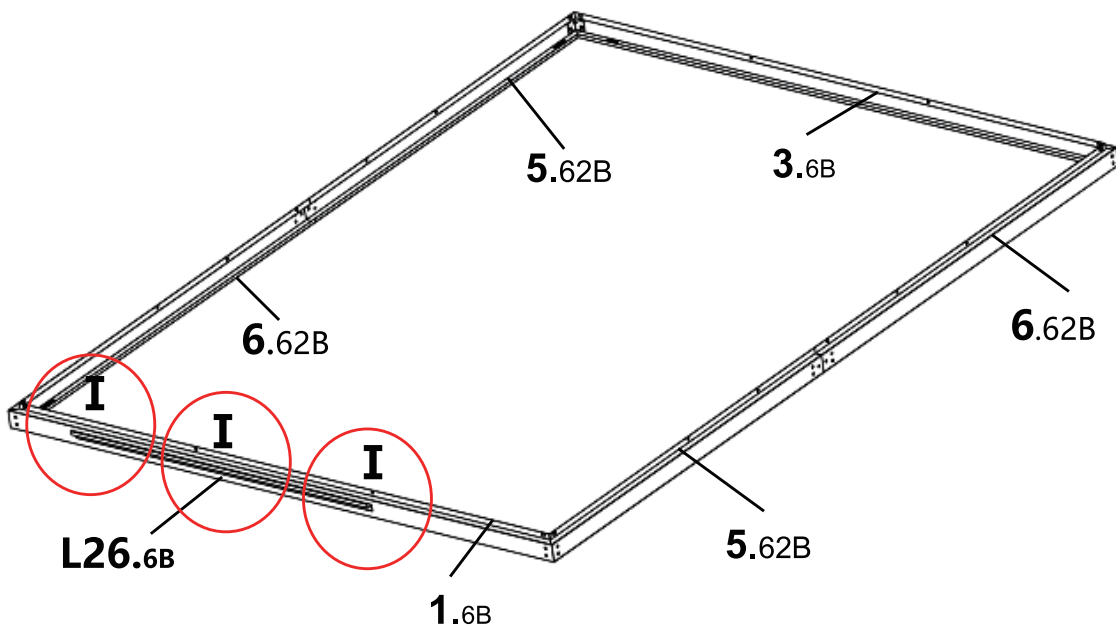
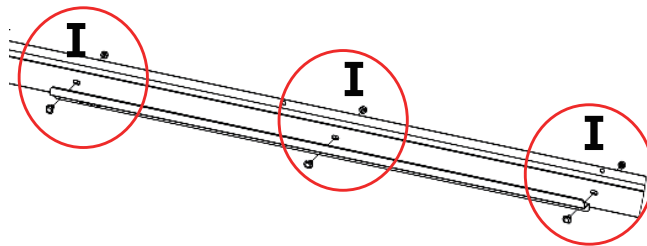
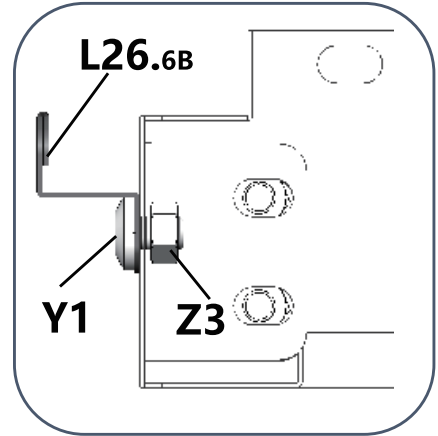
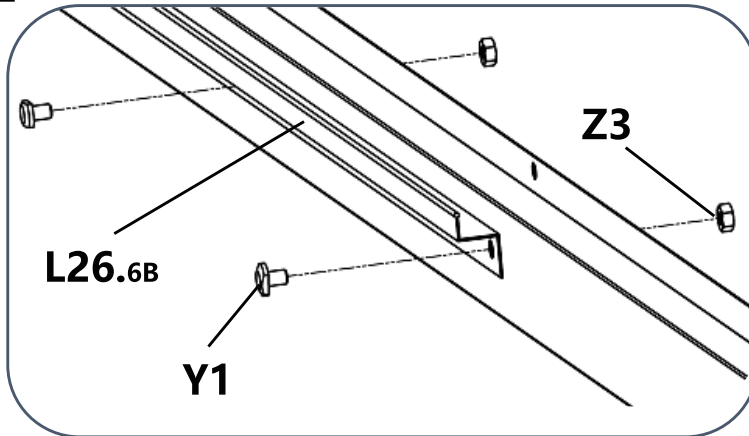


**Y1**  
3X

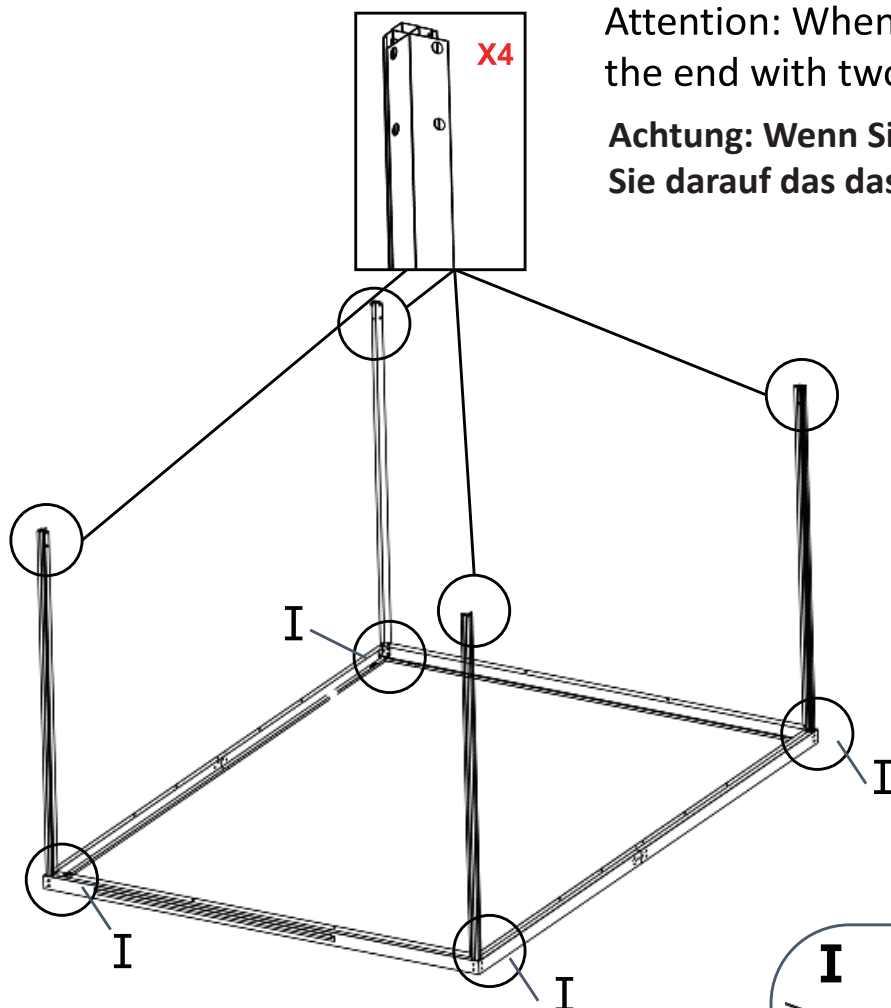
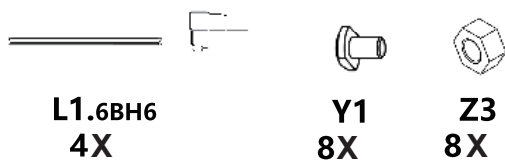


**Z3**  
3X

**I**

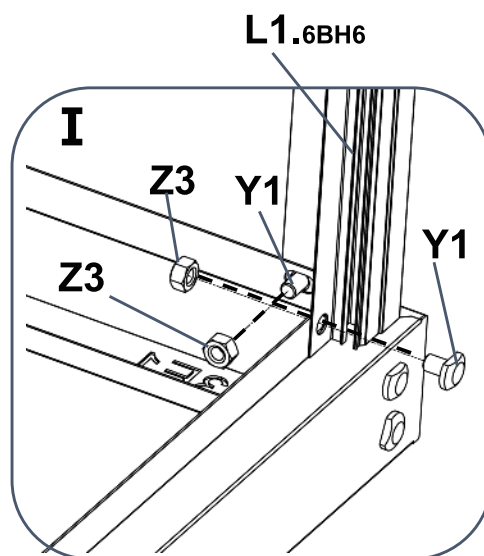


# 3



Attention: When assemble **L1.6BH6**, the end with two holes is on top.

**Achtung: Wenn Sie L11.6BH6 montieren, achten Sie darauf das das Ende mit 2 Löchern oben ist**



**X4**

# 4



**L5L.6BH6**  
1X



**L5R.6BH6**  
1X



**L29.6BH**  
2X

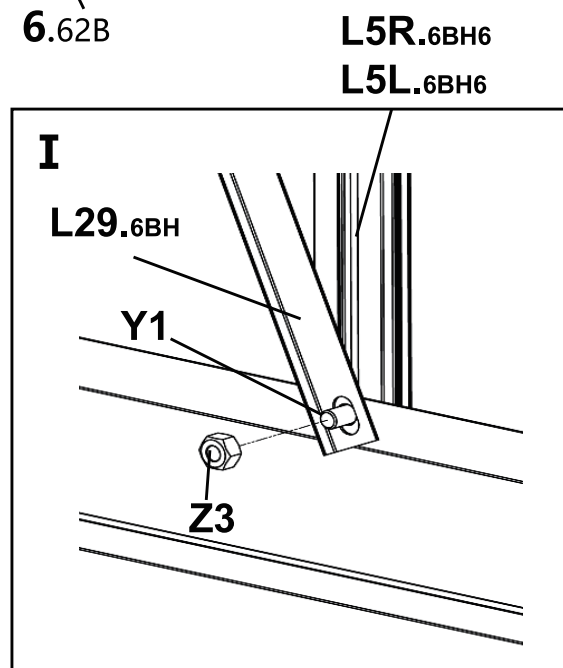
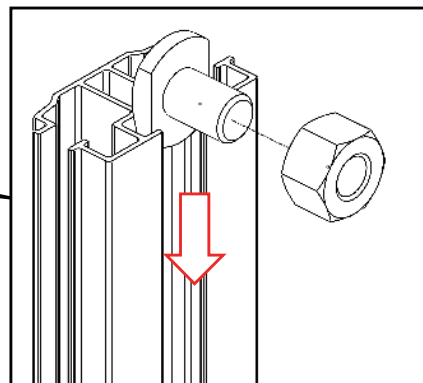
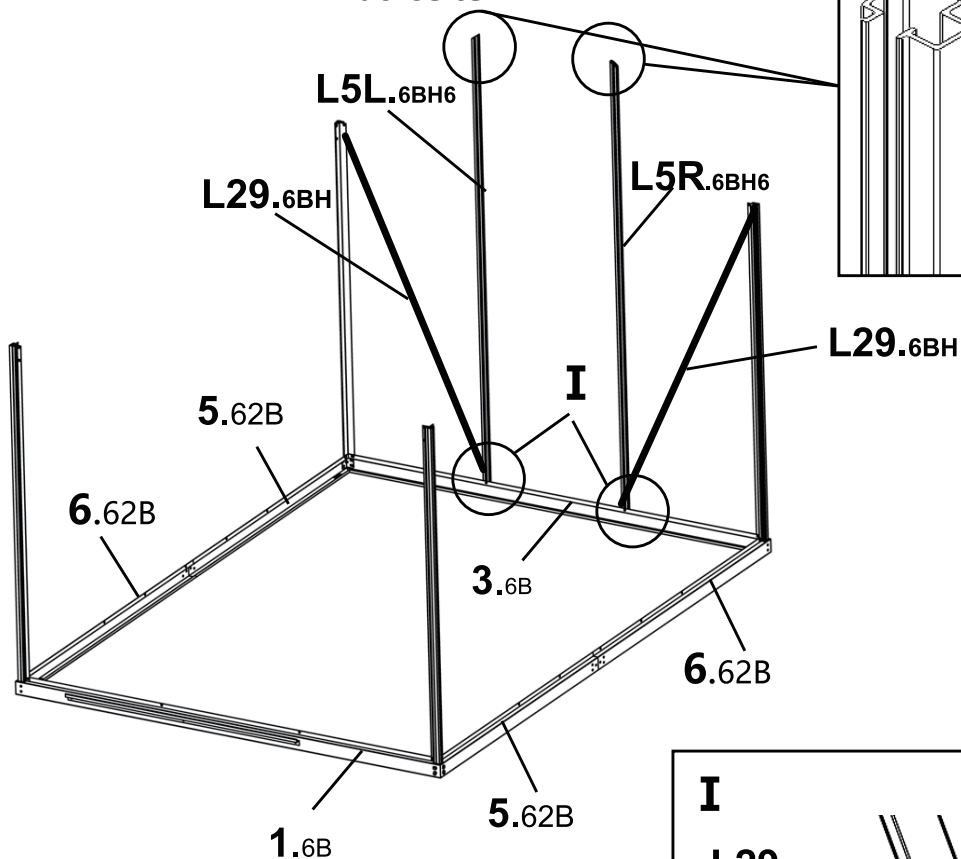


**Y1**  
2X



**Z3**  
2X

**Back**  
Rückseite



# 5



**B7L.B**  
1X



**B7R.B**  
1X



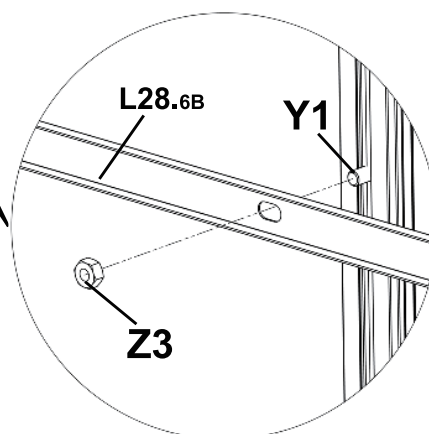
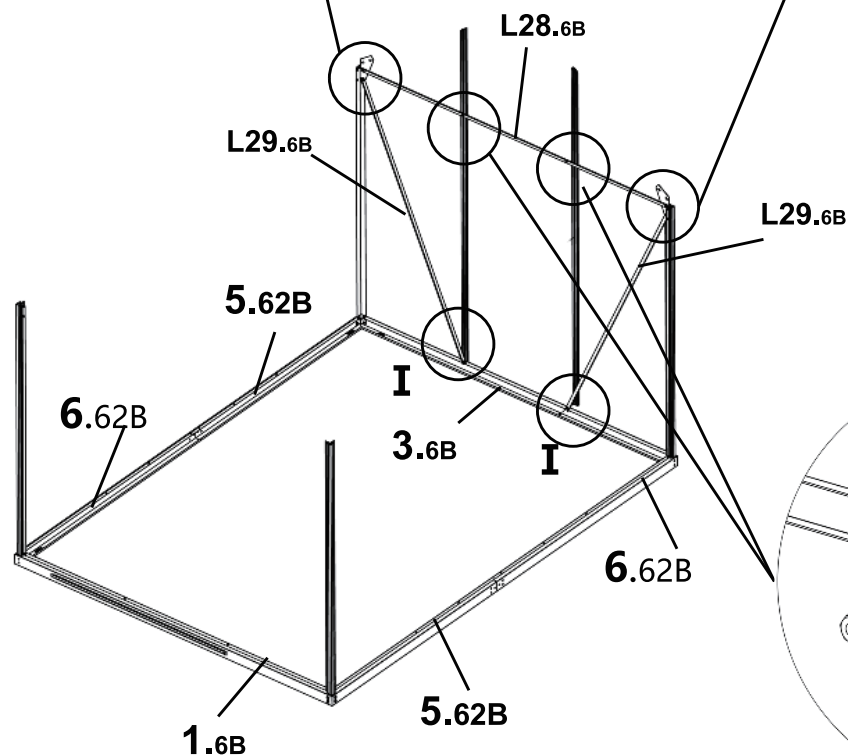
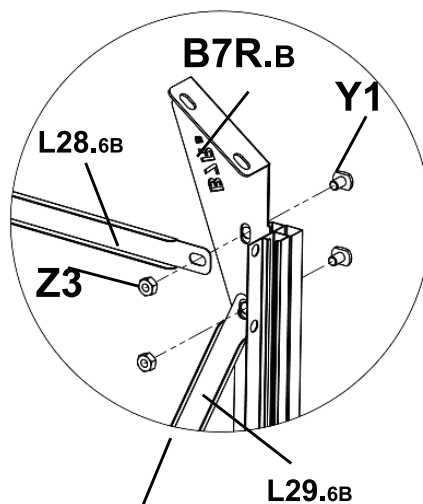
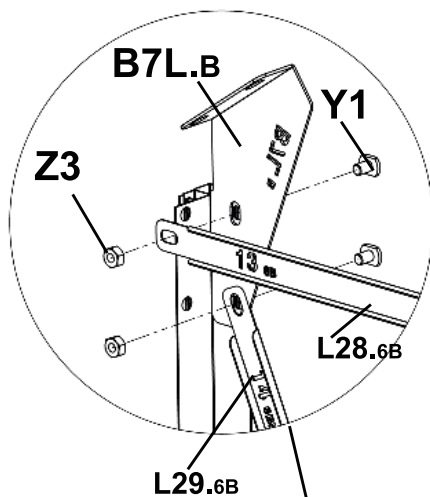
**L28.6B**  
1X




**Y1**  
6X



**Z3**  
6X



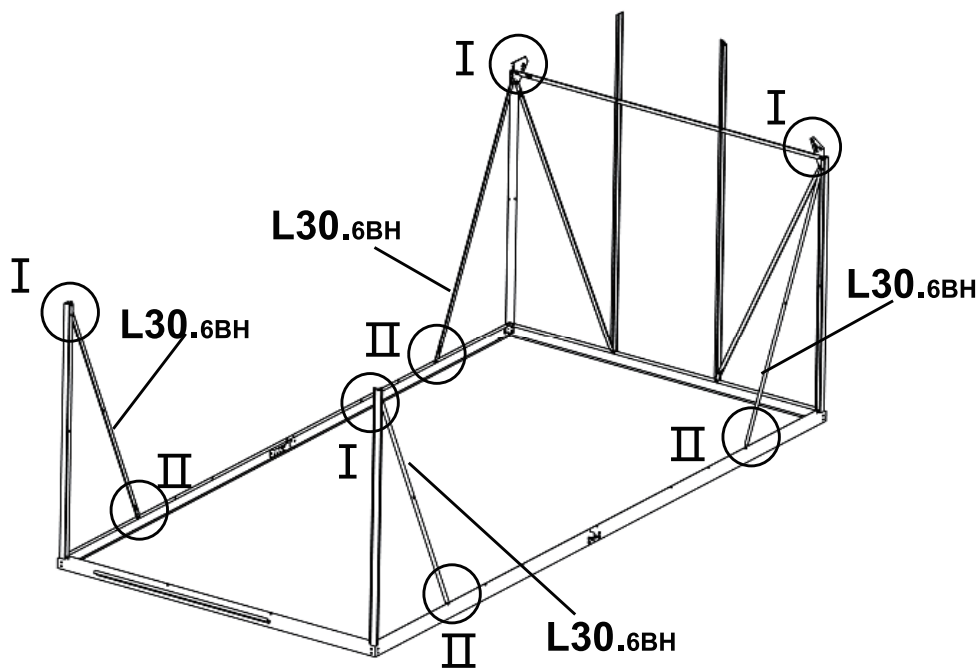
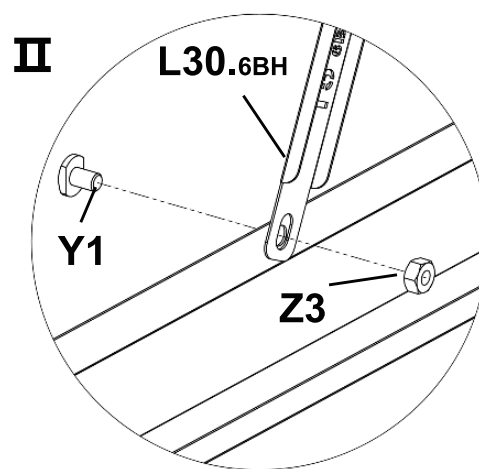
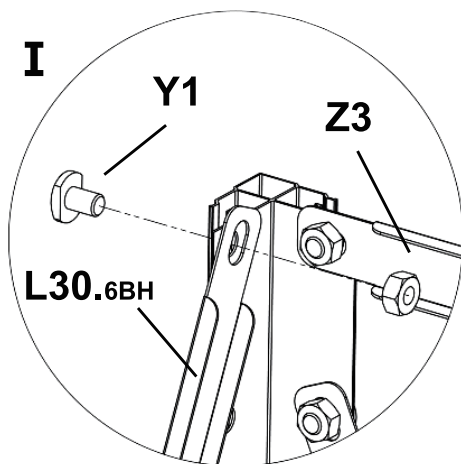
# 6

 **L30.6BH**  
4X

 **Y1**  
8X

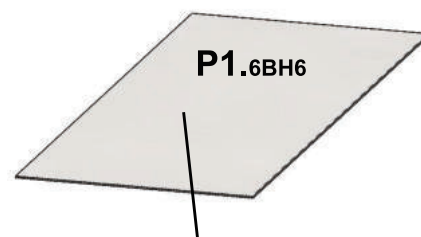
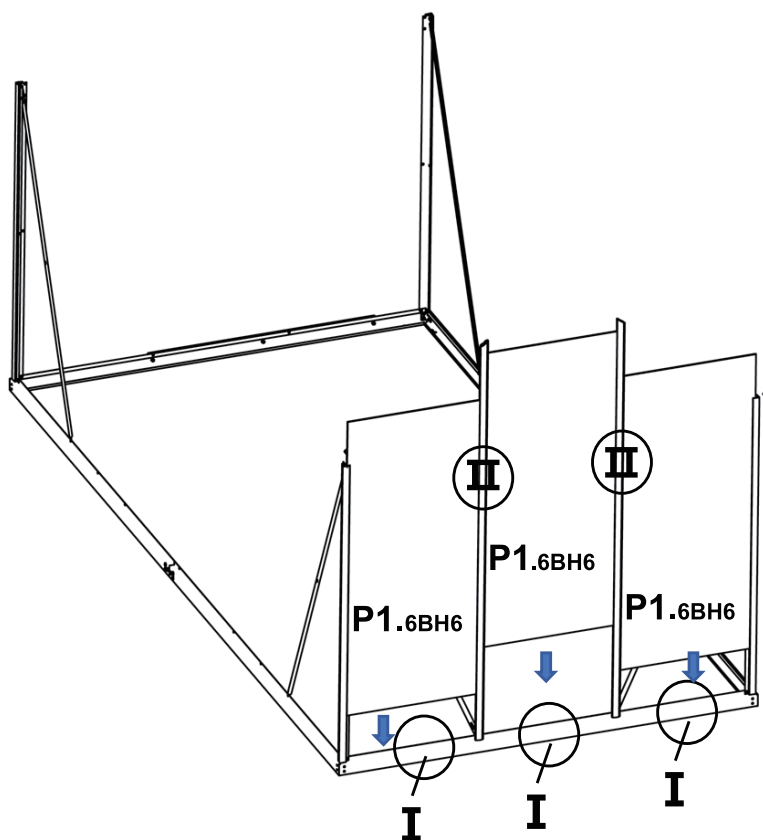
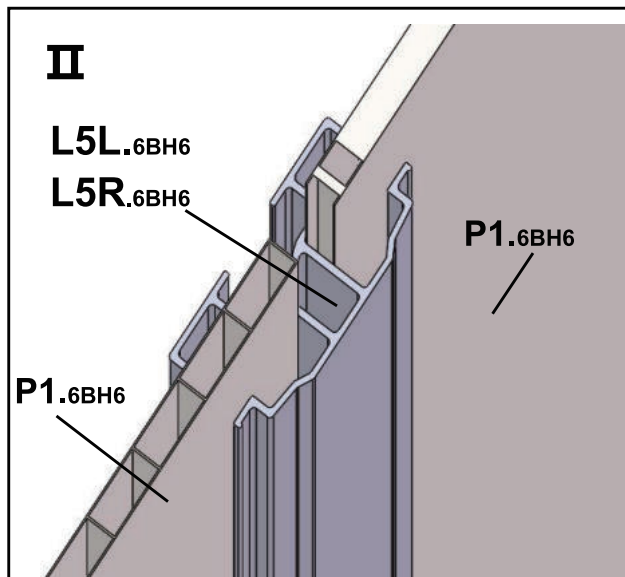
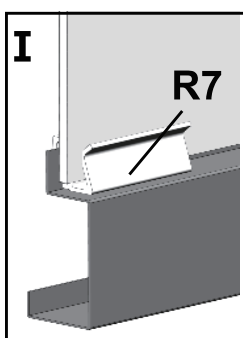
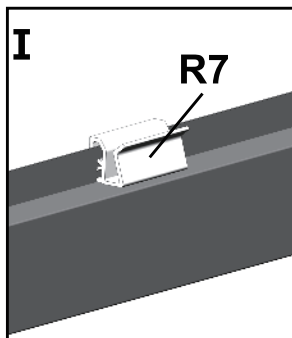
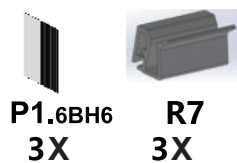
 **Z3**  
8X

Install the temporary support rods **L30.6BH**  
Montieren Sie die vorübergehenden Stützstangen **L30.6BH**





# 7



**Tear off the protection film before installation.**  
Entfernen Sie die Schutzschicht vor der Installation

# 8



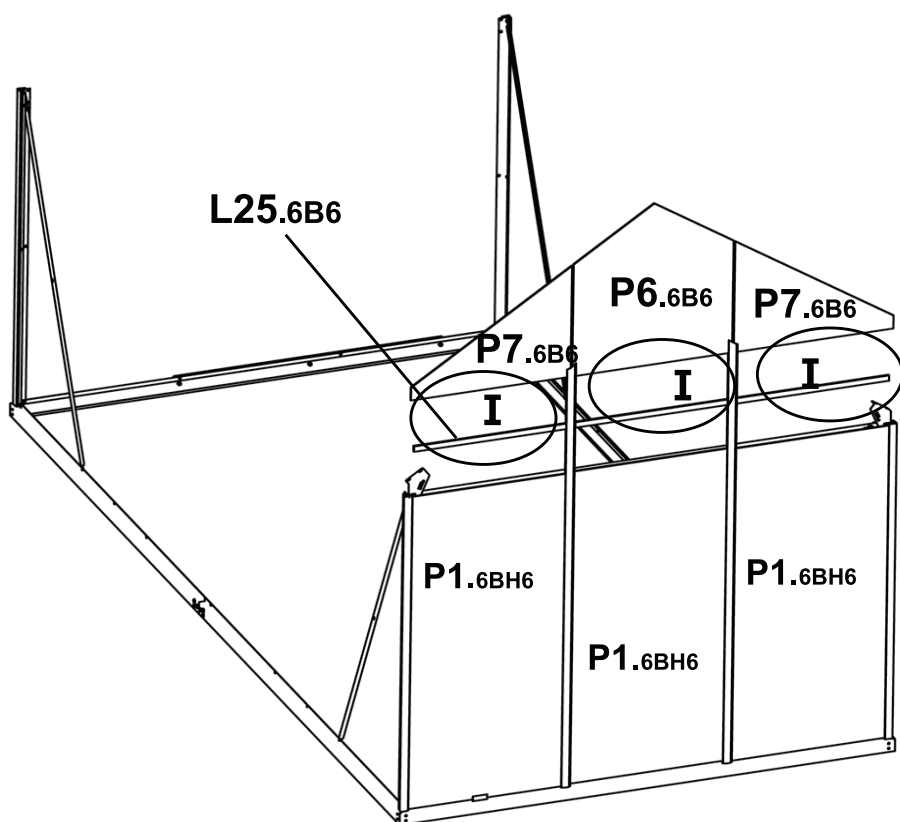
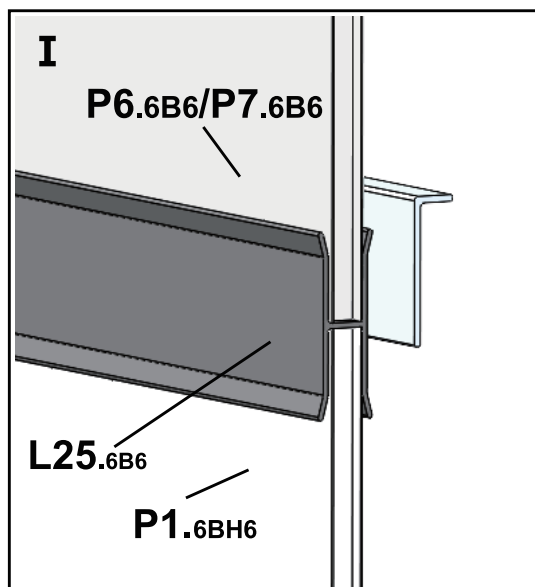
**P6.6B6**  
**1X**








**P7.6B6**  
**2X**

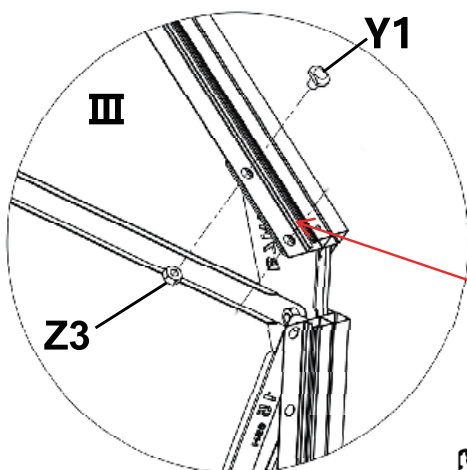
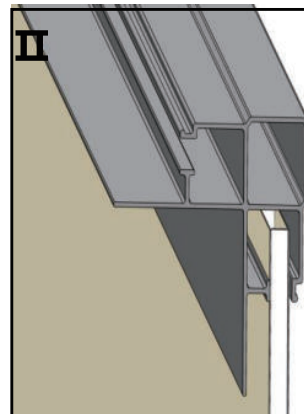
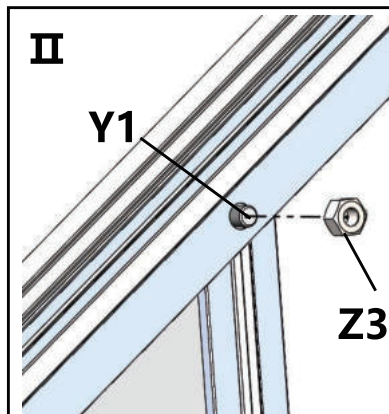
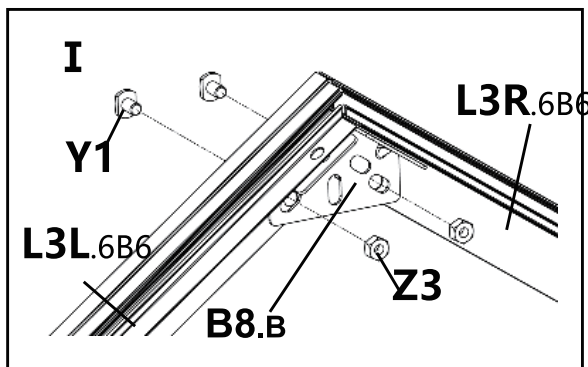


**L25.6B6**  
**3X**



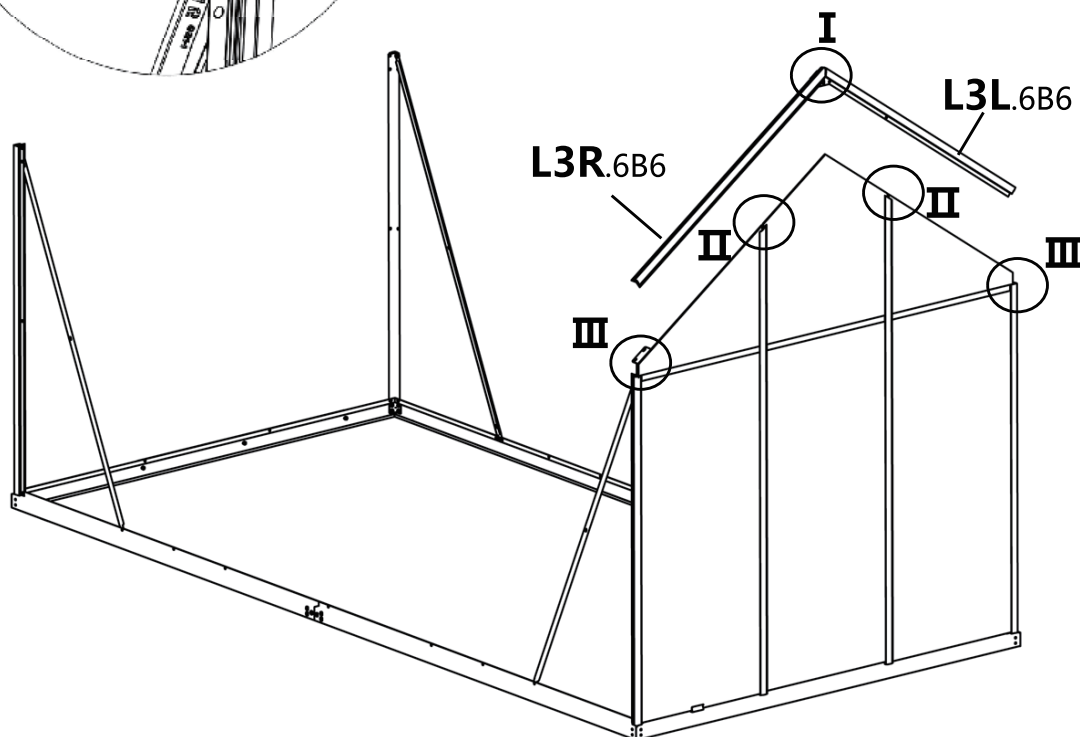
# 9

				
L3L.6B6 1X	L3R.6B6 1X	Y1 6X	Z3 6X	B8.B 1X



Note: Don't screw the lower hole.

Anmerkung: Lassen Sie das untere Loch frei



# 10



**L15L.6BH6**  
1X



**L15R.6BH6**  
1X



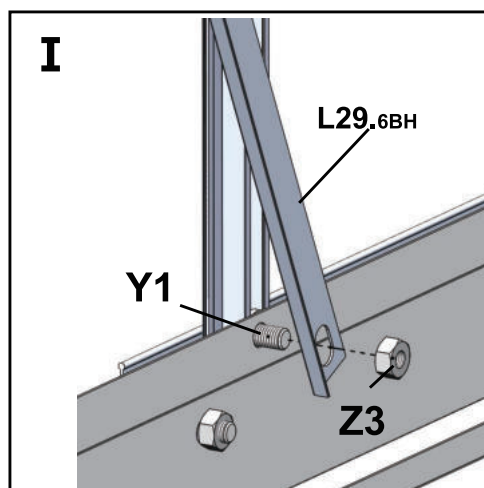
**L29.6BH**  
2X



**Y1**  
2X



**Z3**  
2X



**L15L.6BH6**

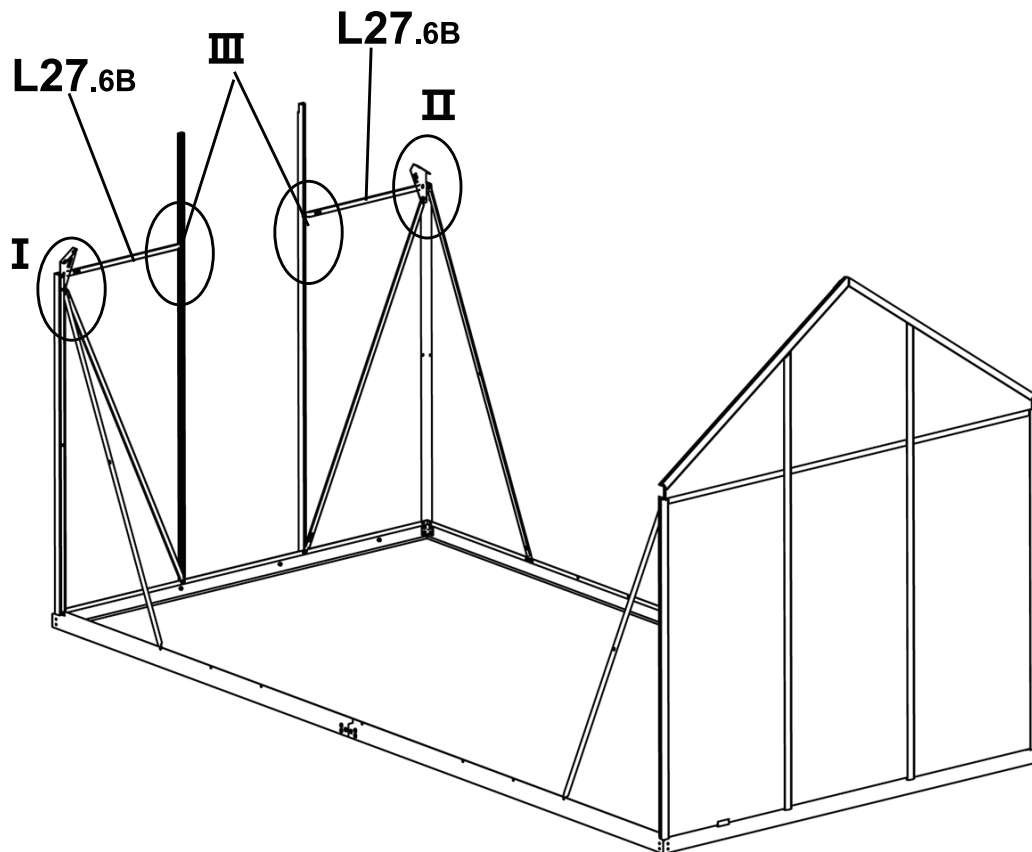
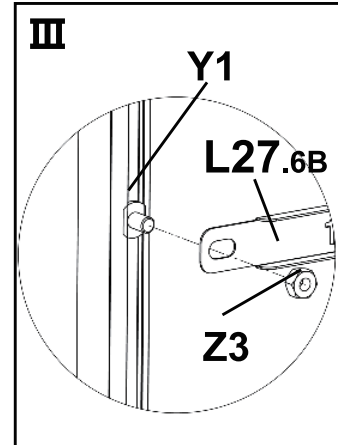
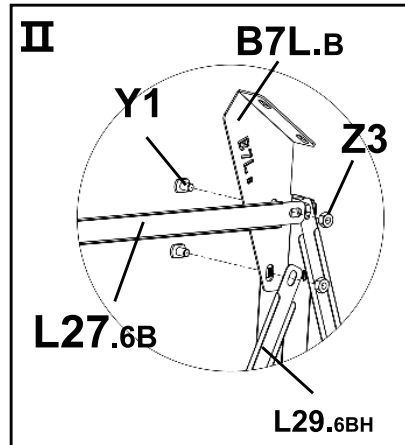
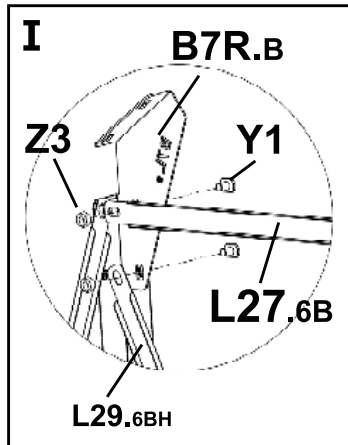
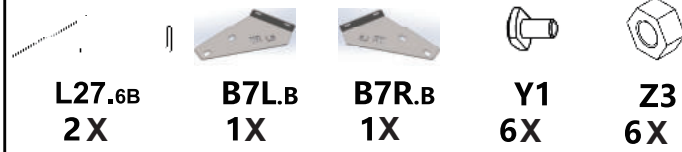
**L15R.6BH6**

**L29.6BH**

**L29.6BH**

**I**

# 11



# 12



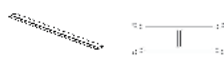
**R7**  
2X



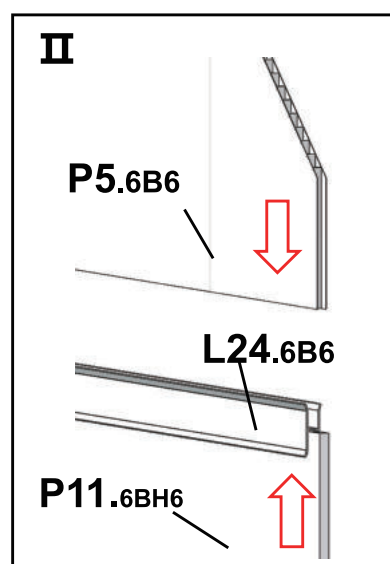
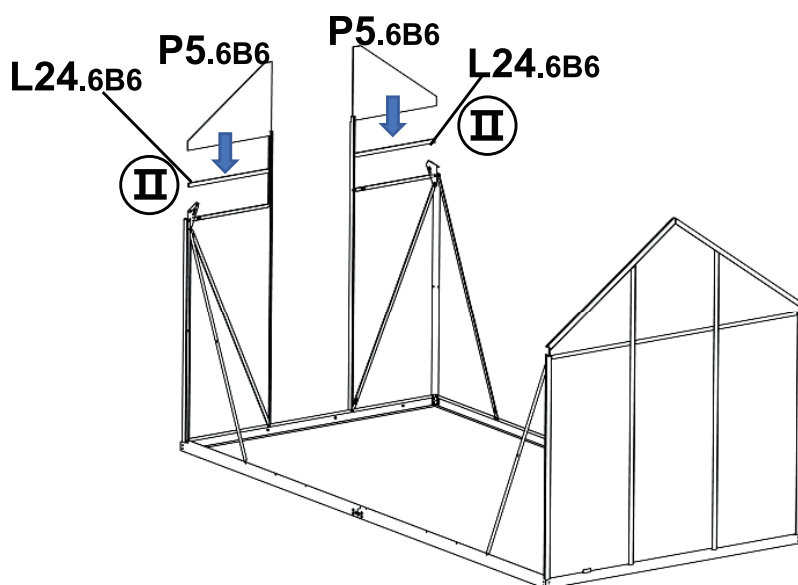
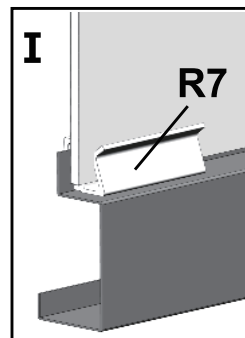
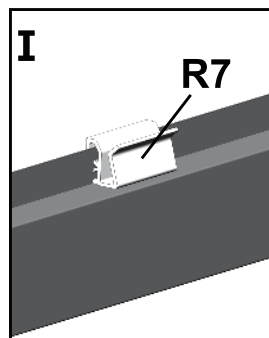
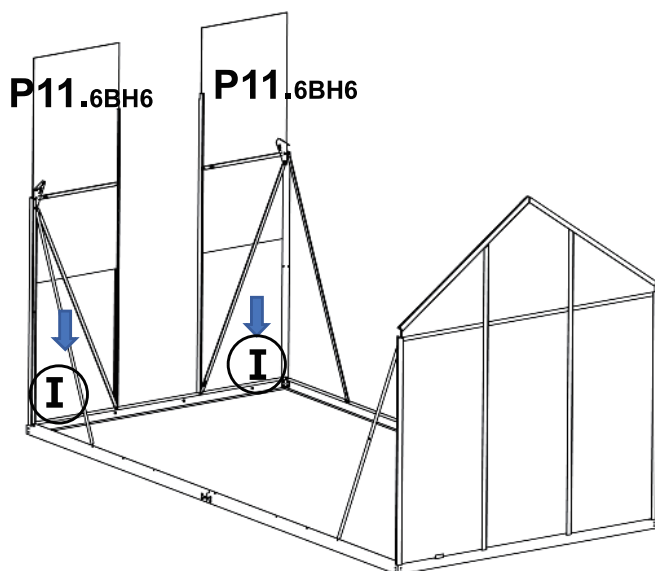
**P11.6BH6**  
2X



**P5.6B6**  
2X



**L24.6B6**  
2X



# 13



**B9L.6B**  
1X



**B9R.6B**  
1X



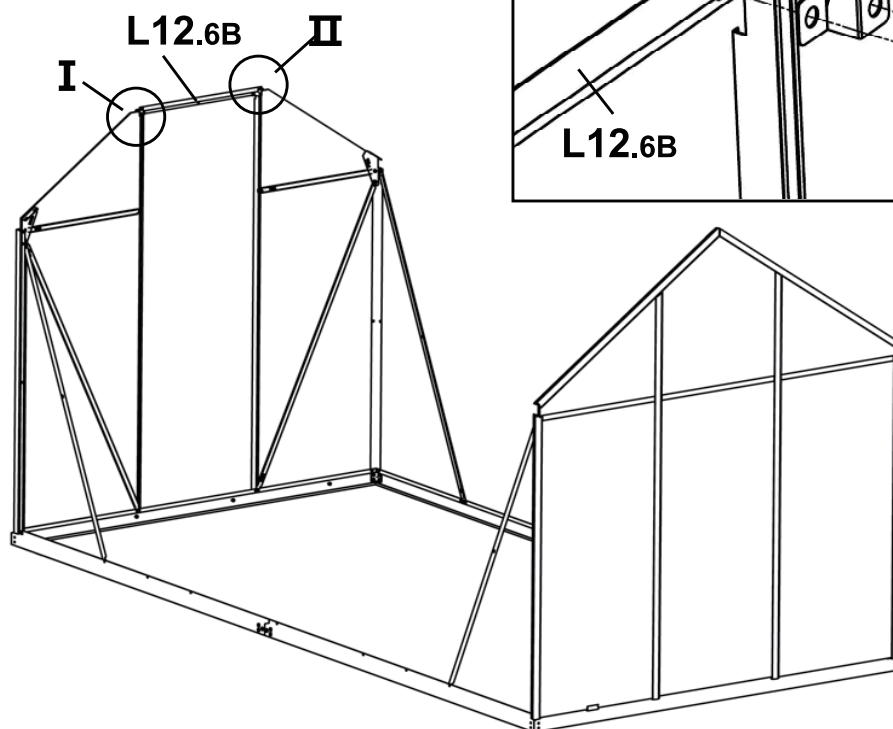
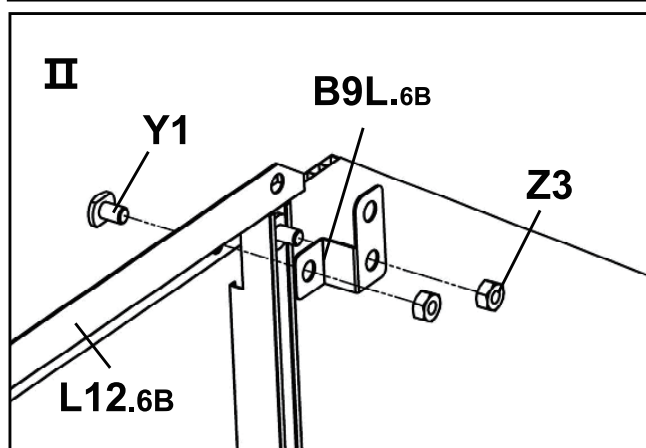
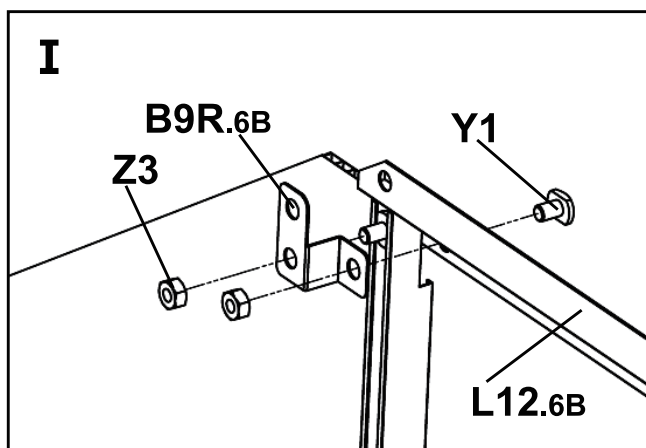
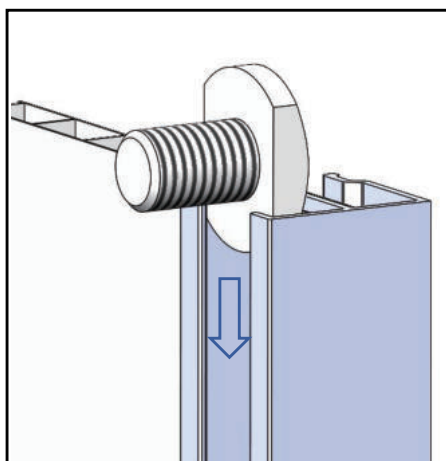
**L12.6B**  
1X



**Y1**  
4X





**Z3**  
4X






# 14

—  —  
L2L.6B6  
1X

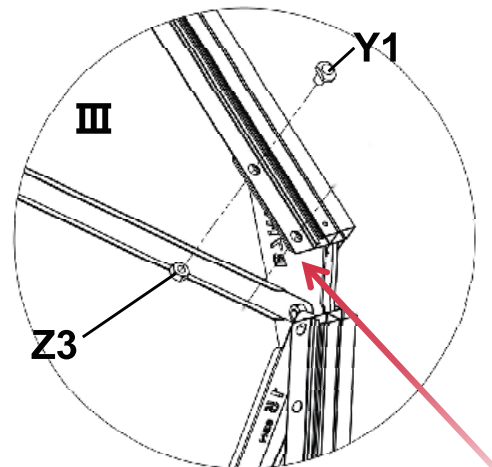
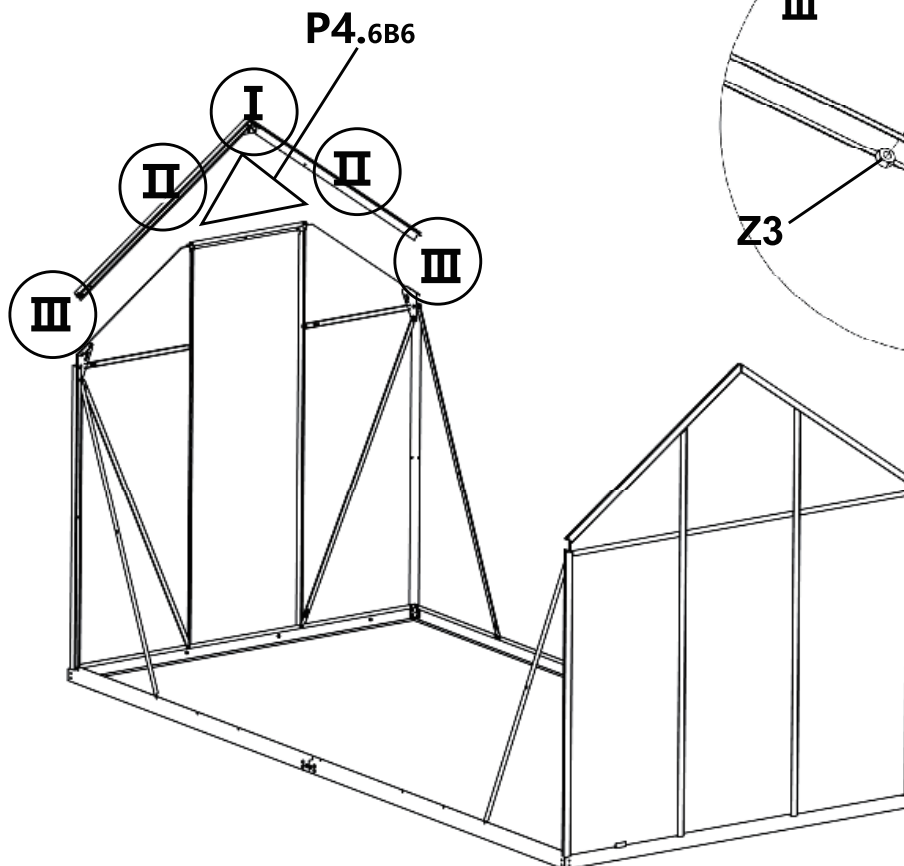
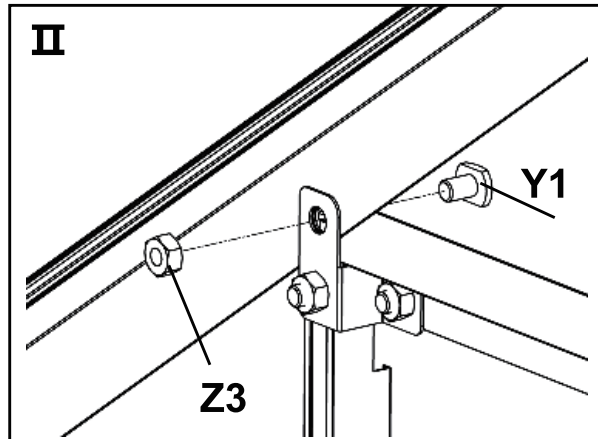
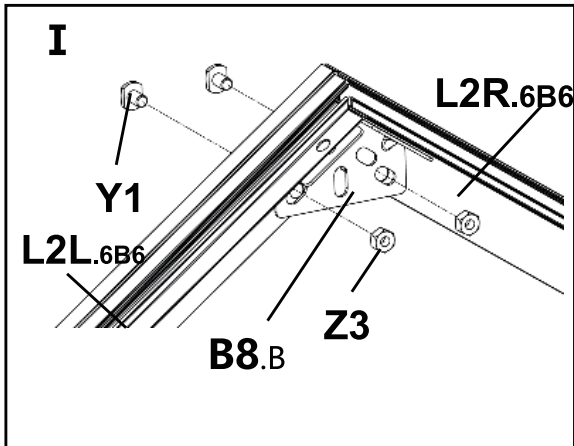
—  —  
L2R.6B6  
1X

  
B8.B  
1X

  
P4.6B6  
1X

  
Y1  
6X

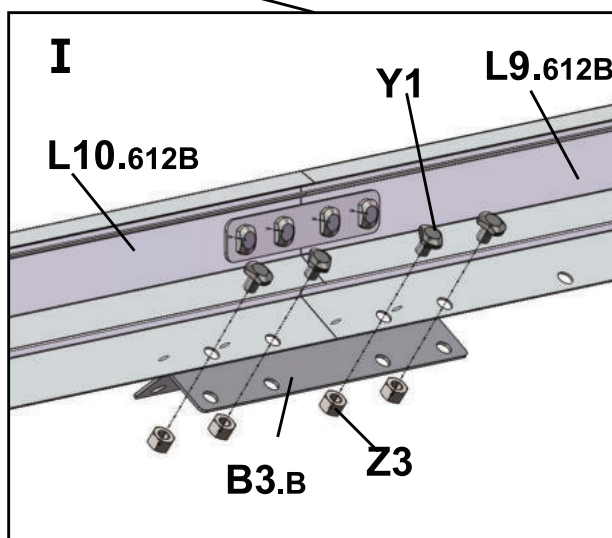
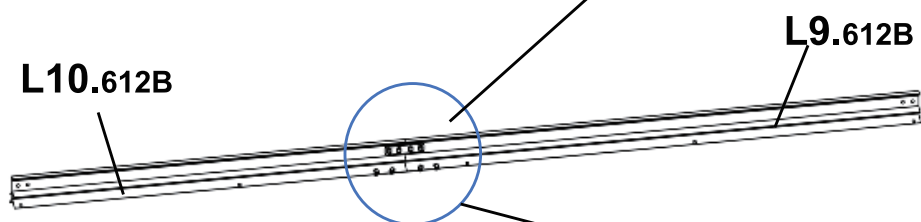
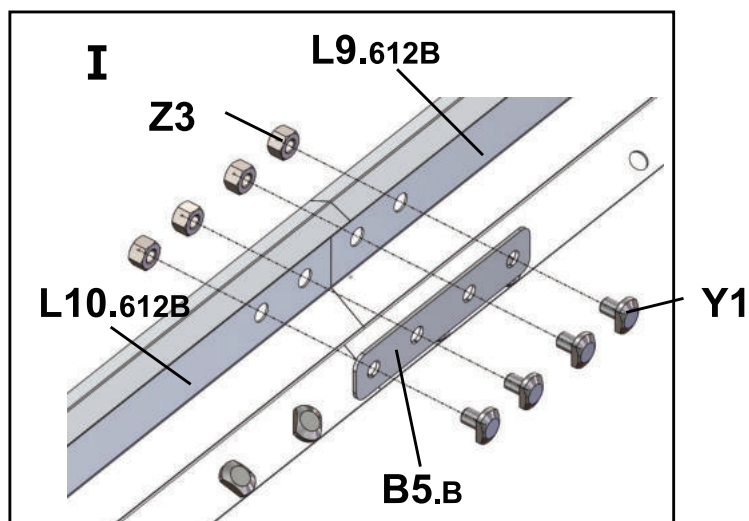
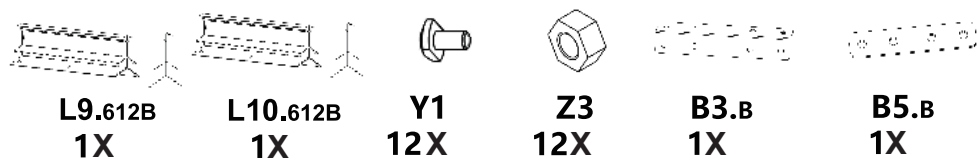
  
Z3  
6X



**Note:** Don't screw the lower hole.

**Anmerkung:** Lassen Sie das untere Loch frei

# 15



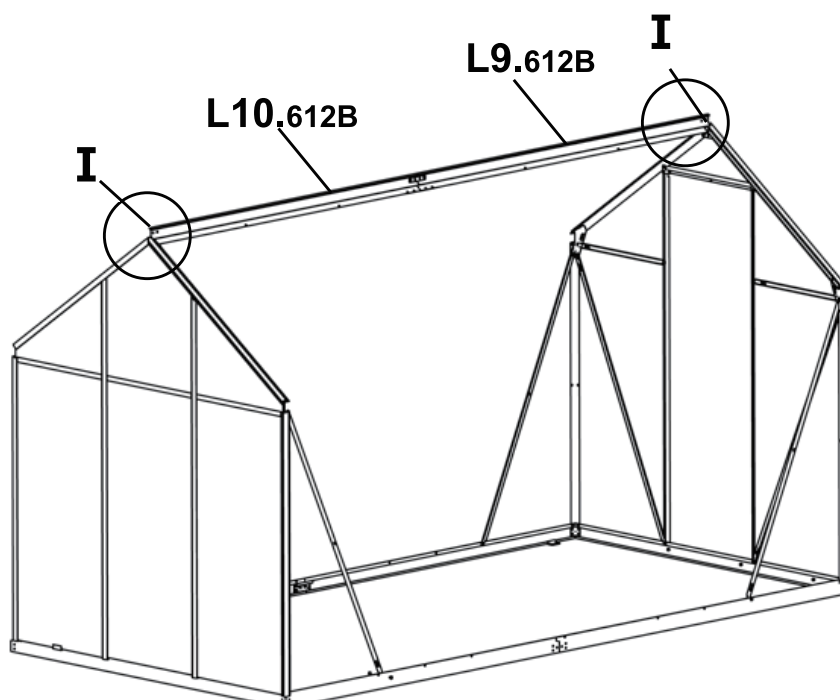
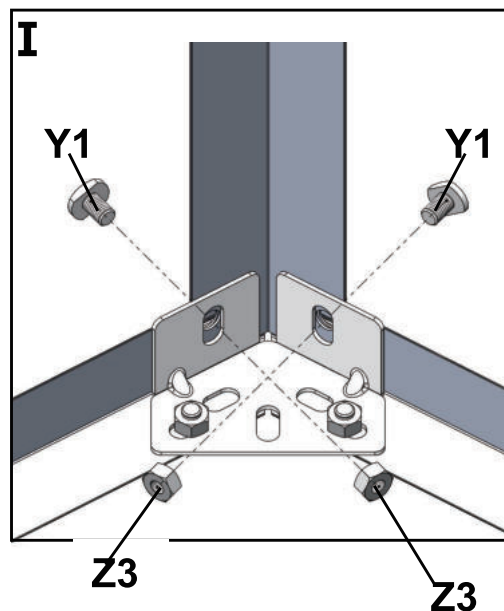
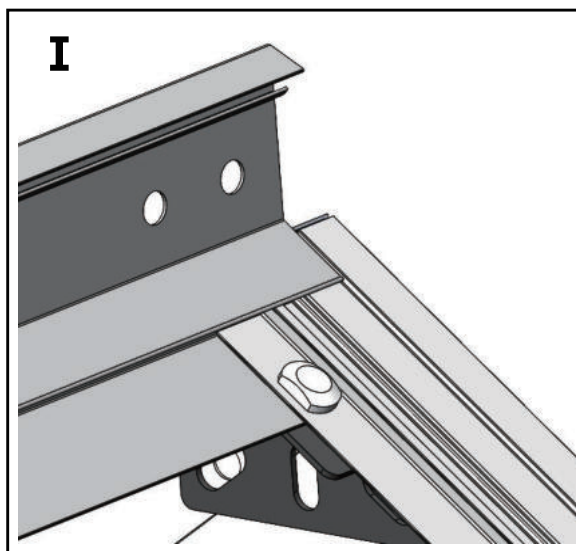
# 16



**Y1**  
4 X

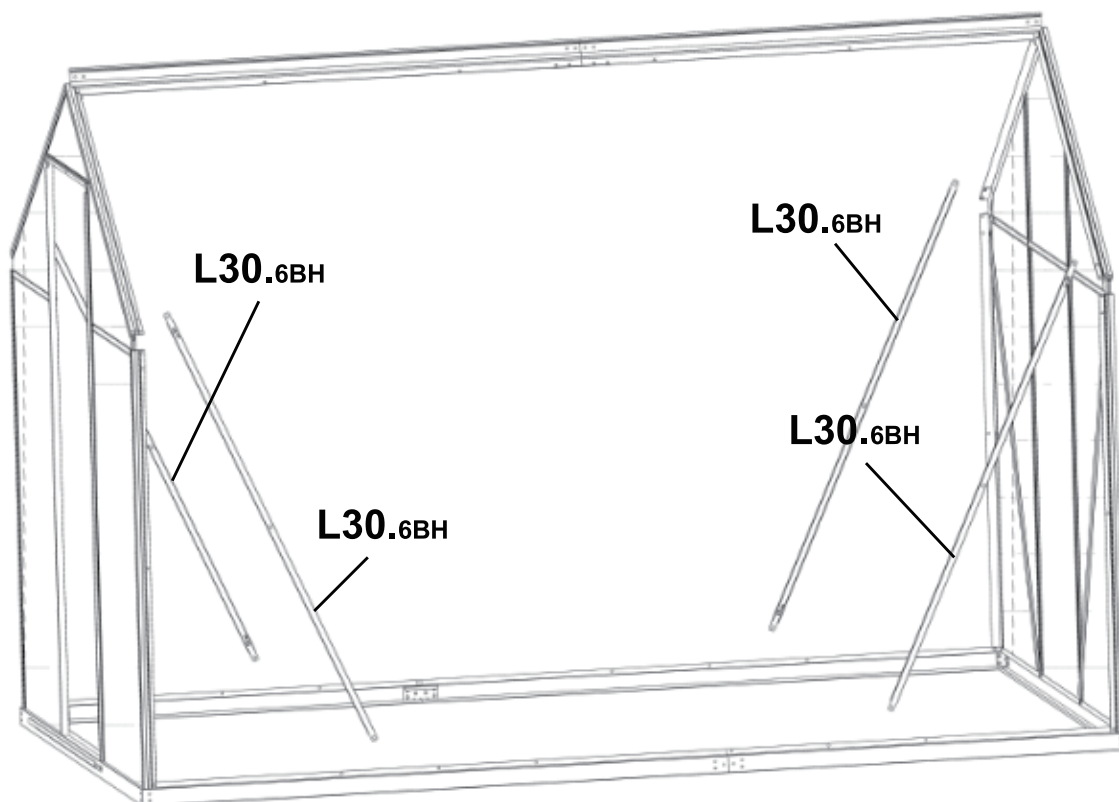


**Z3**  
4 X

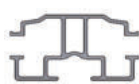


# 17

Dismantle the temporary support rods **L30.6BH**  
Demontieren Sie die vorübergehenden Stützstangen **L30.6BH**



# 18



L4.6BH6  
10X



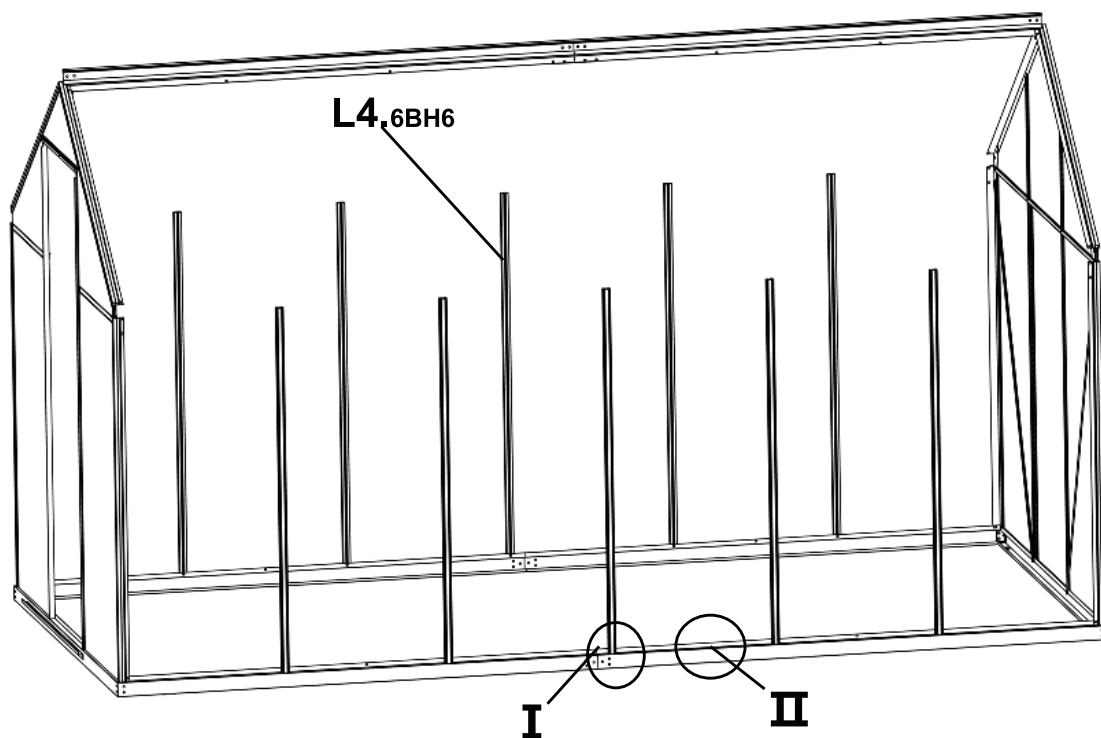
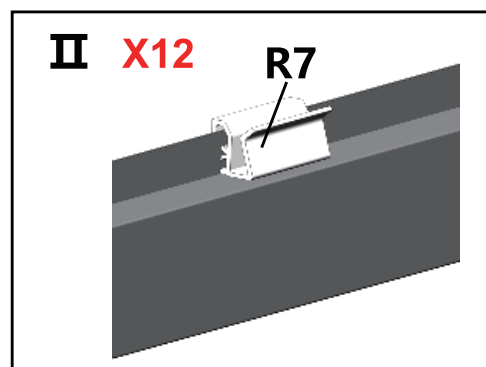
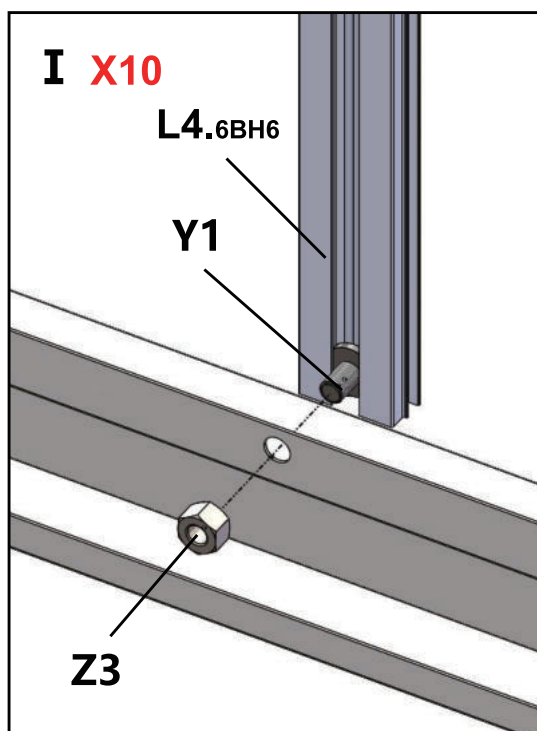
R7  
12X



Y1  
10X



Z3  
10X



# 19



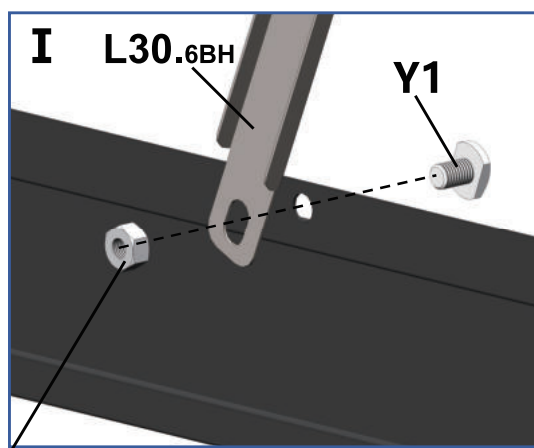
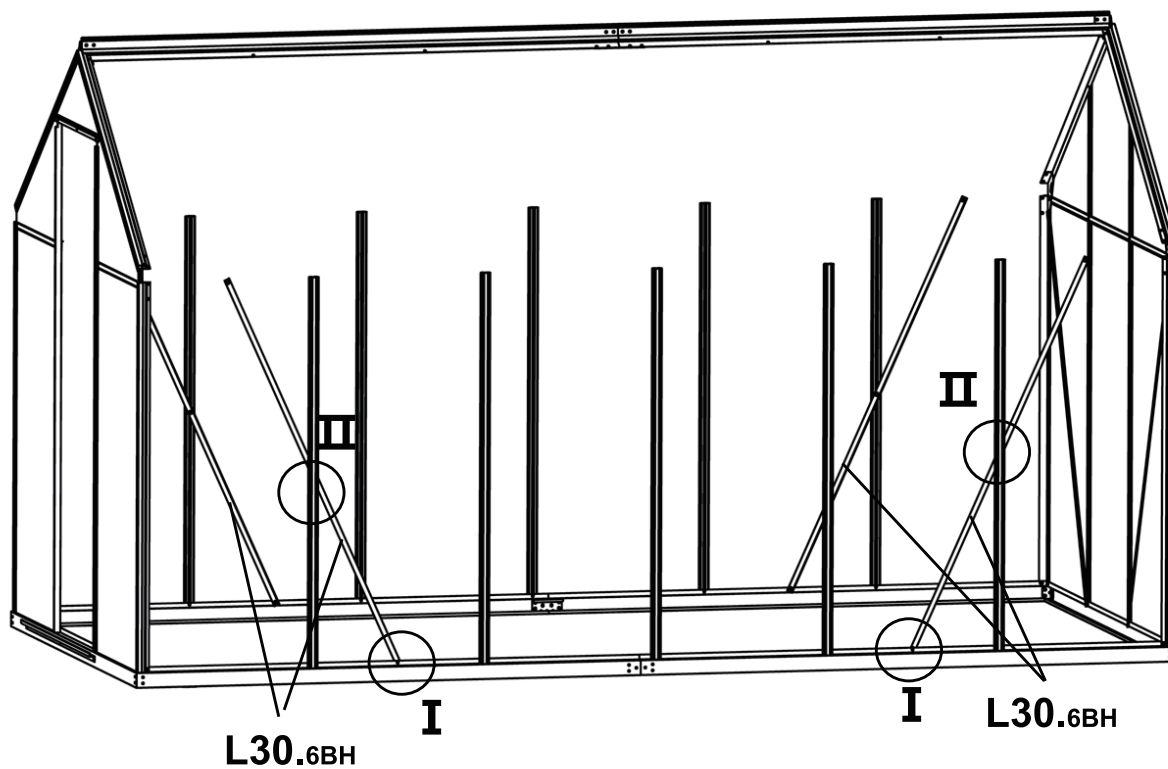
**L30.6BH**  
**4X**



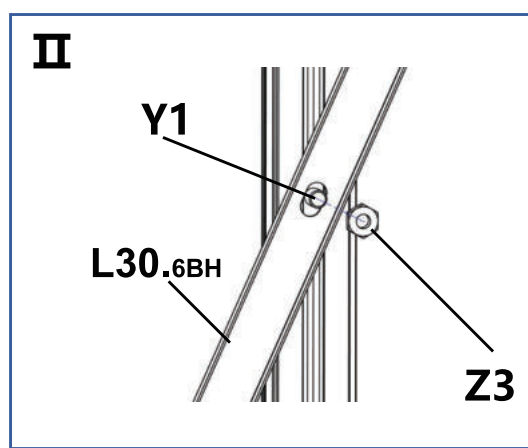
**Y1**  
**8X**



**Z3**  
**8X**



**Z3**



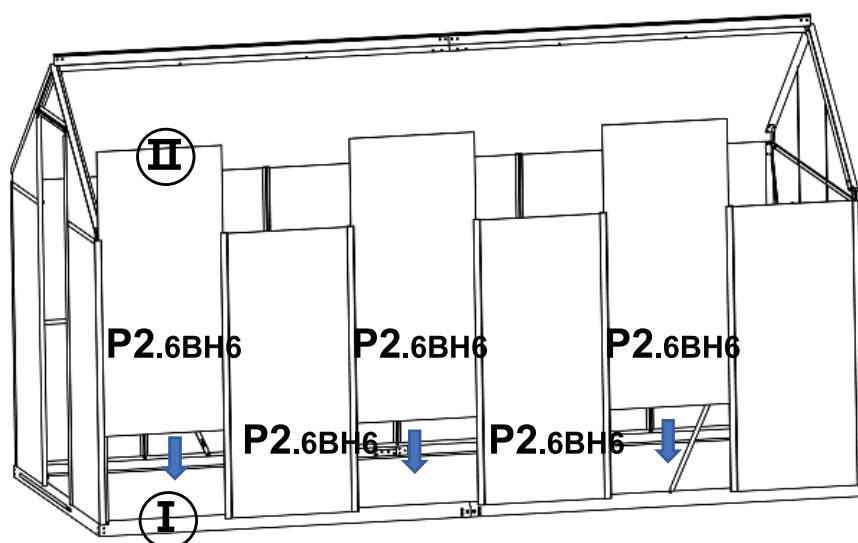
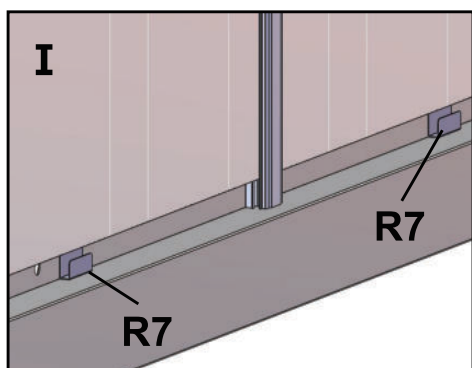
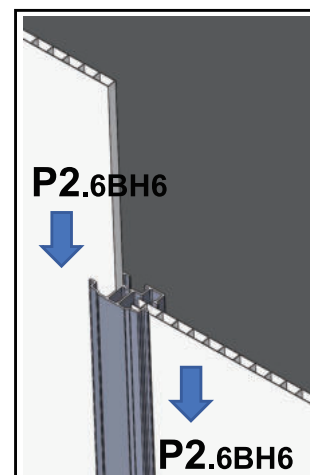
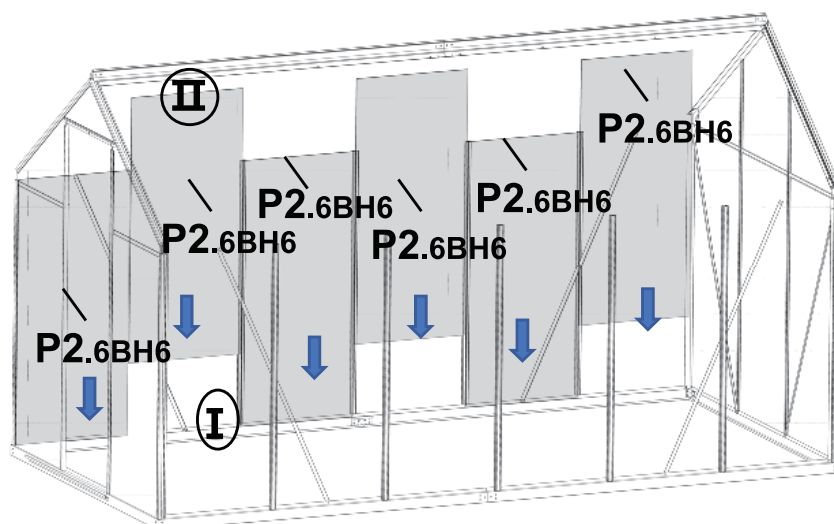
# 20



P2.6BH6  
12X



R7  
12X





# 21



**Y1**  
16X



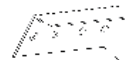
**Z3**  
16X



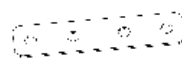
**L7.612B**  
2X



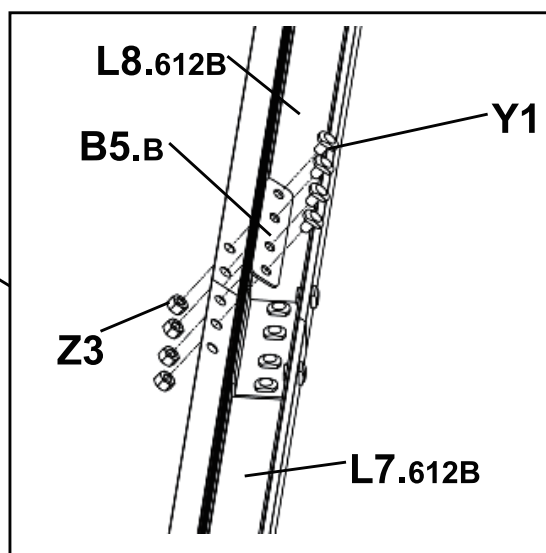
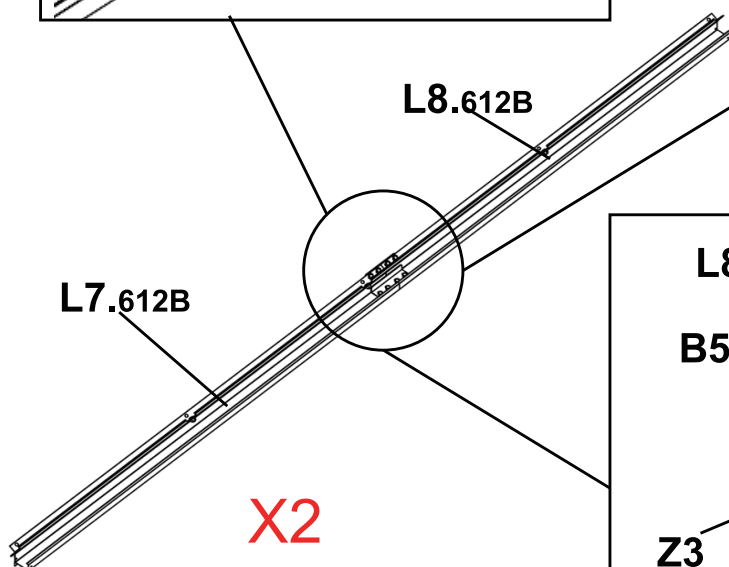
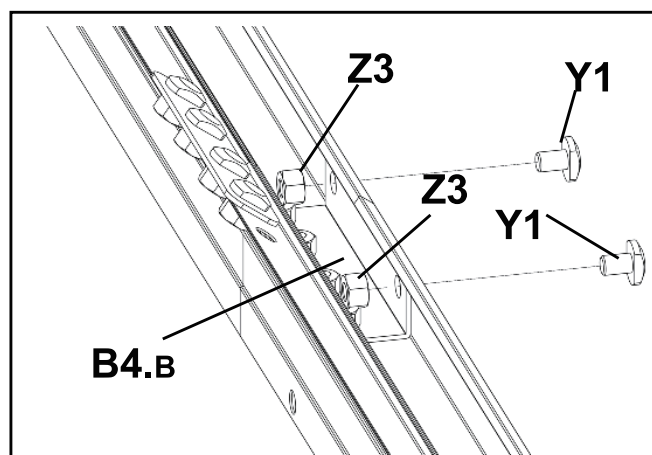
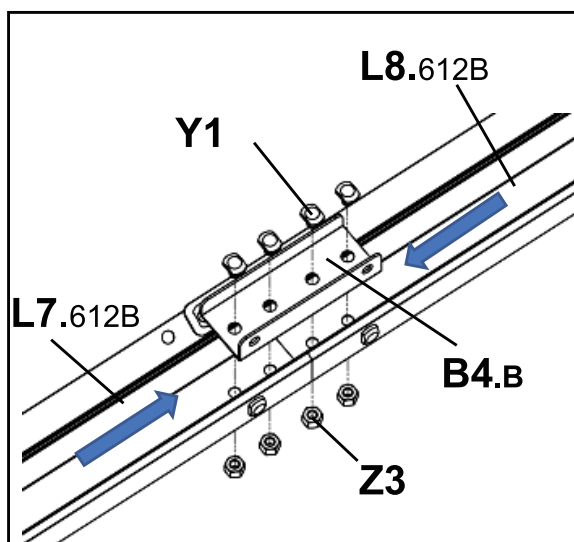
**L8.612B**  
2X



**B4.B**  
2X



**B5.B**  
2X



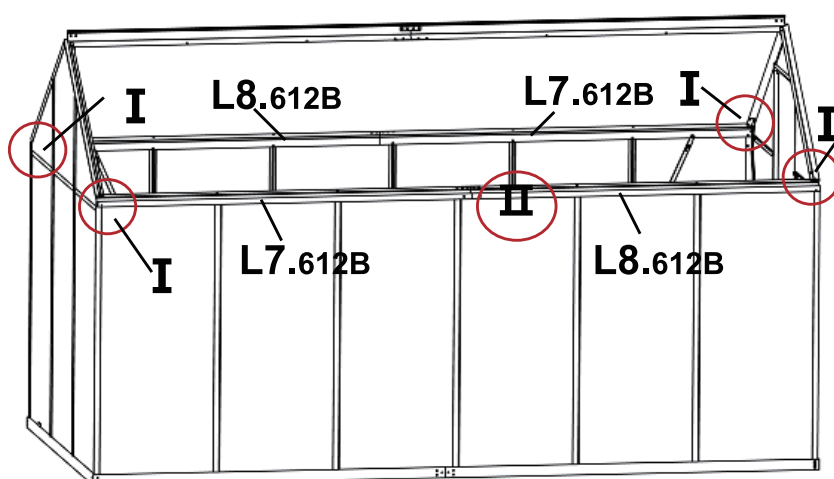
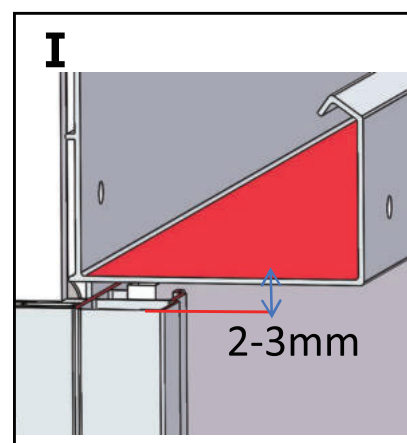
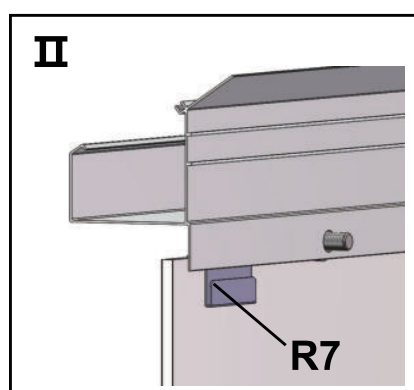
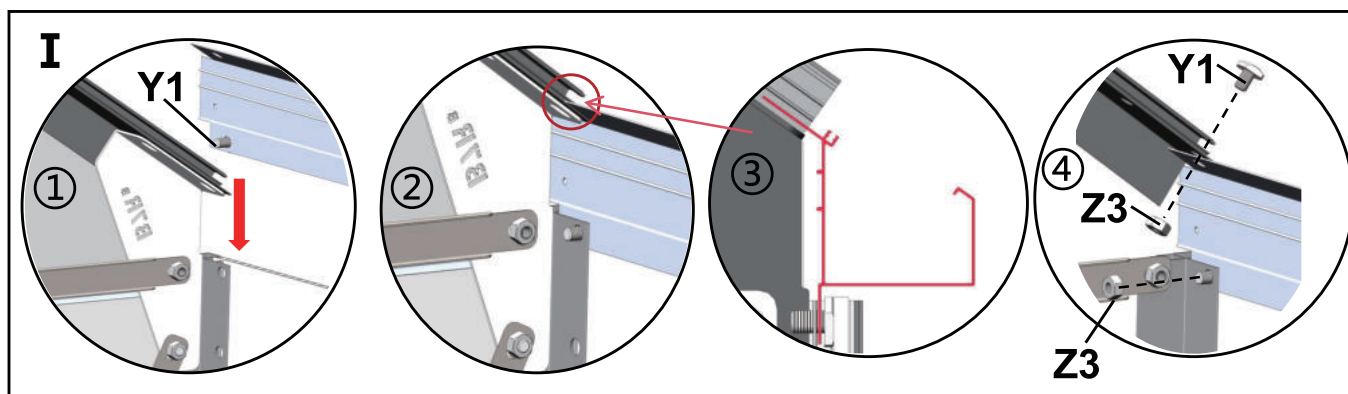
# 22



Y1  
8X



Z3  
8X



Note: Leave 2-3mm gap when installing L7.612B/L8.612B for installing R2 and R3 later.

Anmerkung: Lassen Sie eine 2-3 mm große Lücke wenn Sie L7.612B/ L8.612B um später R2 und R3 zu montieren

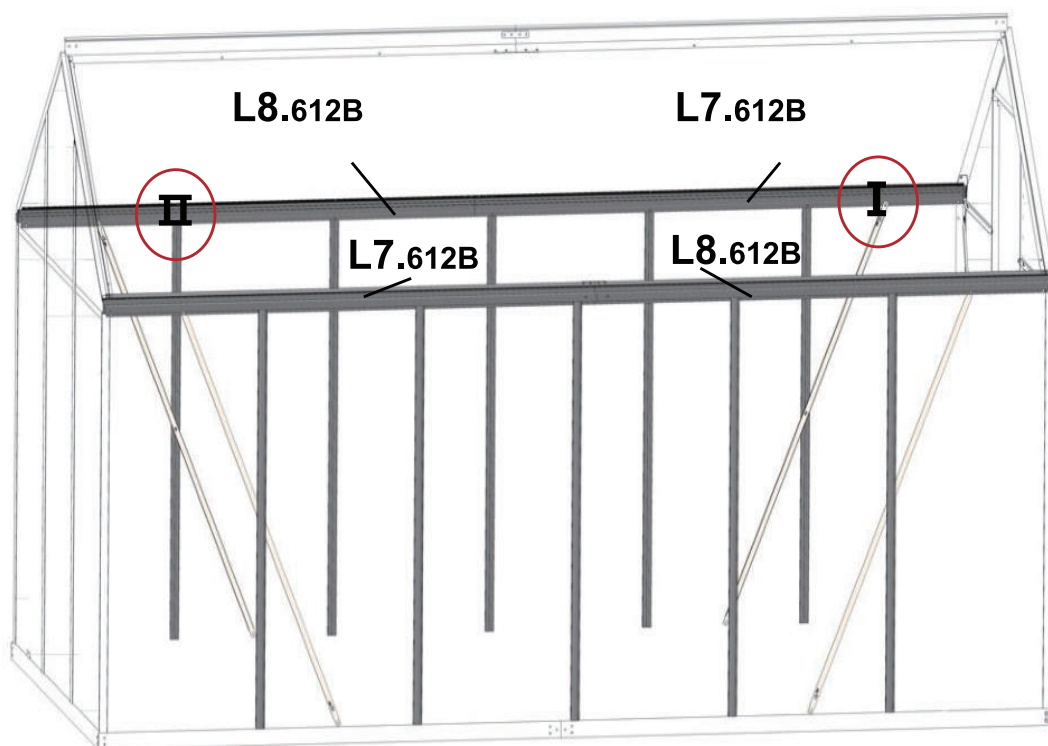
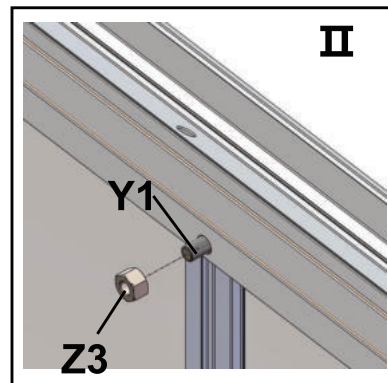
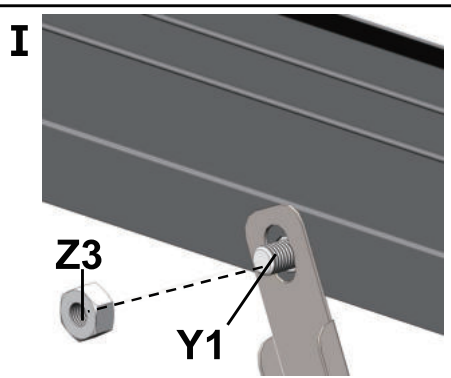
# 23



**Y1**  
14X



**Z3**  
14X



# 24



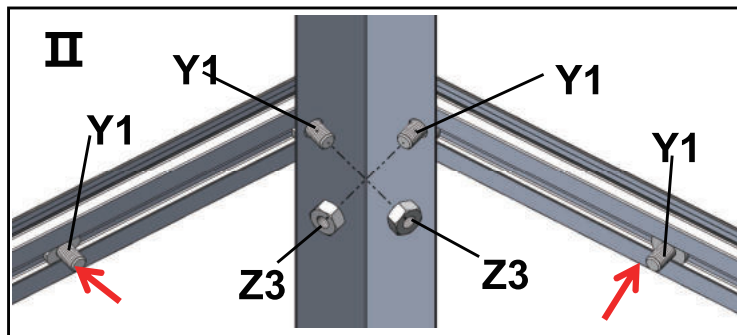
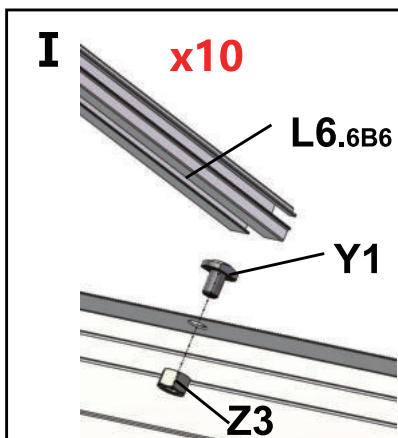
**Y1**  
28X



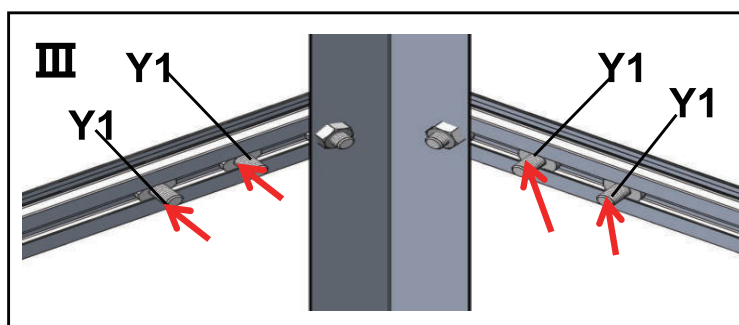
**Z3**  
20X



**L6.6B6**  
10X



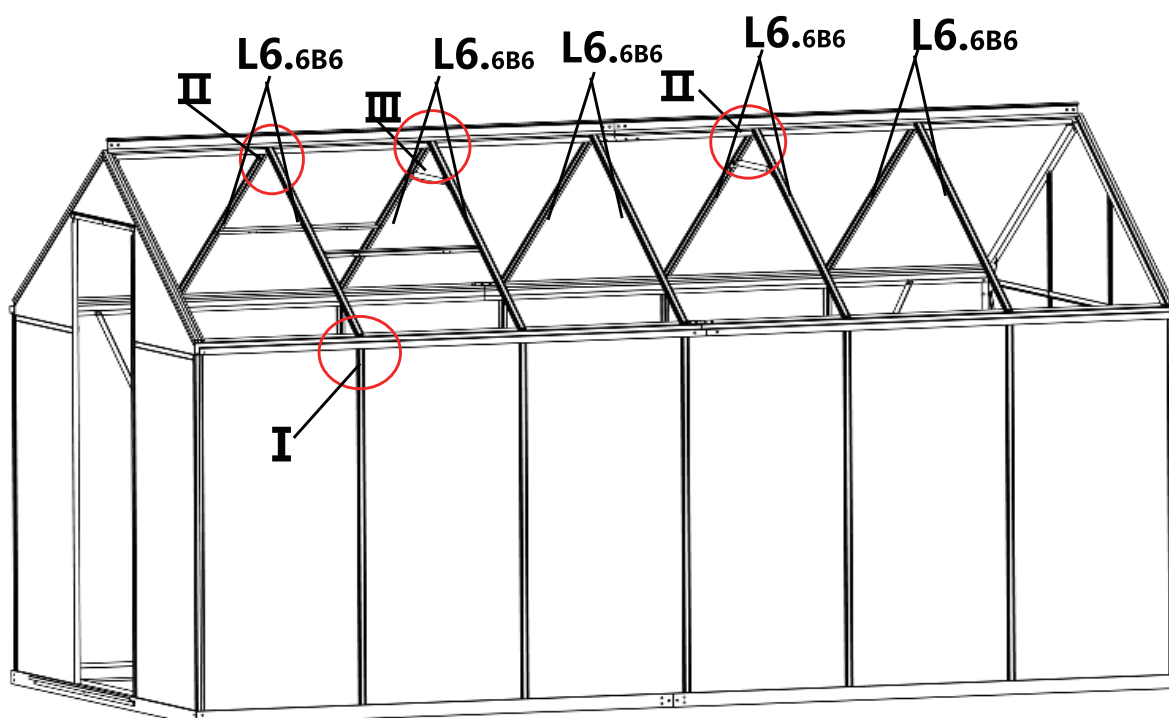
Note: In position **II** insert one extra Y1 in both side of L6.6B6.  
Anmerkung: Führen Sie 1x Y1 bei Schritt II in beide Seiten von L6.6B6 ein



**x1**

Note: In position **III** insert two extra Y1 in both side of L6.6B6.

Anmerkung: Führen Sie bei Schritt III 2x Y1 in beide Seiten von L6.6B6 ein



# 25



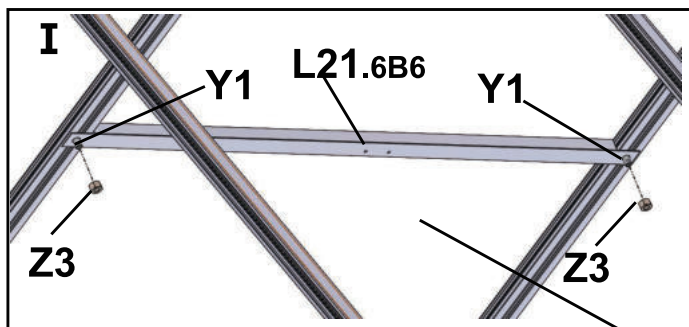
**Z3**  
8X



**L21.6B6**  
2X



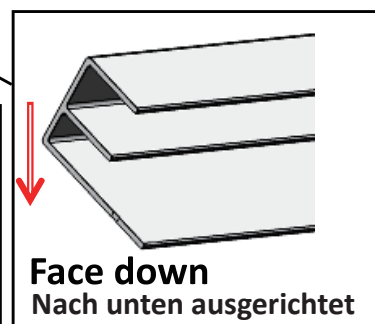
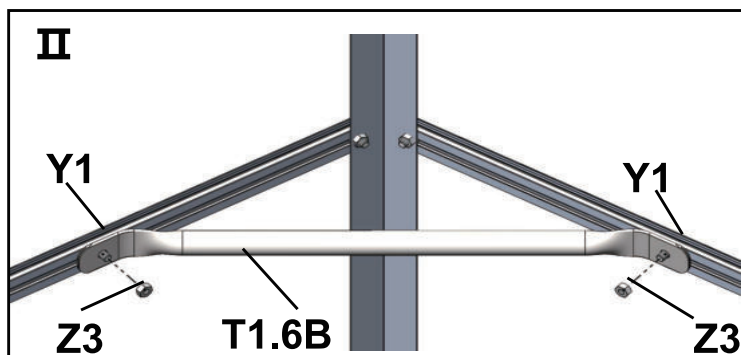
**T1.6B**  
2X



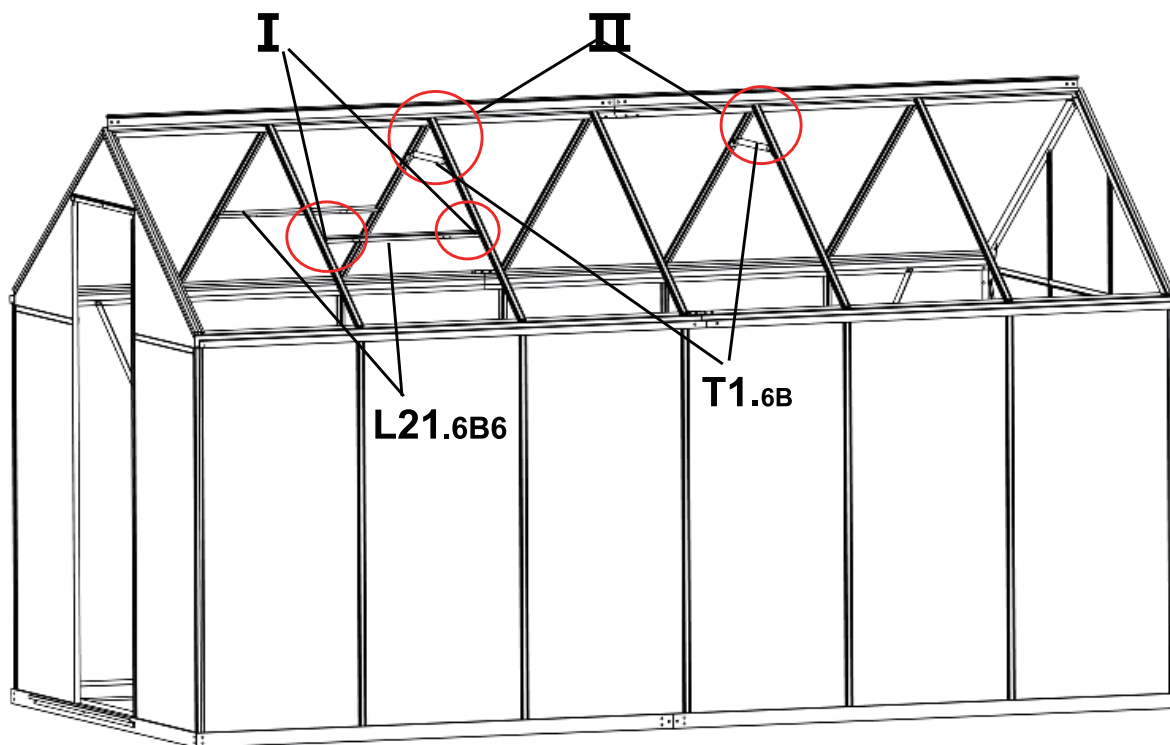
**x2**

Note: The screw place will be adjusted according to the window position.

Anmerkung: Die Schraubenposition wird in Relation zum Fenster verschoben



**x2**





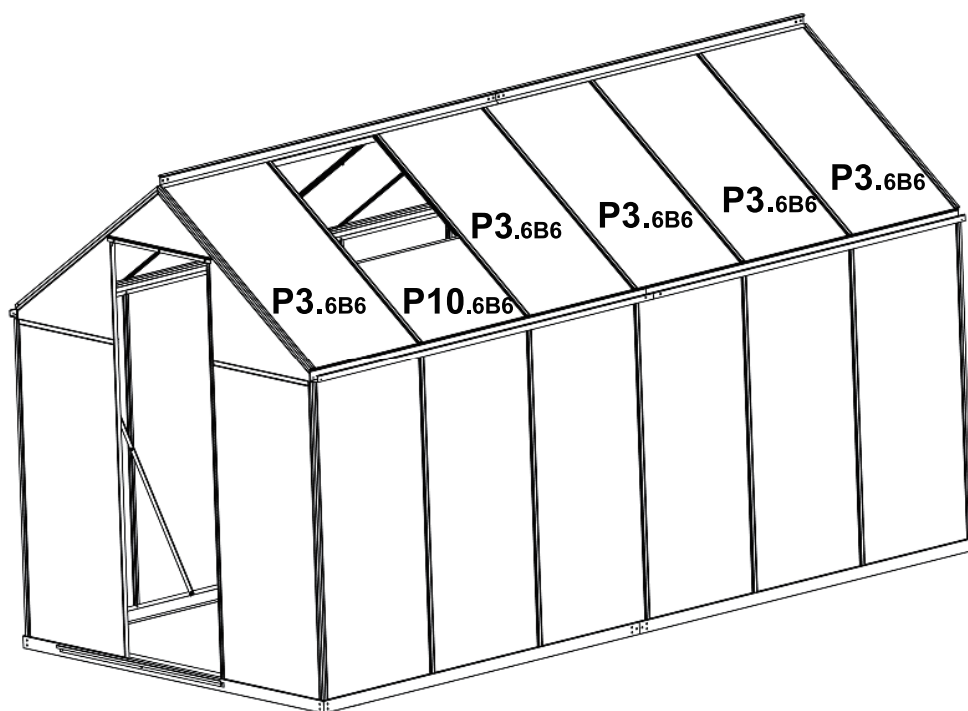
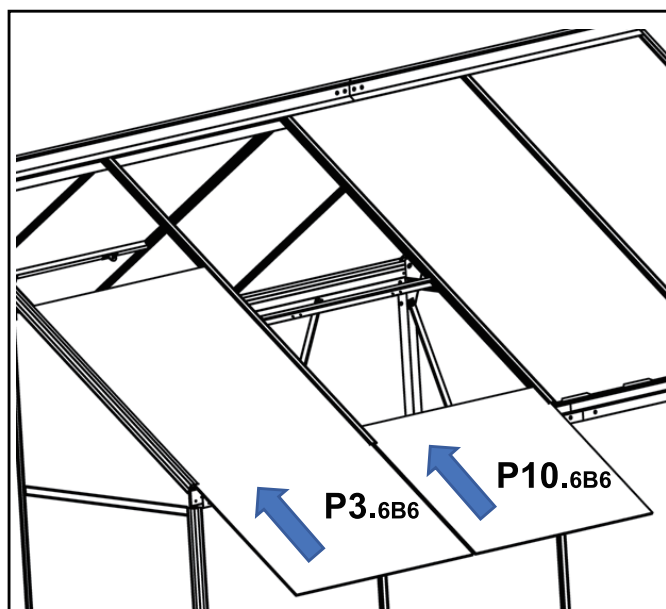
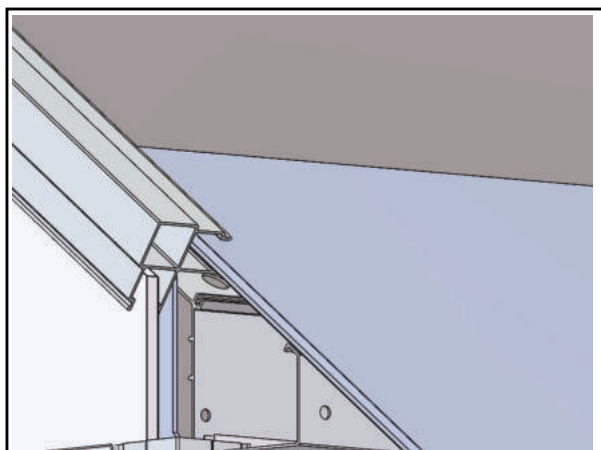
# 26



**P3.6B6**  
**10X**



**P10.6B6**  
**2X**



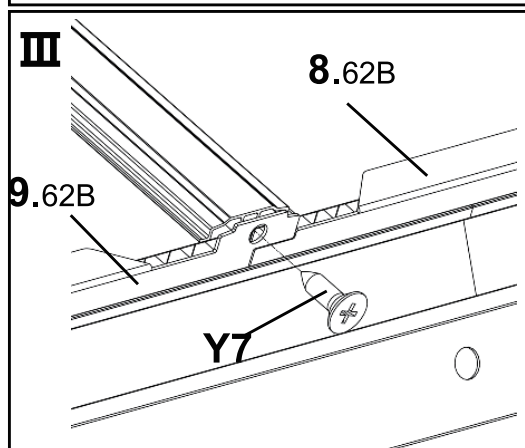
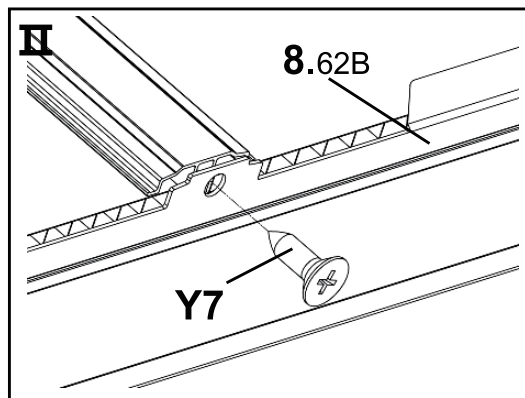
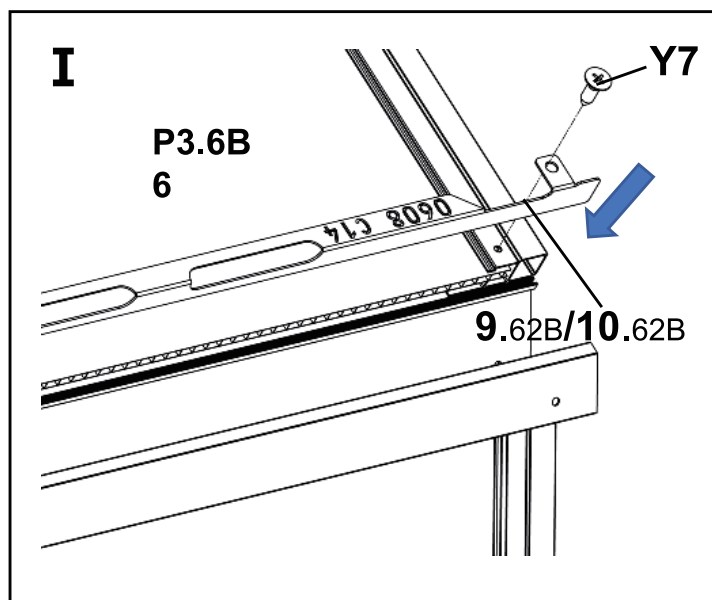
# 27

8.62B  
2X

9.62B  
2X

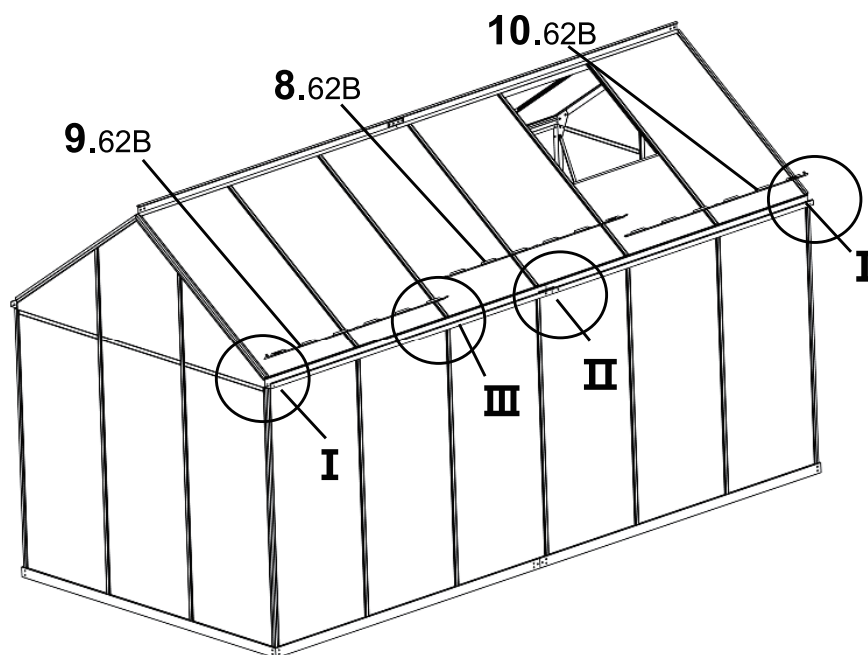
10.62B  
2X

Y7  
14X



Note: Insert **8.62B/9.62B/10.62B** into the slot.

Anmerkung: Führen Sie **8.62B/9.62B/10.62B** in die Lücken ein





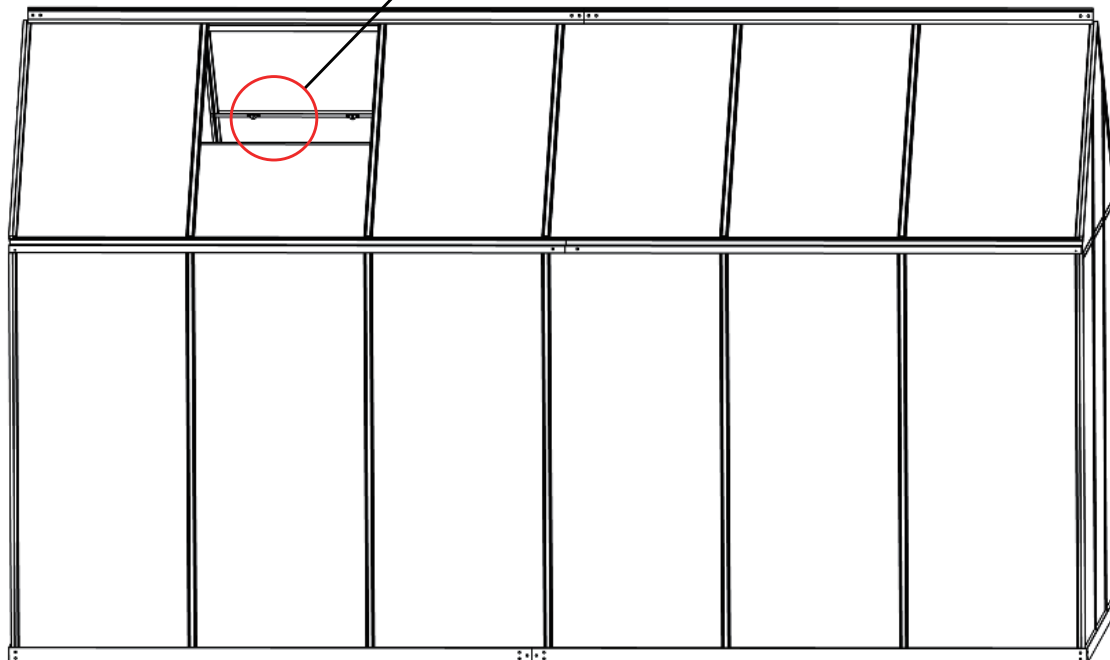
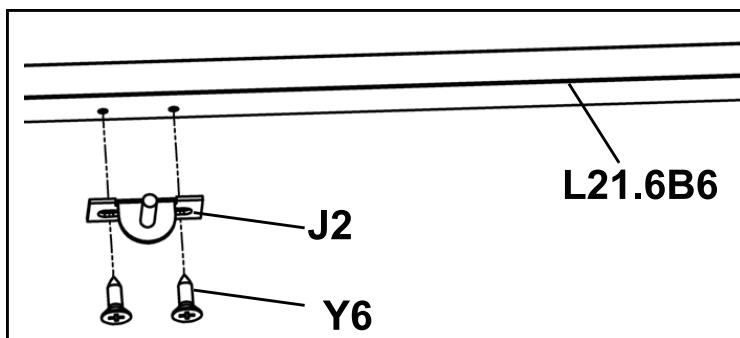
# 28



**J2**  
**2X**



**Y6**  
**4X**



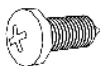
# 29



Y1  
8X



Z3  
8X



Y6  
4X



J1  
2X



L22.6B6  
2X



L23.6B6  
2X



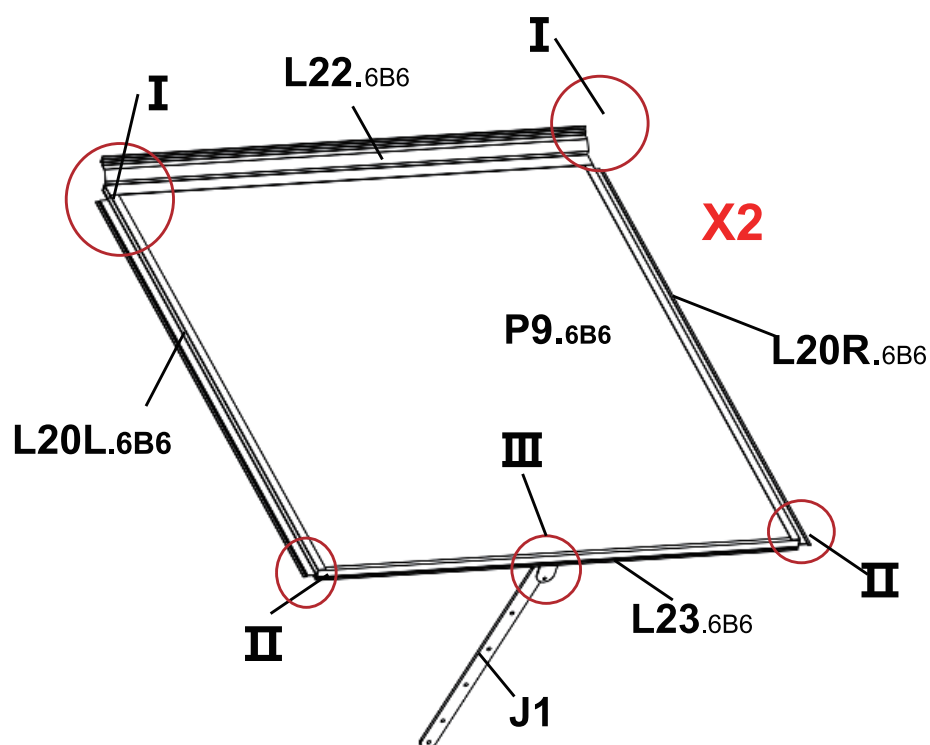
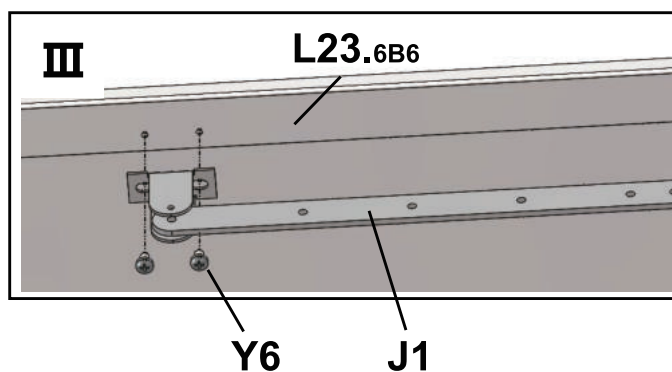
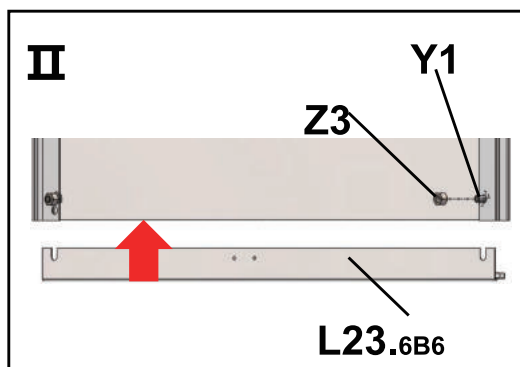
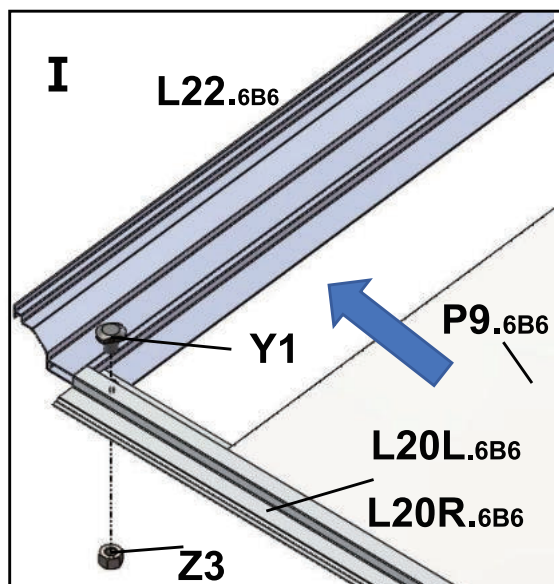
L20L.6B6  
2X



L20R.6B6  
2X



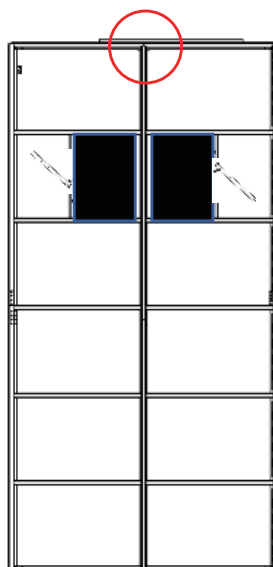
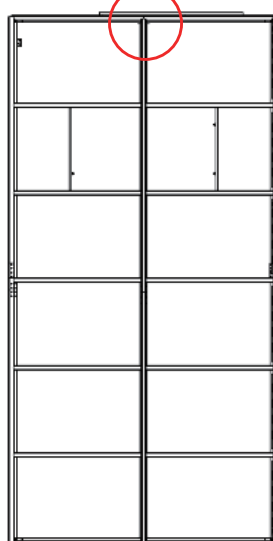
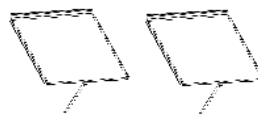
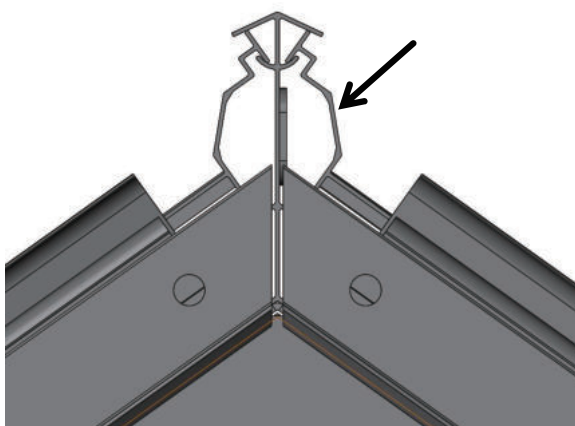
P9.6B6  
2X



# 30

Insert the sunroof into the slot from the left or right end and move it to the sunroof position.

Platzieren Sie das Sonnendach von links oder rechts und bewegen Sie es dann in die Mitte



# 31



**B10.B**  
2X



**Y2**  
6X



**Z4**  
4X



**Y5**  
4X



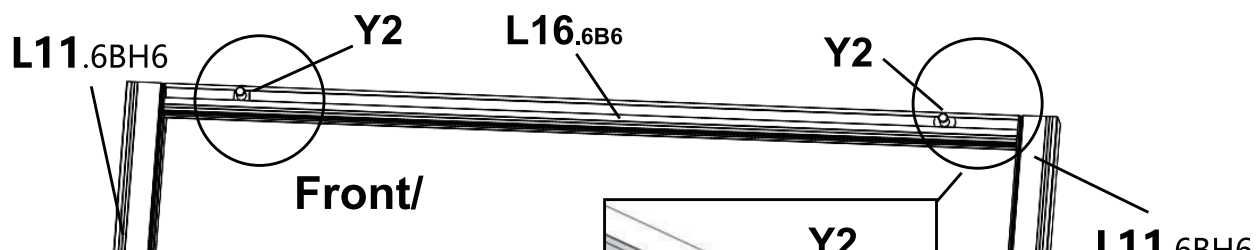
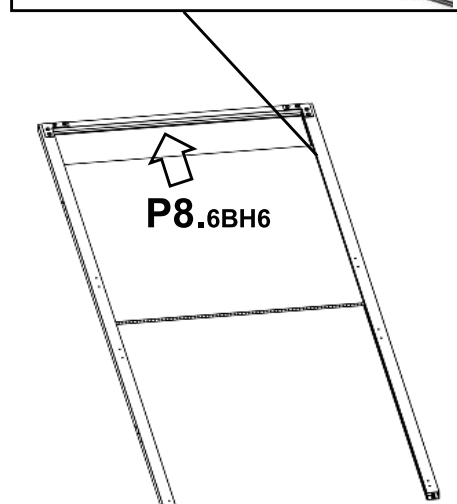
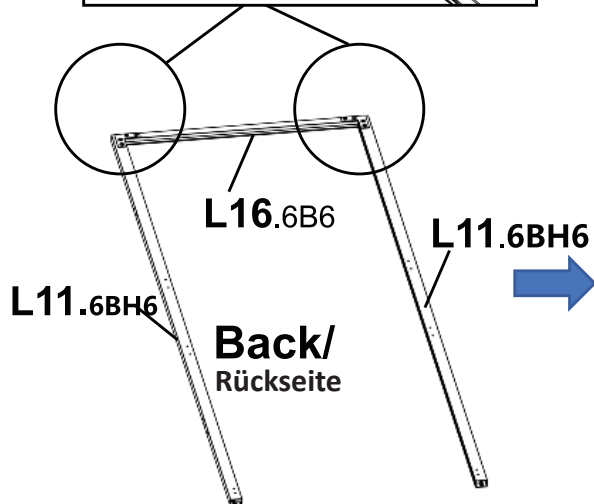
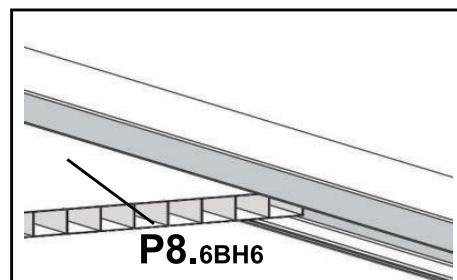
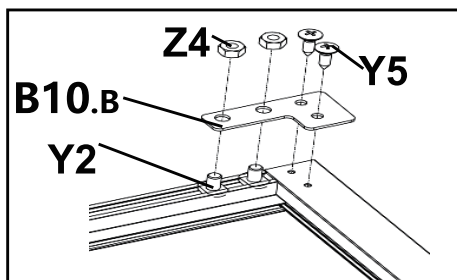
**P8.6BH6**  
1X



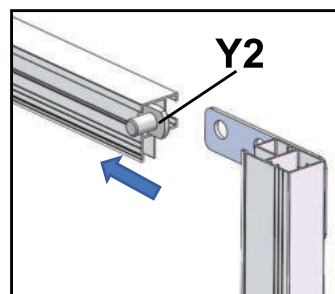
**L11.6BH6**  
2X



**L16.6B6**  
1X



Note: Pre-install two **Y2** in **L16.6B6** for the connection of **L19.6B6** later.  
Anmerkung: Vorinstallieren Sie 2x **Y2** in **L16.6B6** um sie später mit **L19.6B6** zu verbinden



# 32



**Y1**  
8X



**Z3**  
8X



**Y5**  
8X



**P8.6BH6**  
1X



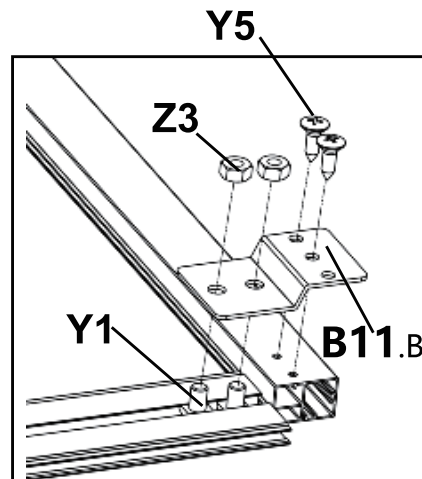
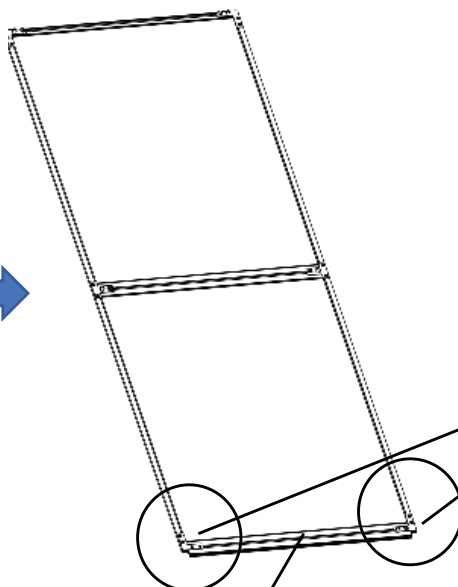
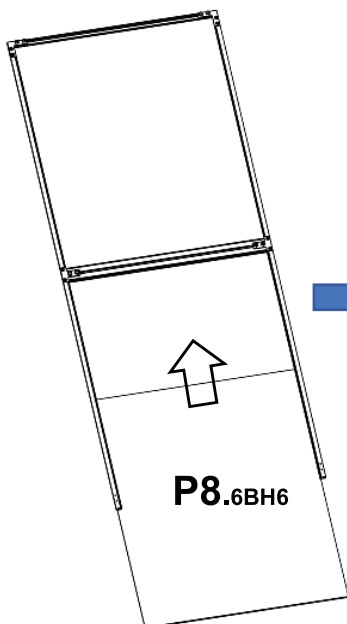
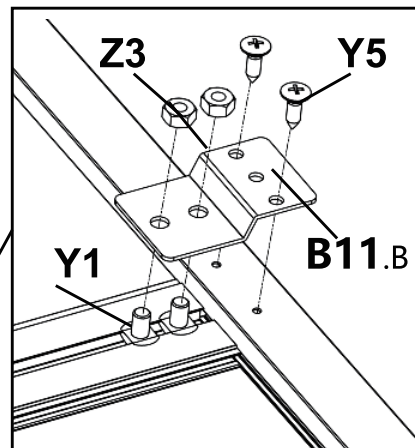
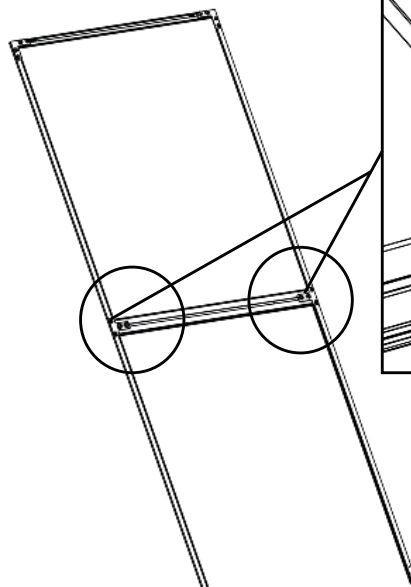
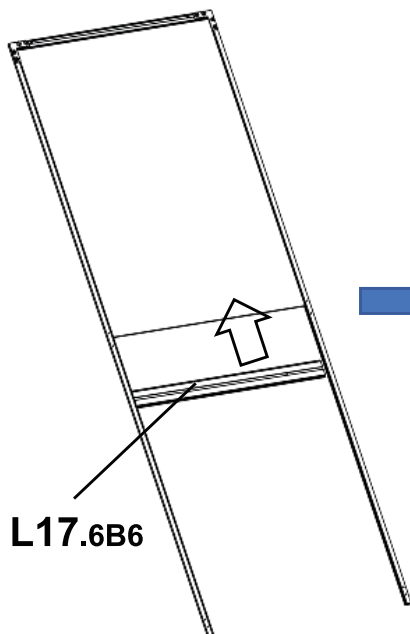
**B11.B**  
4X



**L17.6B6**  
1X



**L18.6B6**  
1X



# 33



**J4**  
2X



**J5**  
4X



**Z1**  
4X



**Z2**  
4X



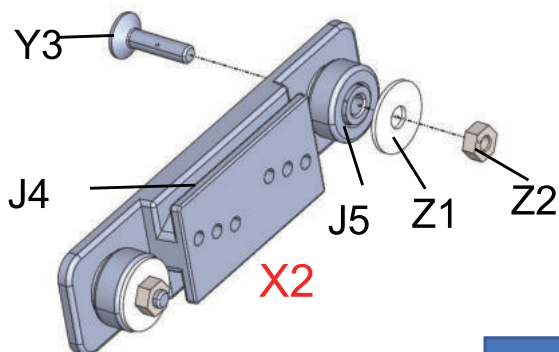
**Y3**  
5X



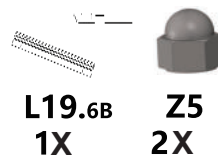
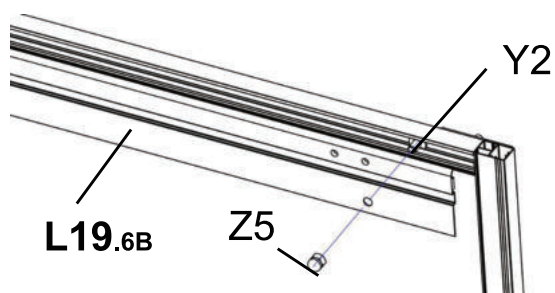
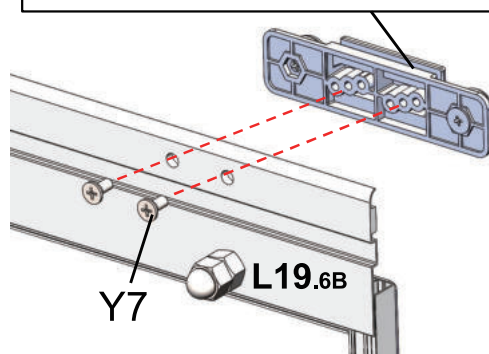
**Y7**  
4X



**J3**  
1X



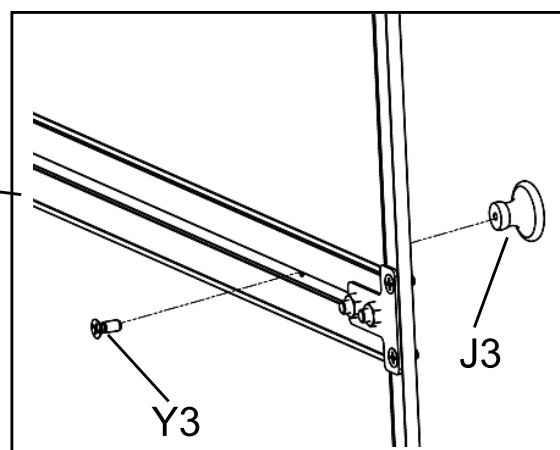
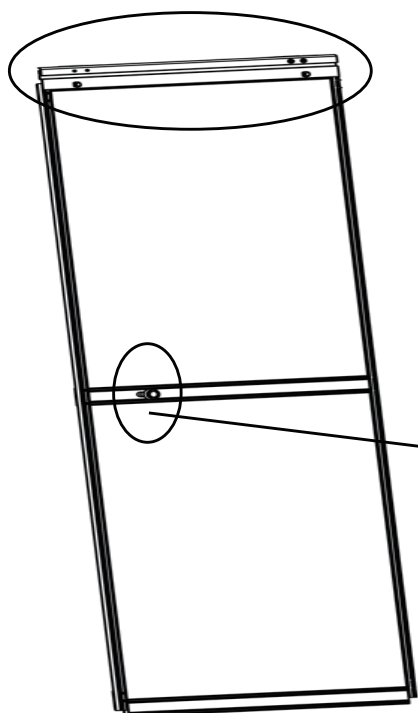
This 3 holes are used to adjust the height of the door.  
Diese 3 Löcher sind zum verstellen der Türhöhe



**L19.6B**  
1X

**Z5**  
2X

# 33





# 34



Y1  
2X



Z3  
2X



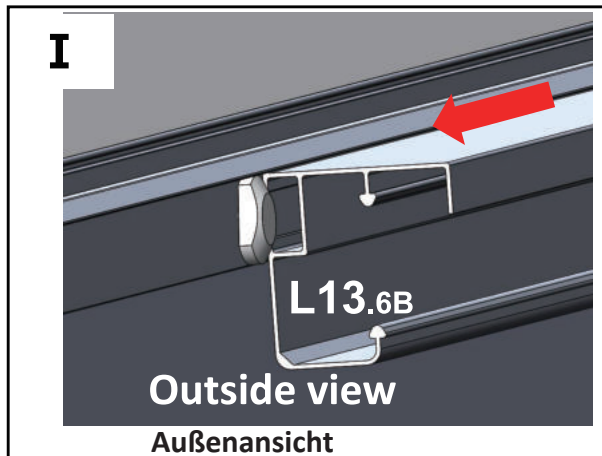
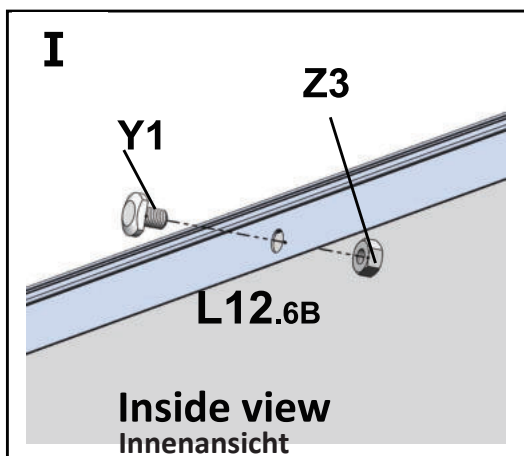
L13.6B  
1X



L14.6B  
1X

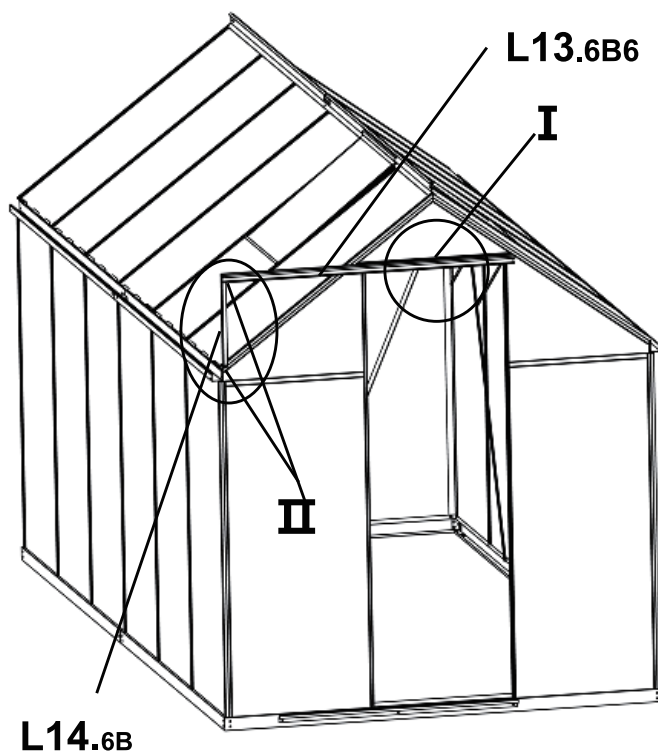
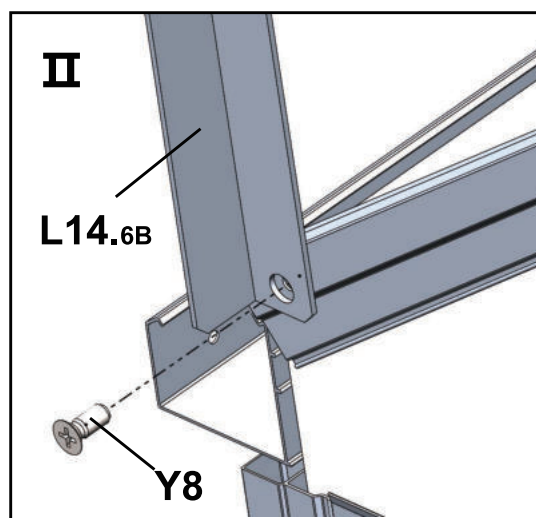
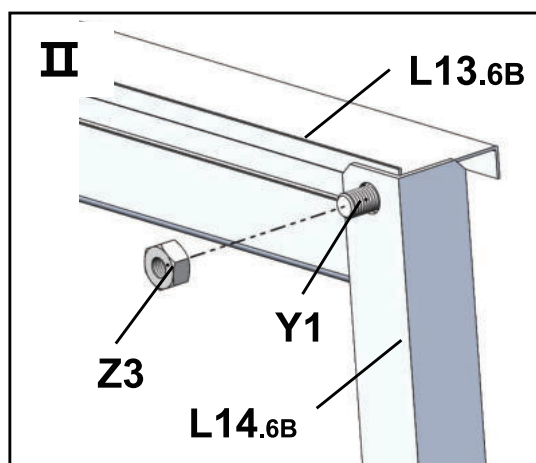


Y8  
1X



Note: Don't fix Y1 & Z3 tightly, then slide Y1 into L13.6B.

Anmerkung: Fixieren Sie Y1 und Z3 nicht fest, schieben Sie sie dann in L13.6B





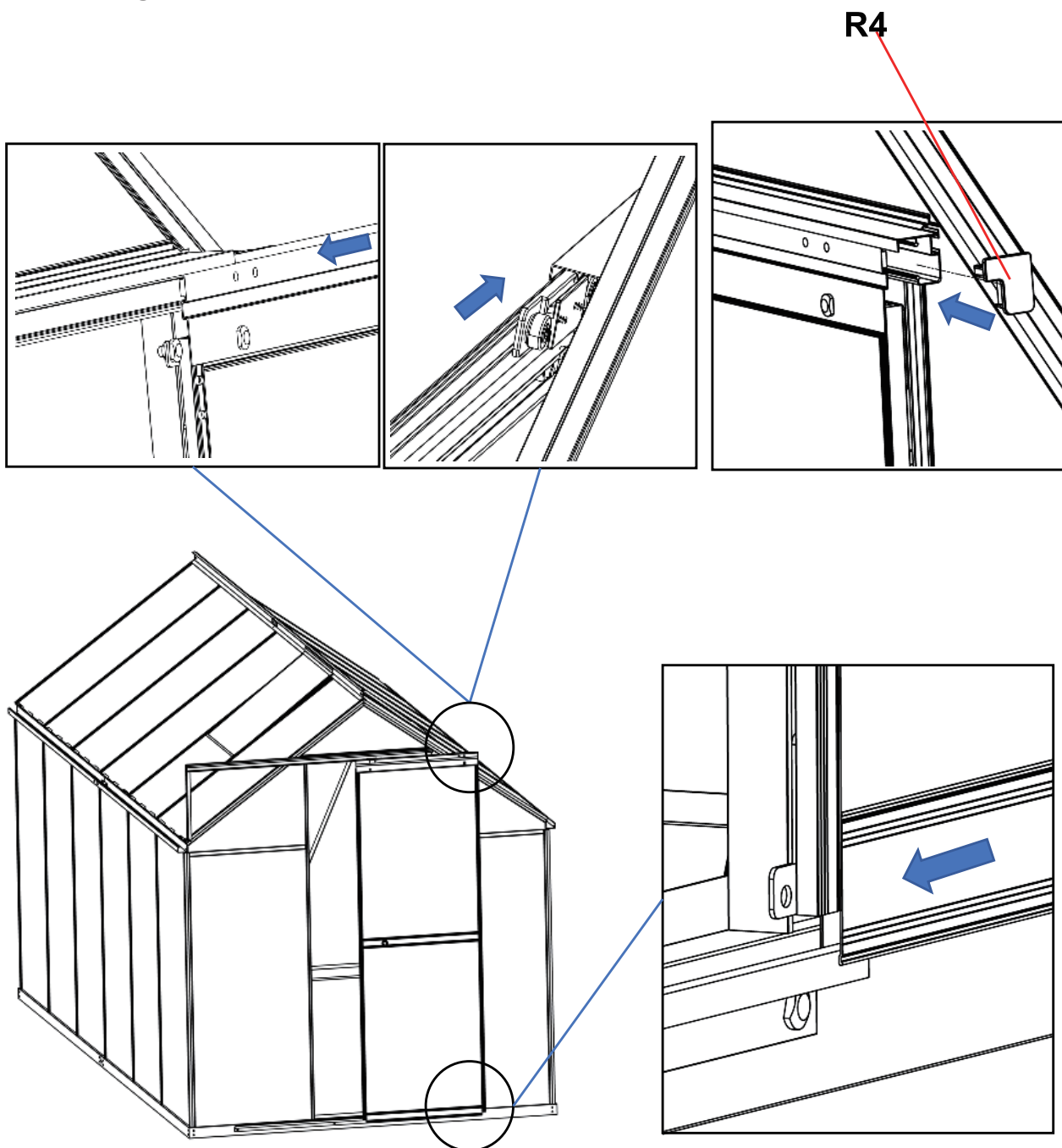
# 35



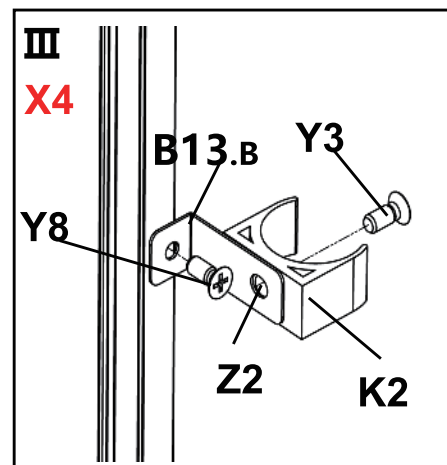
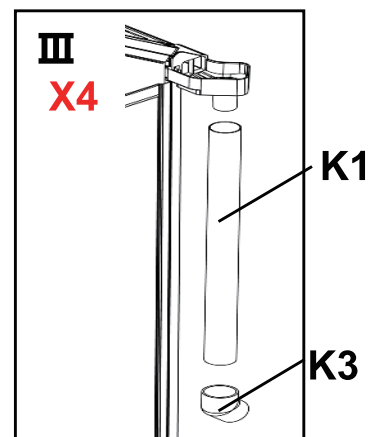
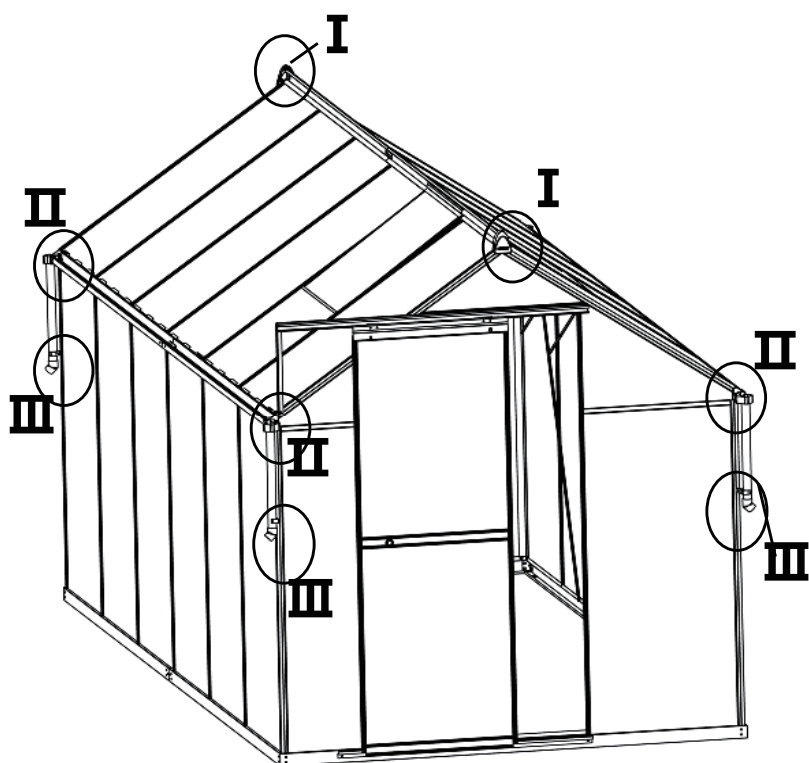
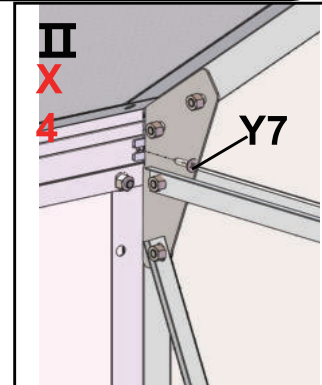
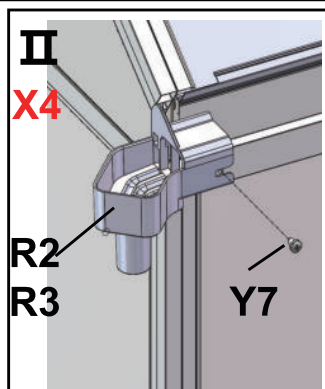
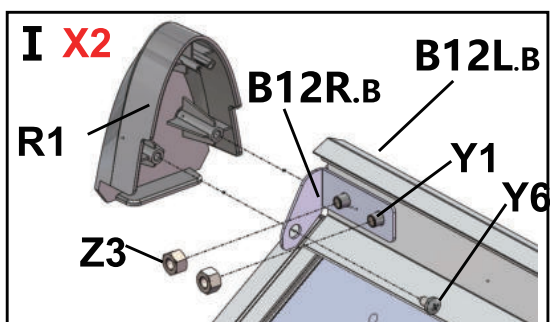
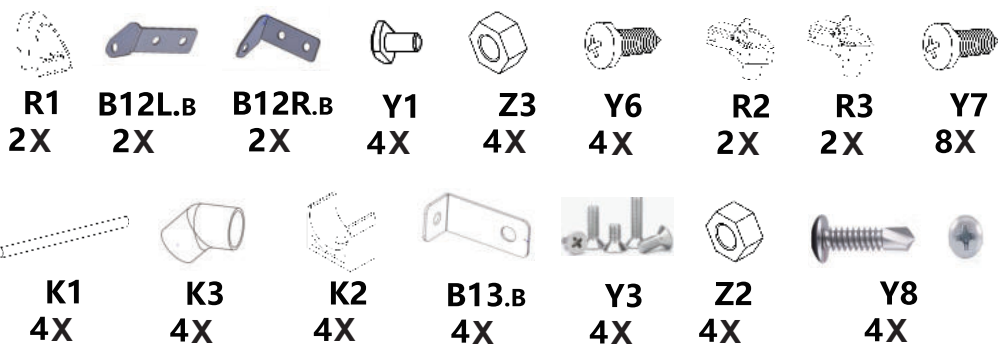
**R4**  
**1X**

**Note:** sliding the door into the rails. Then put in R4 to protect.

**Anmerkung:** Schieben Sie die Tür in die Schienen. Schließen Sie dann mit R4 ab



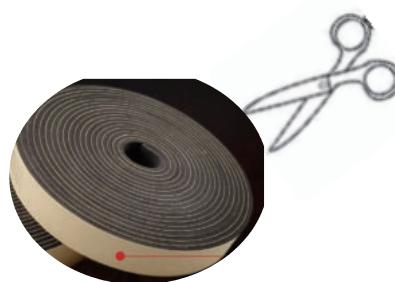
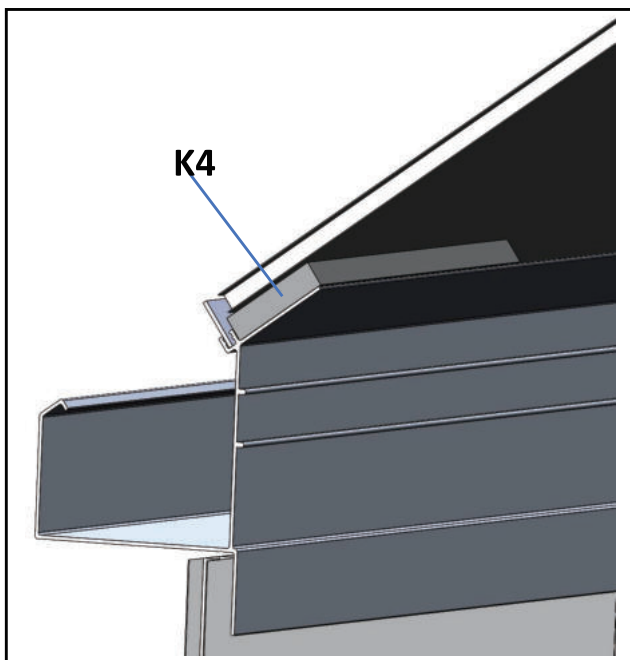
# 36



# 37



K4



Note: Use sealing strip at the inside of the PC board & Aluminum slot.

Anmerkung: Nutzen Sie das Dichtungsband auf der Innenseite der Plastikpaneele und des Aluminiumrahmens

